

# Catalyst Design for Efficient Hydrogen Production & Storage in Chemical Hydrogen Carriers

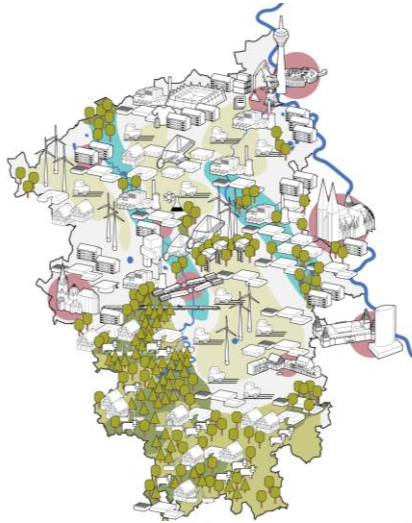
Prof. Dr. Regina Palkovits

r.palkovits@fz-juelich.de  
palkovits@itmc.rwth-aachen.de

@PalkovitsLab



# Hydrogen & Bioeconomy Transformation of Rhine District



**AUFBRUCH**  
Graduiertencluster Nachhaltiges Revier



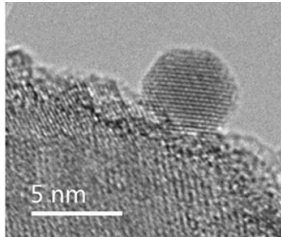
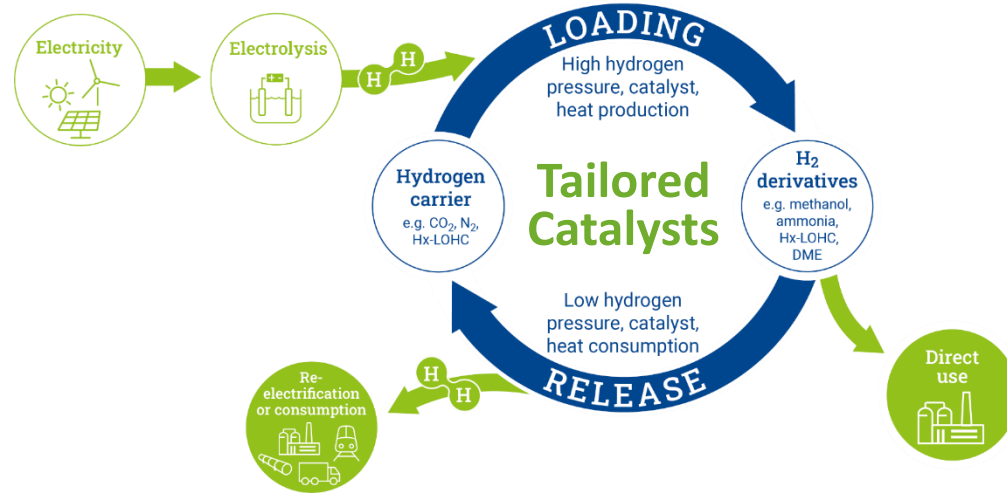
- Kernrevier
- Förderkulisse
- Tagebau Garzweiler
- Tagebau Hambach
- Tagebau Inden

## Innovation Valley

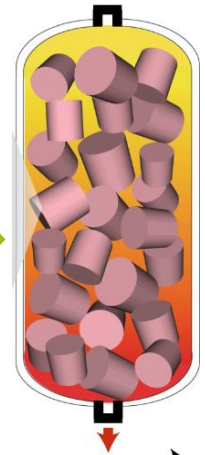
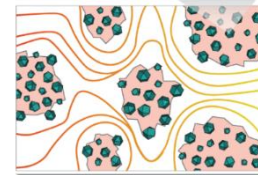
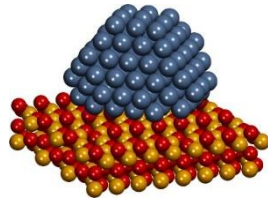


# Chemical hydrogen carriers

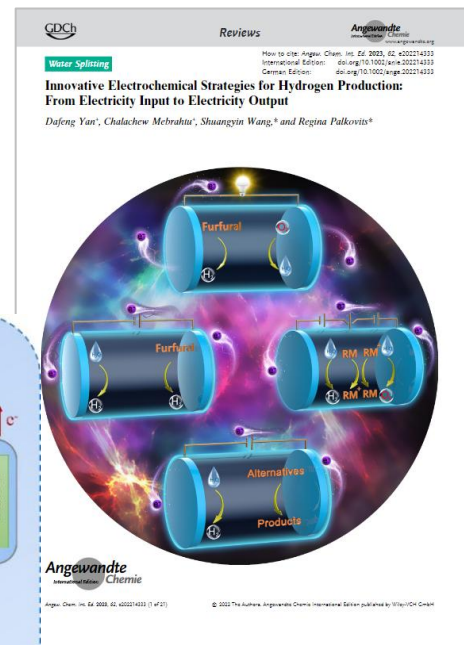
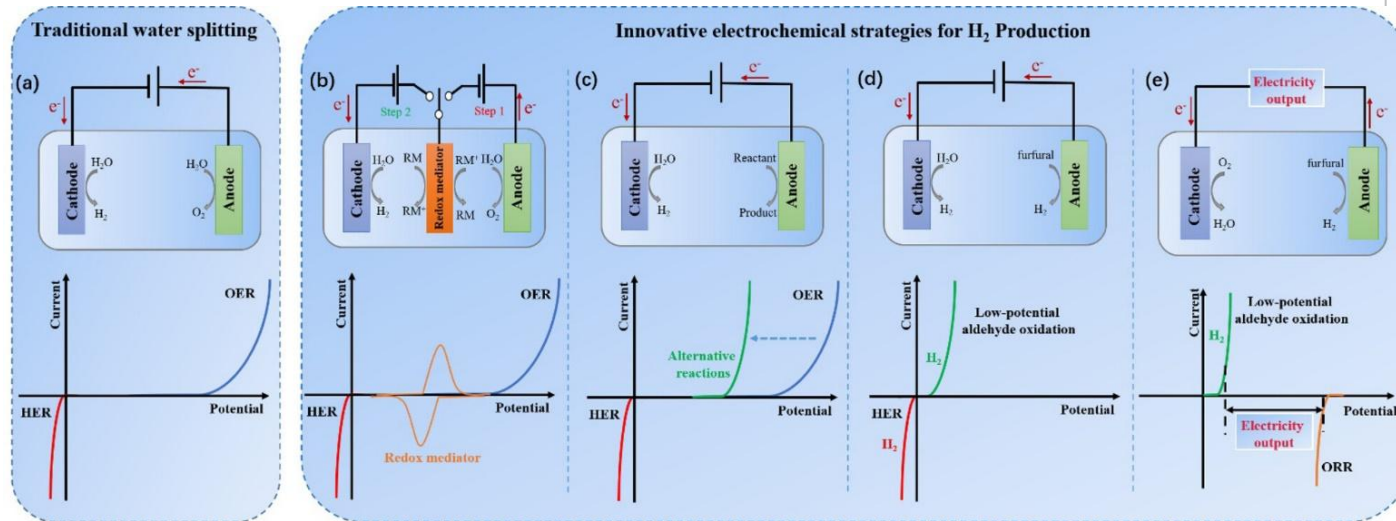
Enabling long-term storage and long-distance transportation



Catalyst development across all relevant scales

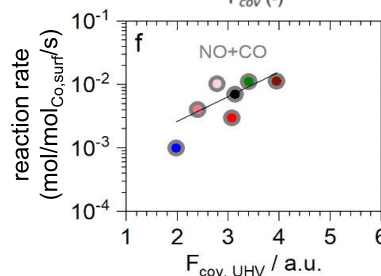
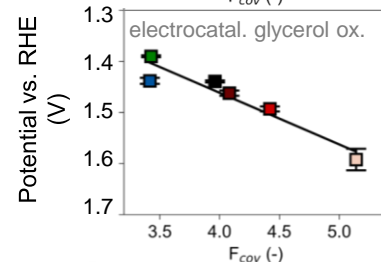
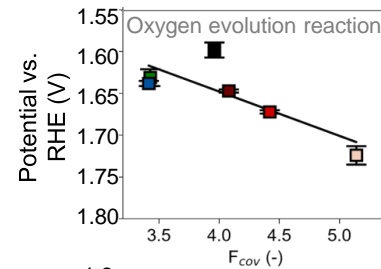
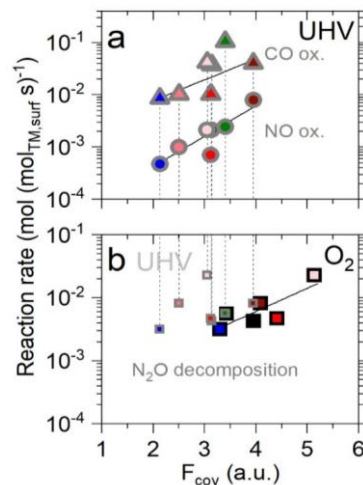
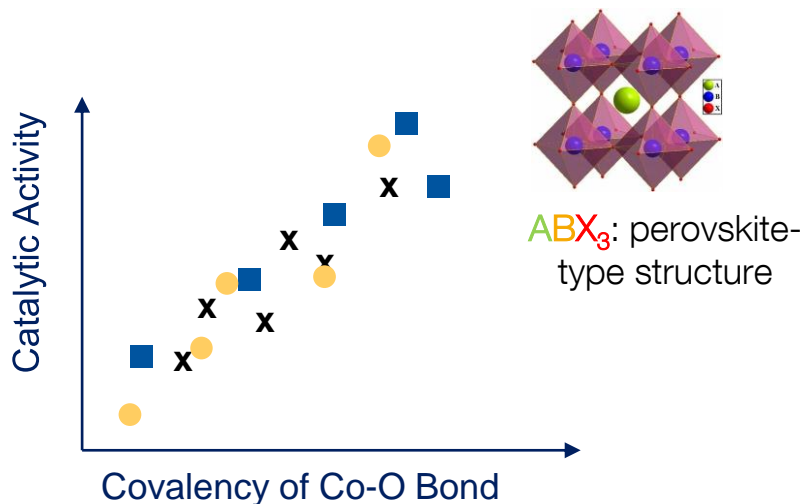


# Efficient electrocatalytic transformations



D. Yan, C. Mebrahtu, S. Wang, R. Palkovits, *Angew. Chem. Int. Ed.* **2023**, 62, e202214333

# Descriptor-based Catalyst Design

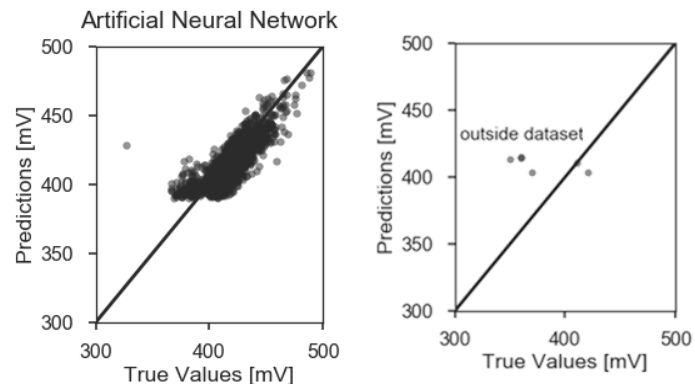
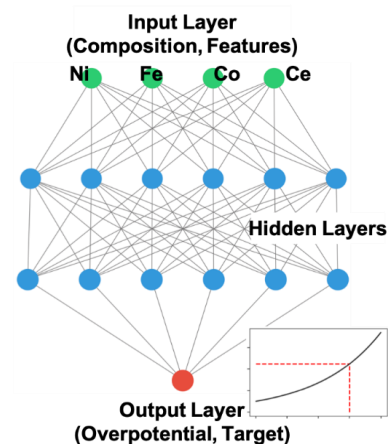
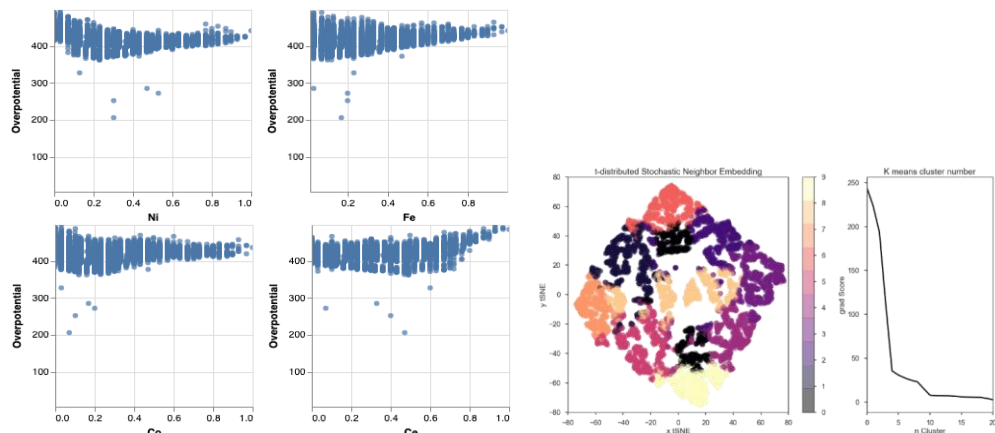


J. Simböck, M. Ghiashi, S. Schönebaum, U. Simon, F.M.F. de Groot, R. Palkovits, *Nat. Commun.* **2020**, 11, 652

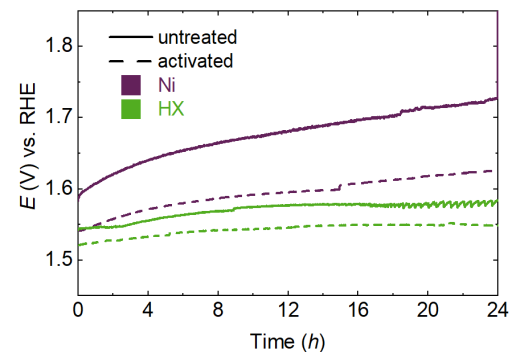
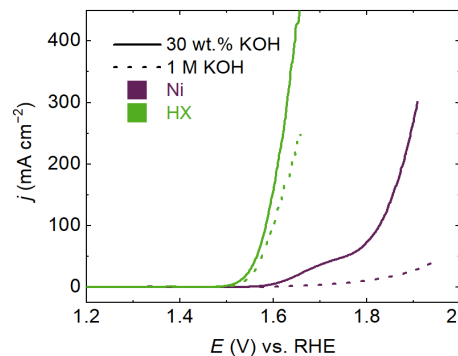
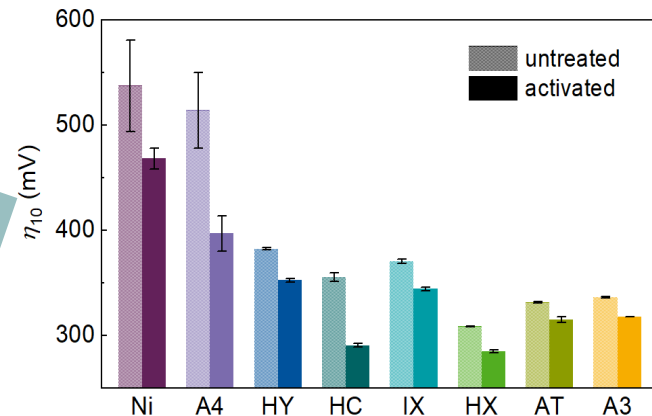
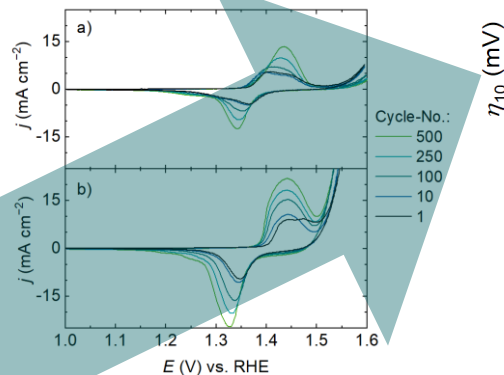
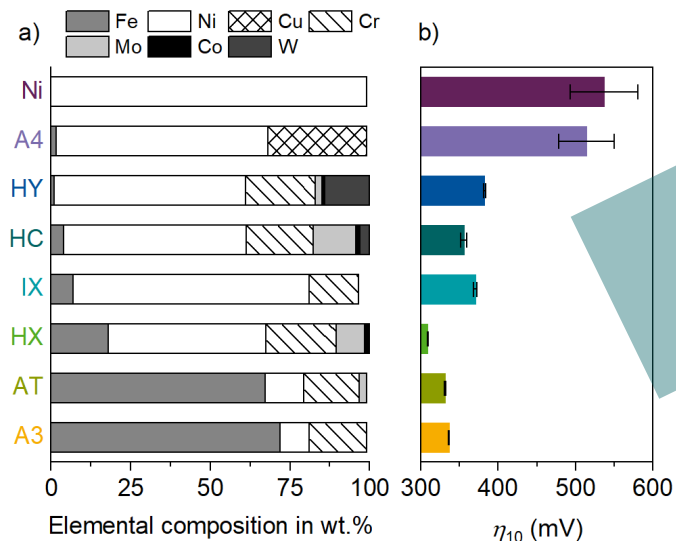
S. Mürtz, J. Simböck, F. Zeng, M. Ghiashi, S. Schönebaum, U. Simon, F. M.F. de Groot, R. Palkovits, *EES Catal.* **2023**, D3EY00206C

**Catalyst description  
by bulk property across  
chemo- and electrocatalysis!**

# Data Science-based Description of OER catalysts

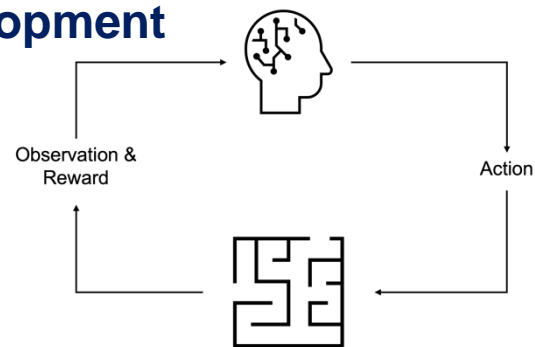
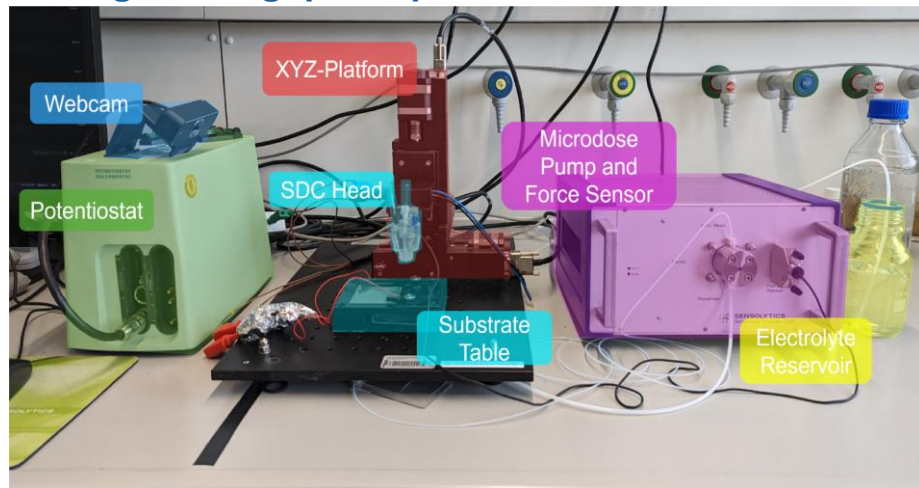


# Activation of Commercial Ni Alloys

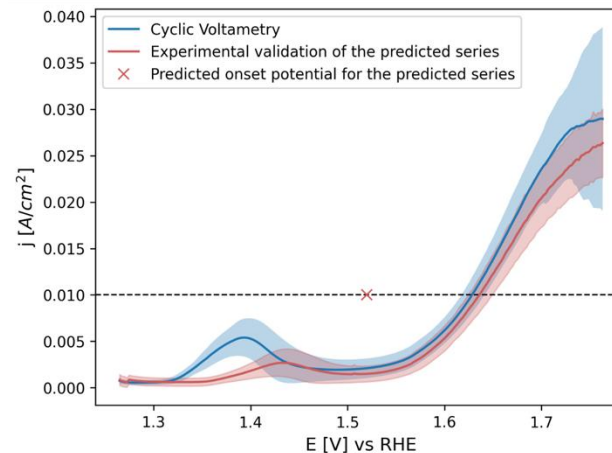


# Self-optimizing Automated Electrocatalyst Development

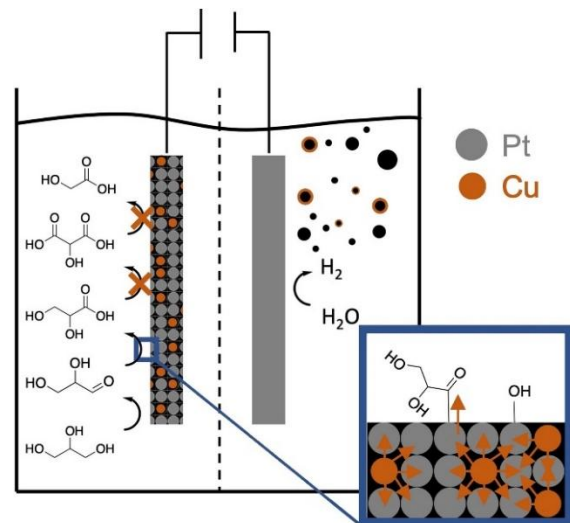
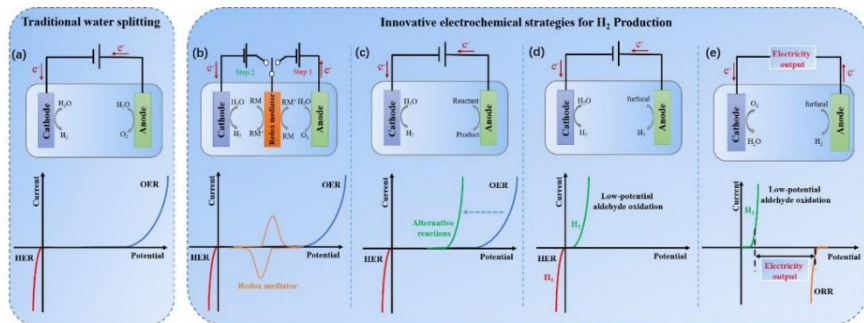
## Automated Lab Equipment: Scanning droplet cell for high-throughput experimentation



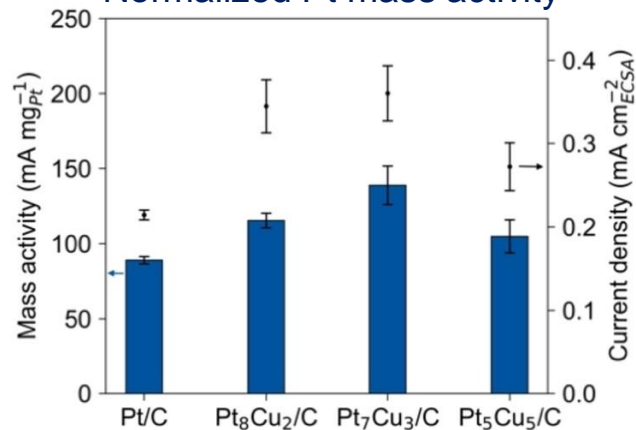
## Experiment design with ML



# Efficient electrocatalytic transformations

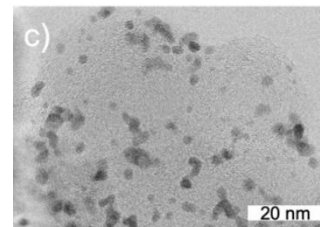


## Normalized Pt mass activity

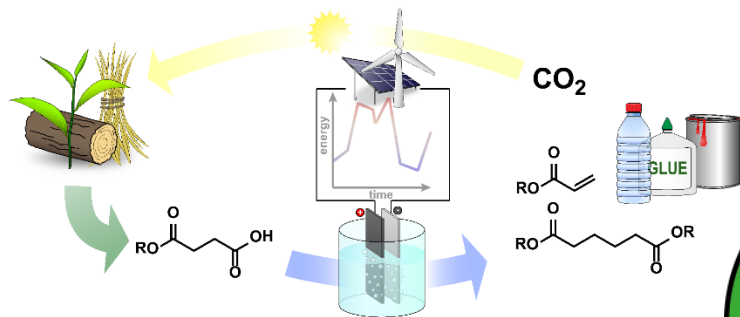


1.1 V vs. RHE for GOR vs. acidic OER on IrO<sub>2</sub> at 1.52 V

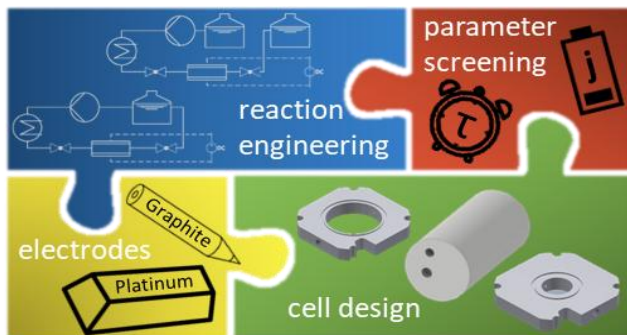
0.5 M H<sub>2</sub>SO<sub>4</sub> with 2 M glycerol,  
20 mV s<sup>-1</sup> scan rate.



# Kolbe/non-Kolbe Electrolysis @ PalkovitsLab

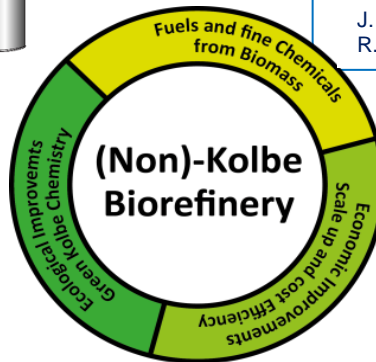


G. Creusen, F. J. Holzhäuser, J. Artz, S. Palkovits, R. Palkovits, *ACS Sust. Chem. Eng.* **2018**, 6, 17108



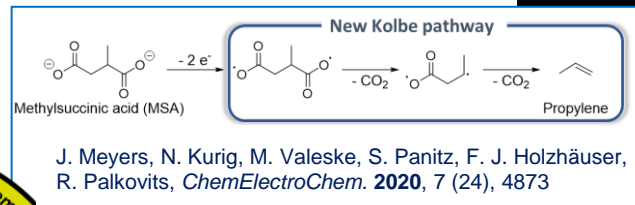
N. Kurig, J. Meyers, F. J. Holzhäuser, S. Palkovits, R. Palkovits, *ACS Sustain. Chem. Eng.* **2021**, 9, 3, 1229

N. Kurig, J. Meyers, E. Richter, S. Palkovits, R. Palkovits, *Chem. Ing. Technik* **2022** 94(5), 786

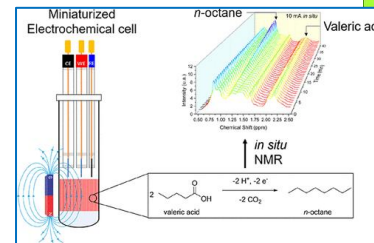


F. J. Holzhäuser, J. B. Mensah, R. Palkovits, *Green Chem.* **2020**, 22, 286

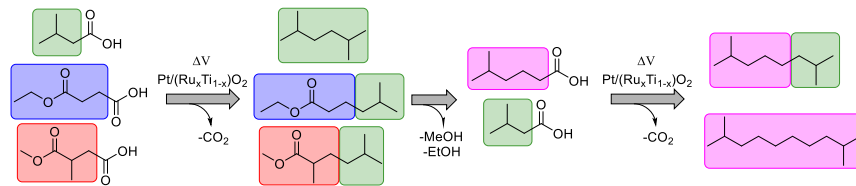
S. Palkovits, R. Palkovits, *Chem. Ing. Technik*, **2019**, 91, 6, 699



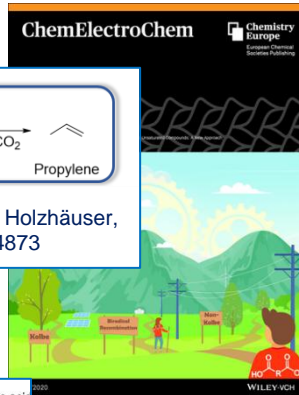
J. Meyers, N. Kurig, M. Valeske, S. Panitz, F. J. Holzhäuser, R. Palkovits, *ChemElectroChem.* **2020**, 7 (24), 4873



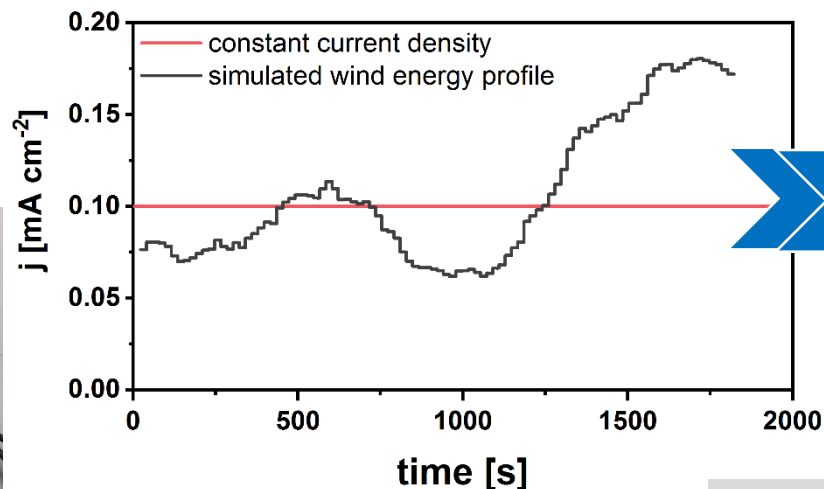
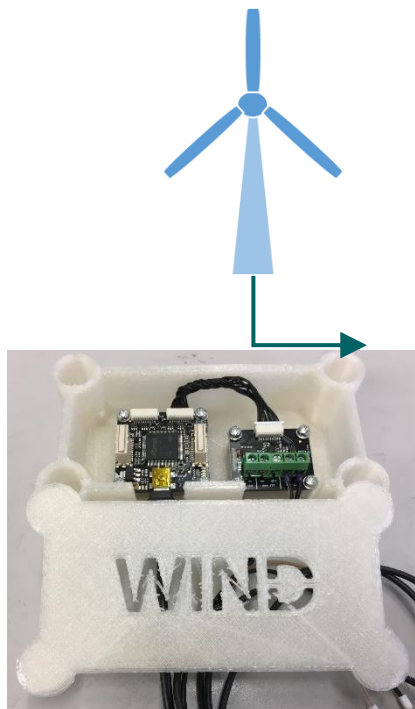
J. Holzhäuser, G. Creusen, G. Moos, M. Dahmen, A. König, J. Artz, S. Palkovits, R. Palkovits, *Green Chem.* **2019**, 21, 2334



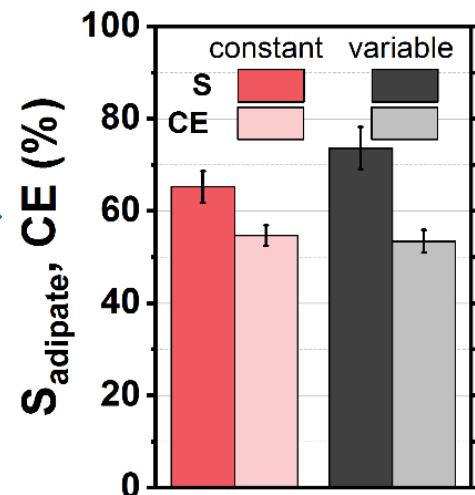
B. Gomes, F. J. Holzhäuser, C. Lobo, P. Ferreira da Silva, E. Danieli, M. Carmo, L. Colnago, S. Palkovits, R. Palkovits, B. Blümich, *ACS Sustain. Chem. Eng.* **2019**, 7, 18288



# Dynamic Kolbe Electrolysis of Succinic Acid Ester

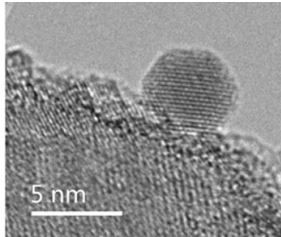
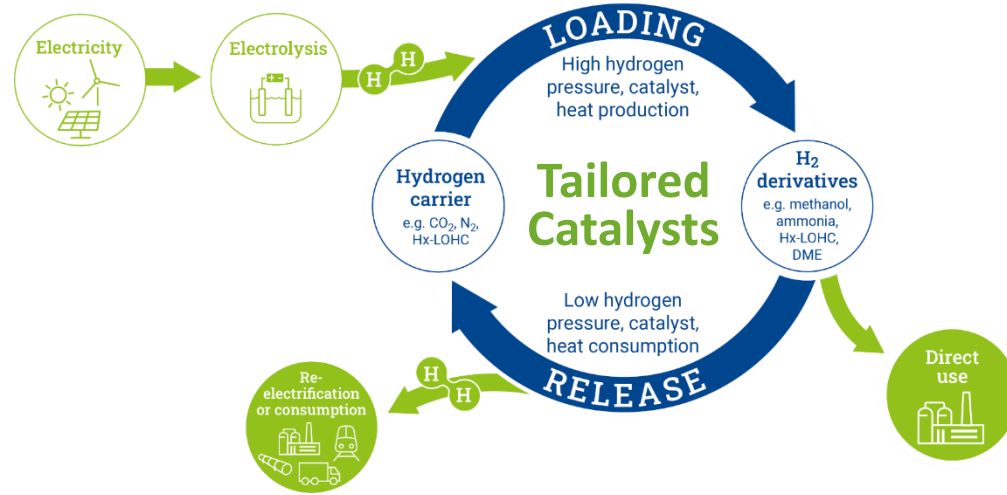


1.0 M HESA  
0.1 M  $\text{NEt}_3$   
100  $\text{mA}\cdot\text{cm}^{-2}$

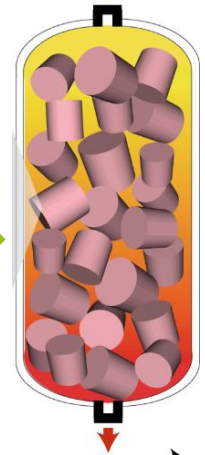
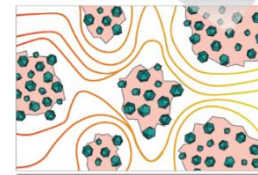
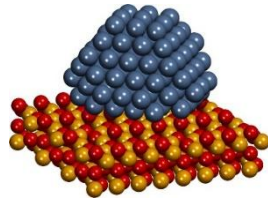


# Chemical hydrogen carriers

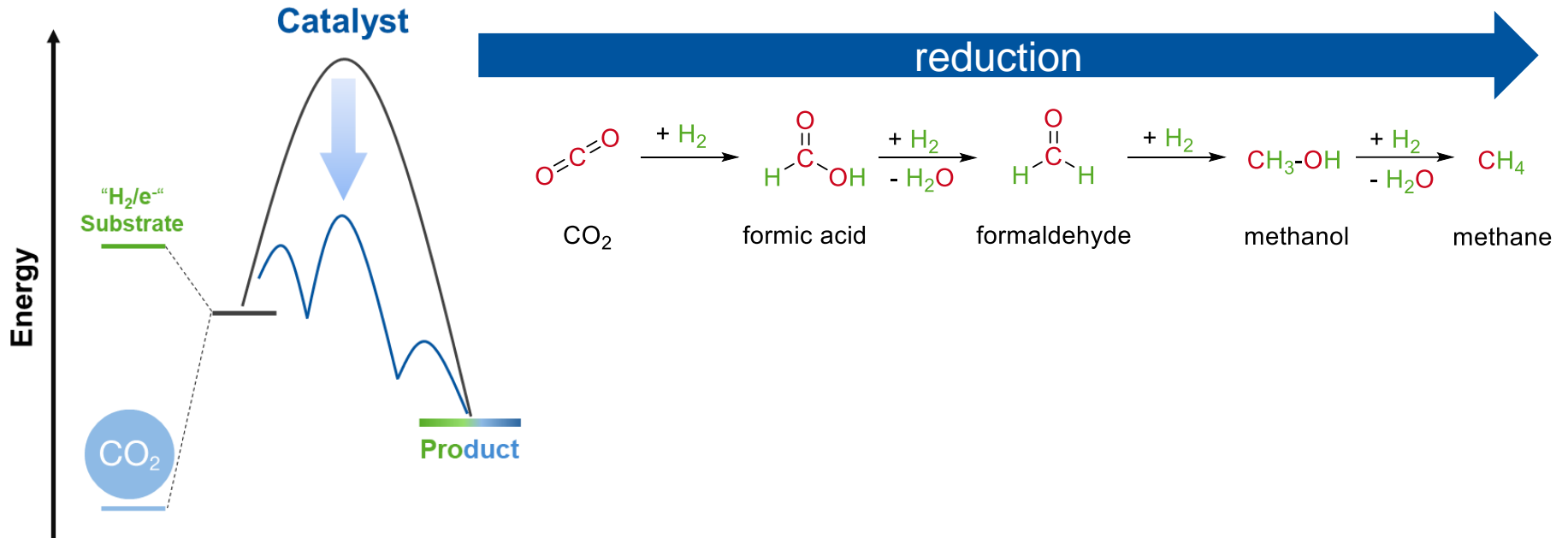
Enabling long-term storage and long-distance transportation



Catalyst development across all relevant scales



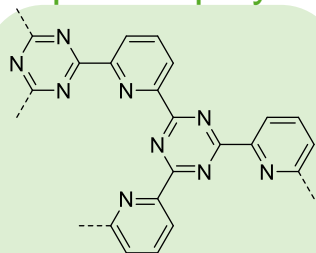
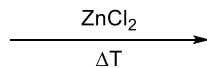
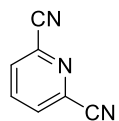
# Hydrogen Storage in C1 Compounds



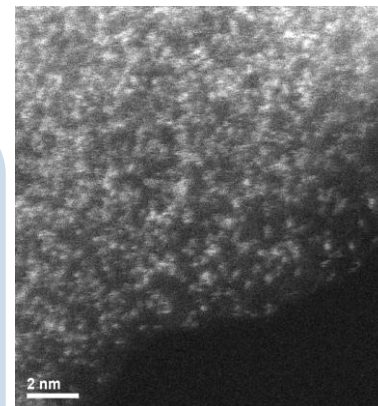
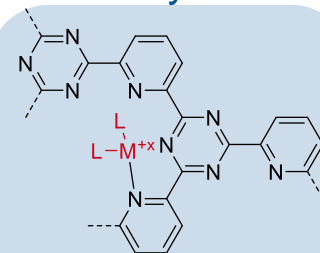
# Material Development

## Covalent Triazine Framework

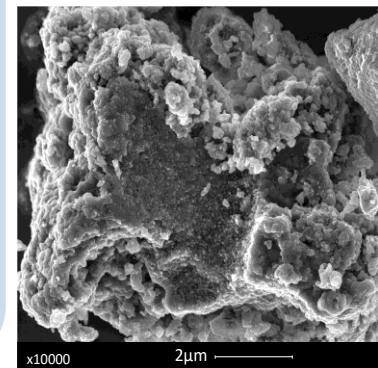
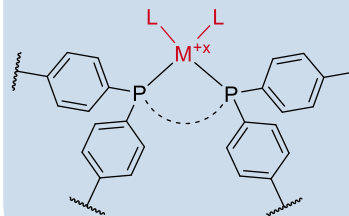
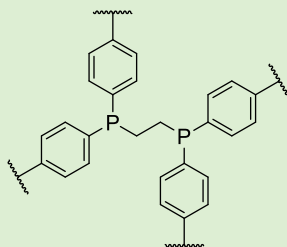
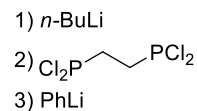
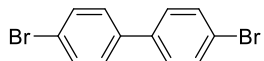
tailored  
nanoporous polymers



solid molecular  
catalysts



## Crosslinked Phosphine Polymers

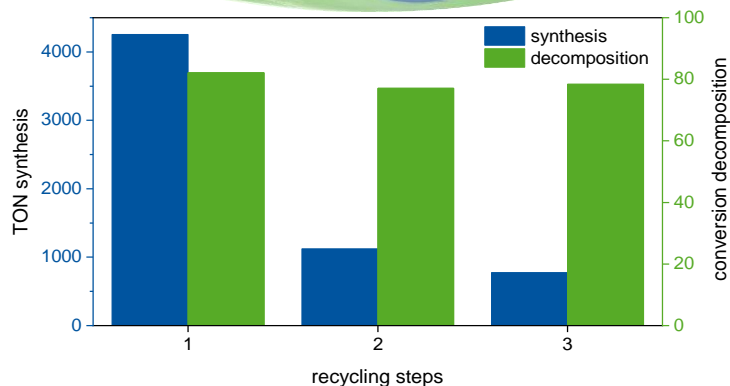
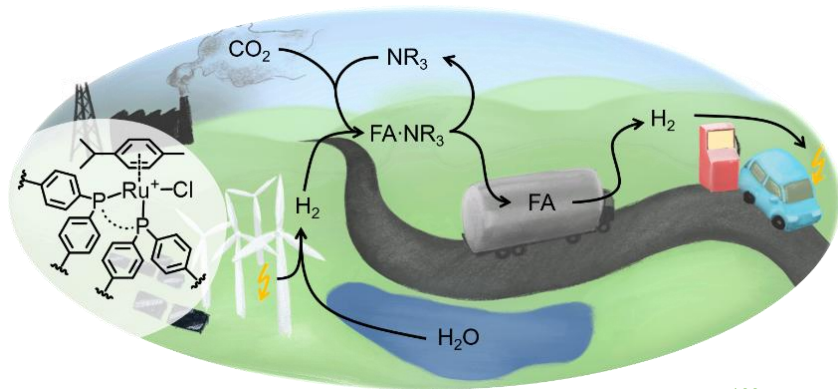


C. Broicher, S. Foit, M. Rose, P. J. C. Hausoul, R. Palkovits, *ACS Catal.* **2017**, 12, 8413

G. Tuci, M. Pilaski, H. Ba, A. Rossin, L. Luconi, S. Caporali, C. Pham-Huu, R. Palkovits and G. Giambastiani, *Adv. Funct. Mater.* **2017**, 27, 1605672

P. J. C. Hausoul, C. Broicher, R. Vegliante, C. Göb, R. Palkovits, *Angew. Chem. Int. Ed.* **2016**, 55, 5597

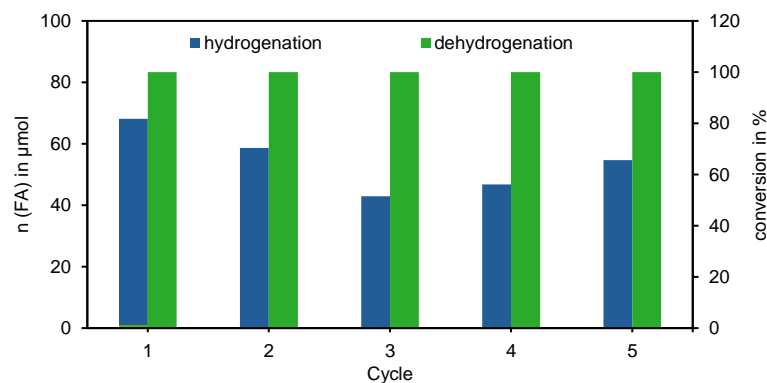
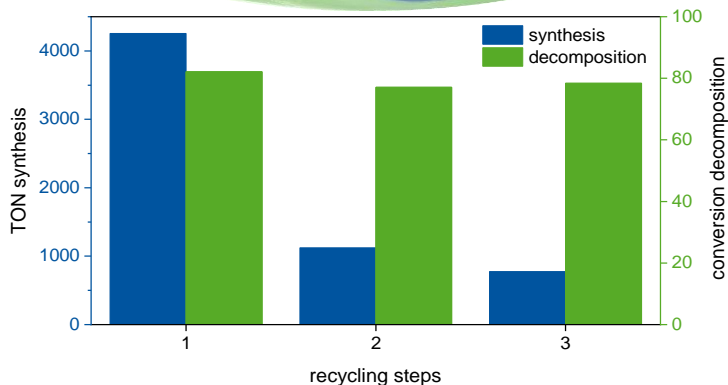
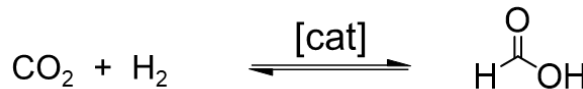
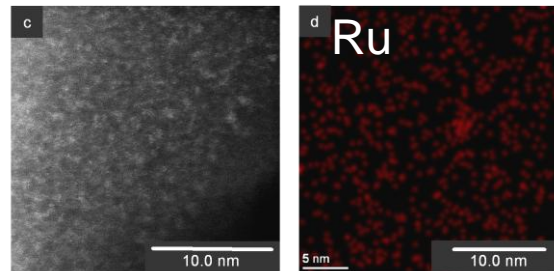
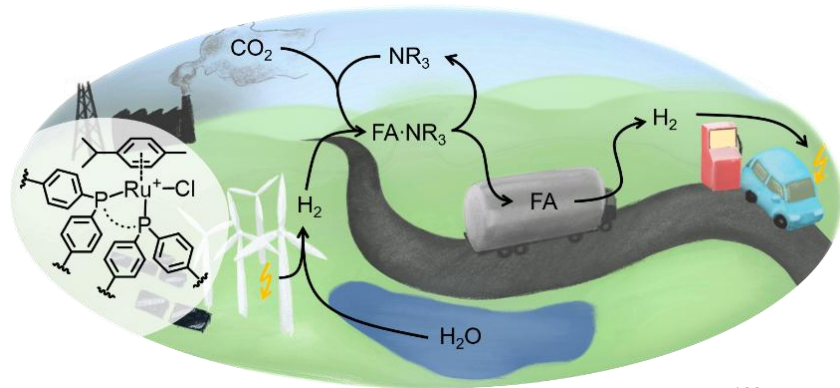
# Alternating Formic Acid Synthesis & Decomposition: with and without a base



60 vol% aq. NEt<sub>3</sub>, 1wt.% Ru@P3; Synthesis: 100 °C, 100 bar  
 CO<sub>2</sub>/H<sub>2</sub> (1:1 v/v), 2 h; Decomposition: 25 mmol FA, 160 °C.

A. Kipshagen, J. Baums, H. Hartmann, A. Besmehn, P. J. C. Hausoul, R. Palkovits, *Catal. Sci. Technol.* **2022**, 12, 5649; J. C. Baums, I. Kappel, A. Meise, P. J. C. Hausoul, M. Heggen, C. Weidenthaler, R. Palkovits, **2025**, submitted

# Alternating Formic Acid Synthesis & Decomposition: with and without a base

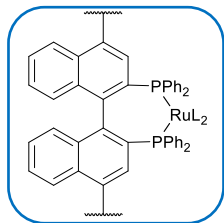


60 vol% aq.  $\text{NEt}_3$ , 1wt.% Ru@P3; Synthesis: 100 °C, 100 bar  $\text{CO}_2/\text{H}_2$  (1:1 v/v), 2 h; Decomposition: 25 mmol FA, 160 °C.

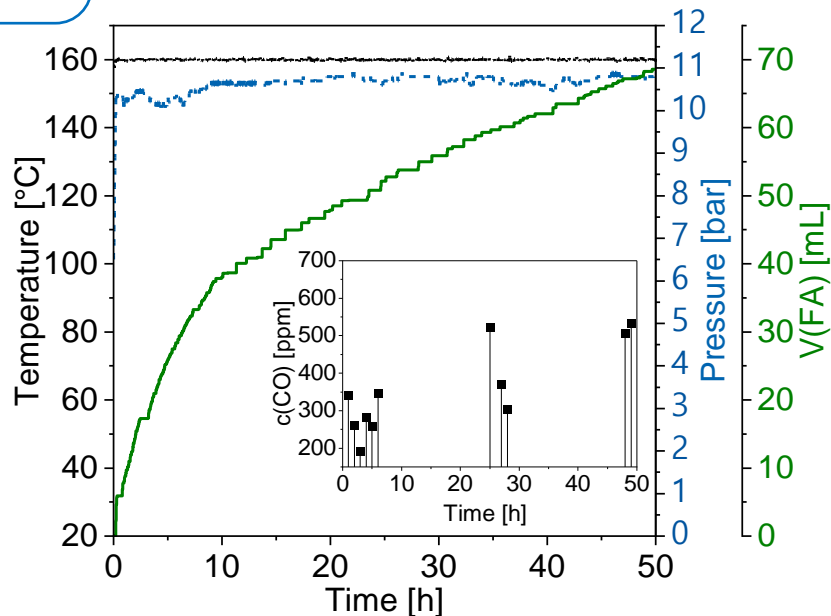
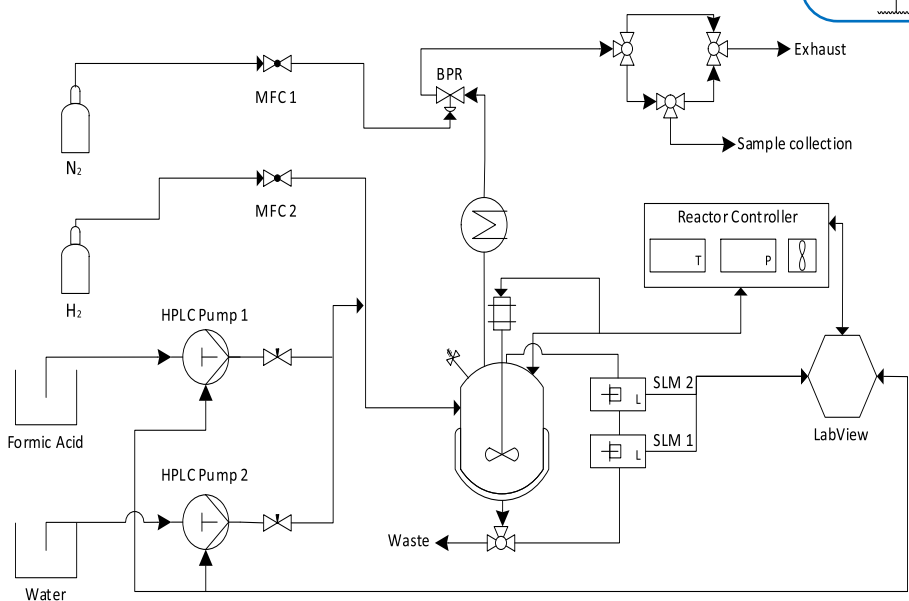
4 mL  $\text{H}_2\text{O}$ , 12 mg catalyst,  $\text{CO}_2/\text{H}_2$  (1:1 p/p, 100 bar), 50 °C, 18 h. Dehydr.: pressure released, atmosp. flushed with Ar, 160 °C, 30 min.

A. Kipshagen, J. Baums, H. Hartmann, A. Besmehn, P. J. C. Hausoul, R. Palkovits, *Catal. Sci. Technol.* **2022**, 12, 5649; J. C. Baums, I. Kappel, A. Meise, P. J. C. Hausoul, M. Heggen, C. Weidenthaler, R. Palkovits, **2025**, submitted

# Continuous Operation of Hydrogen Release form Formic Acid

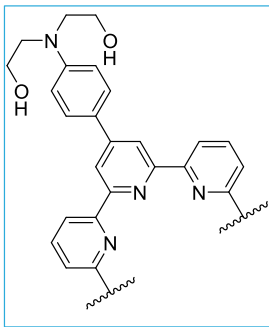
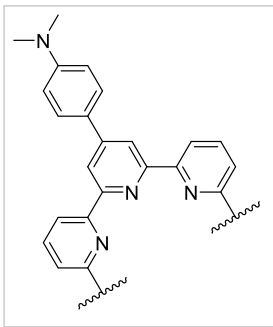
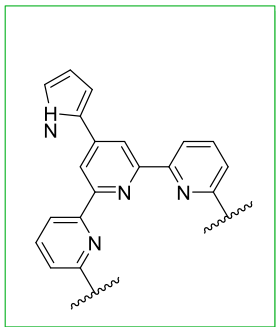
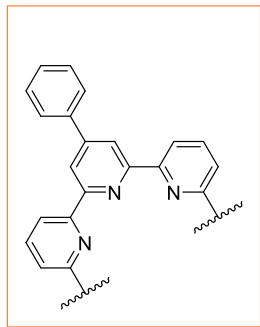
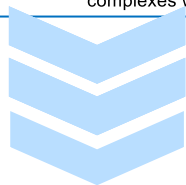
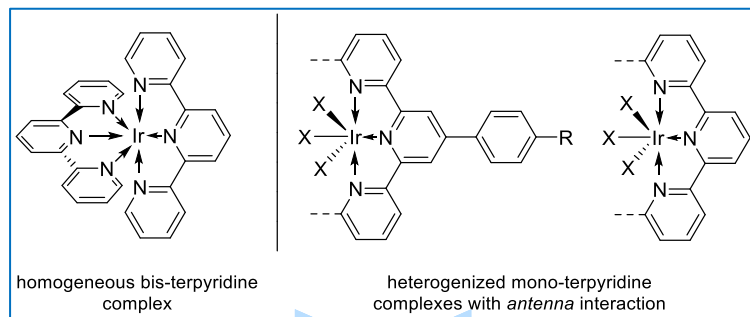


TON of  
921.000

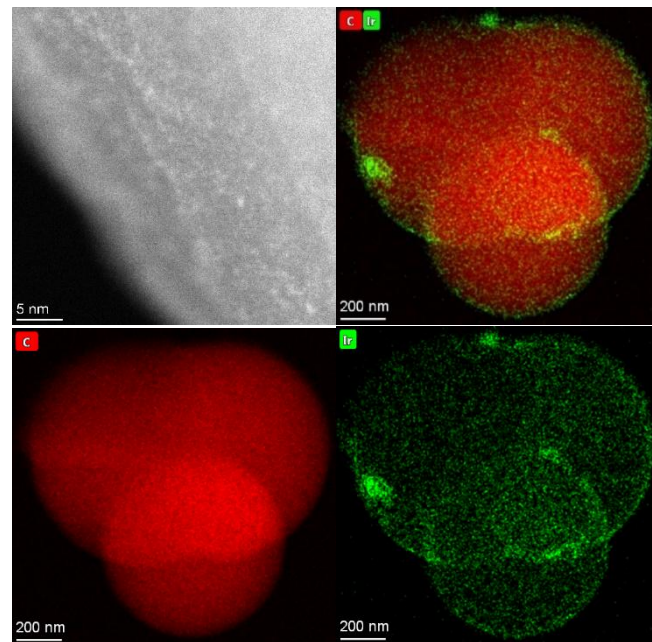


10 wt% aq. FA, 160°C, 10 bar, 1wt% Ru@Polymer

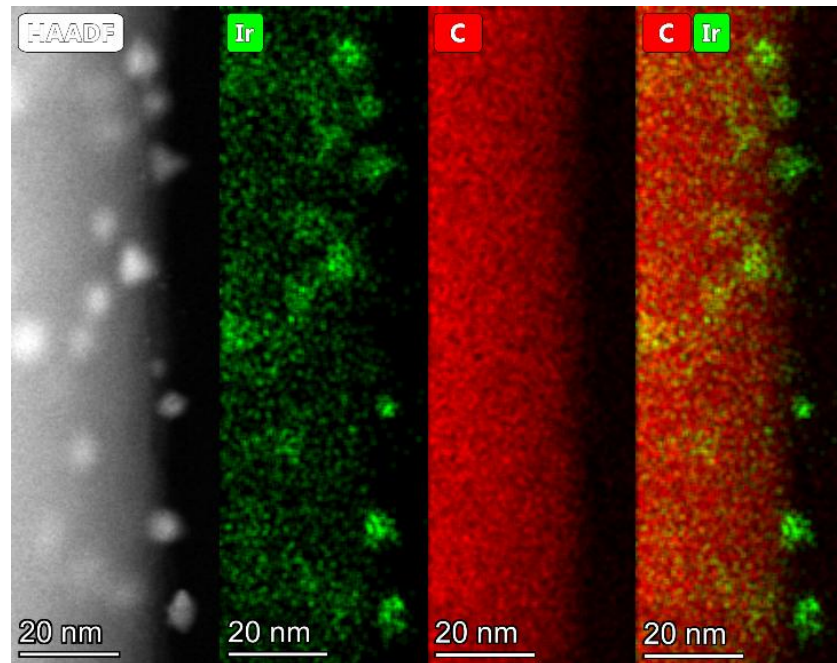
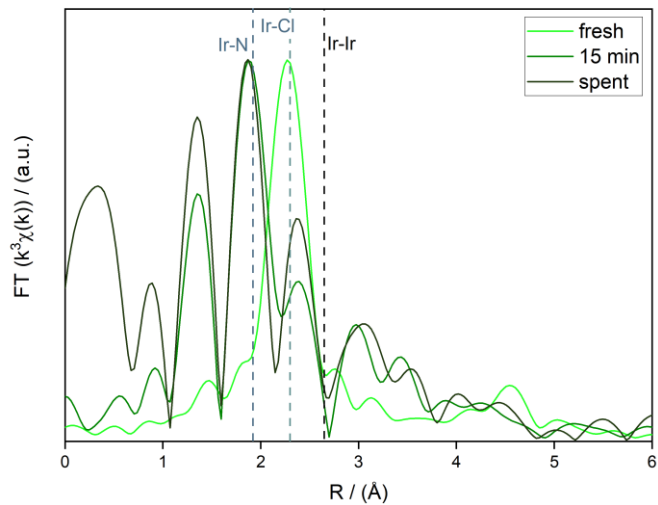
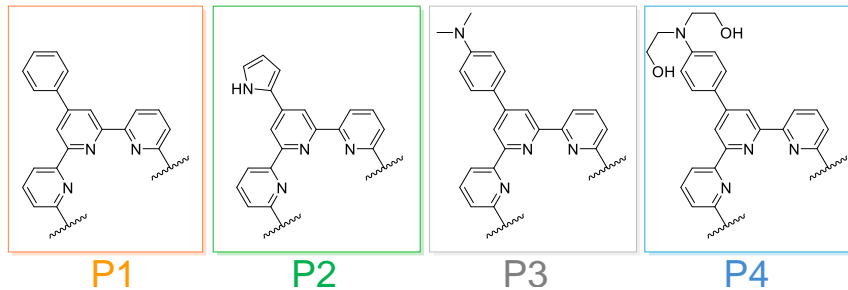
# Solid Ir@TerPy Catalyst Platform



Ir@P2

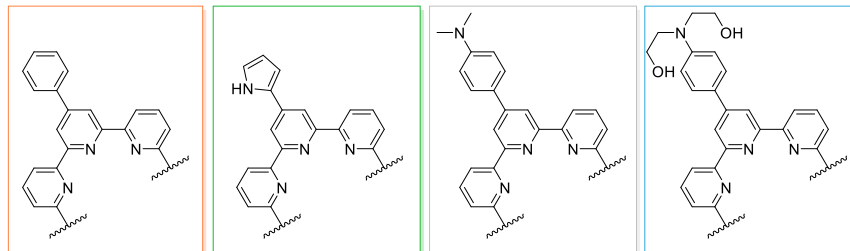


# Solid Ir@TerPy Catalyst Platform



HAADF-STEM image (left) and HAADF-STEM-EDX images (rest) of spent catalyst Ir@P2

# Solid Ir@TerPy Catalyst Platform – Continuous Operation

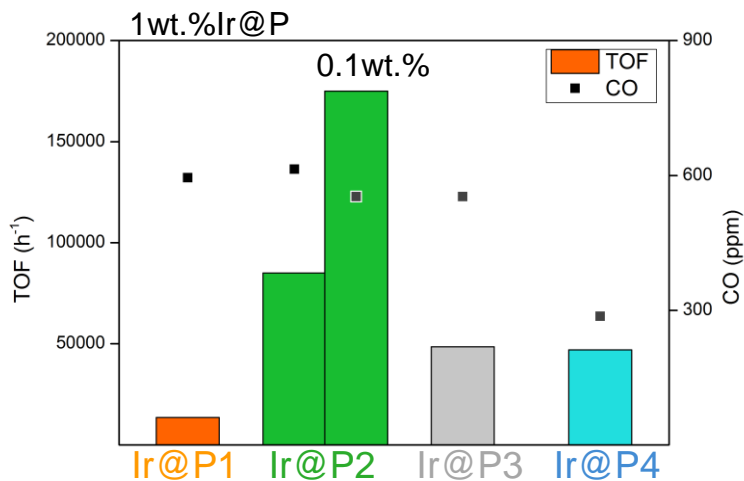


P1

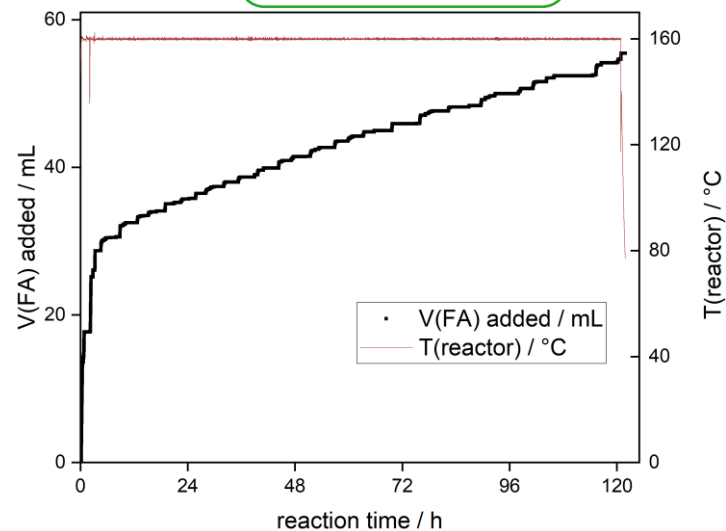
P2

P3

P4

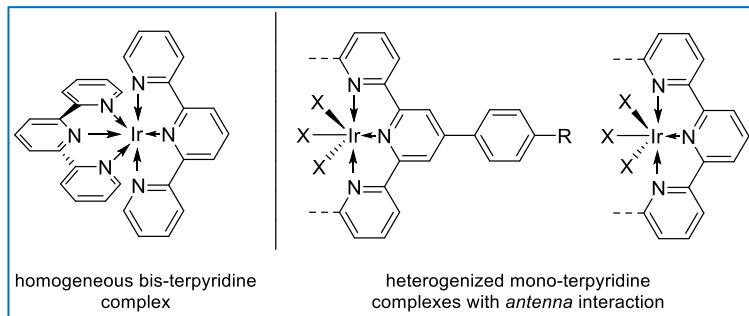
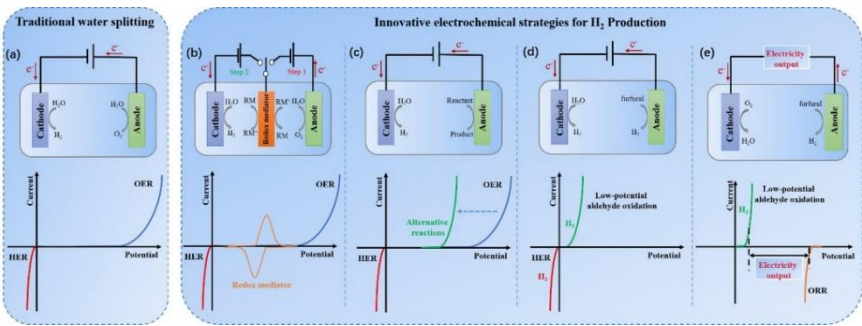
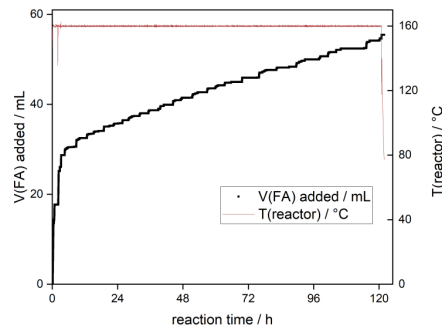
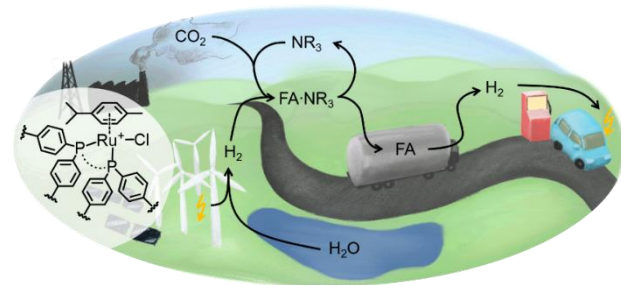
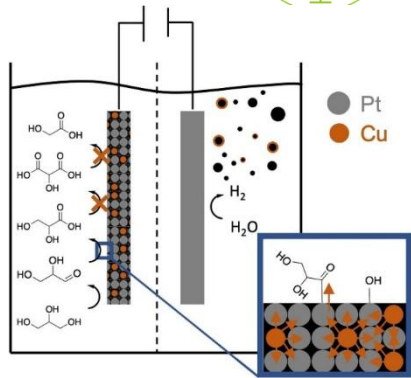
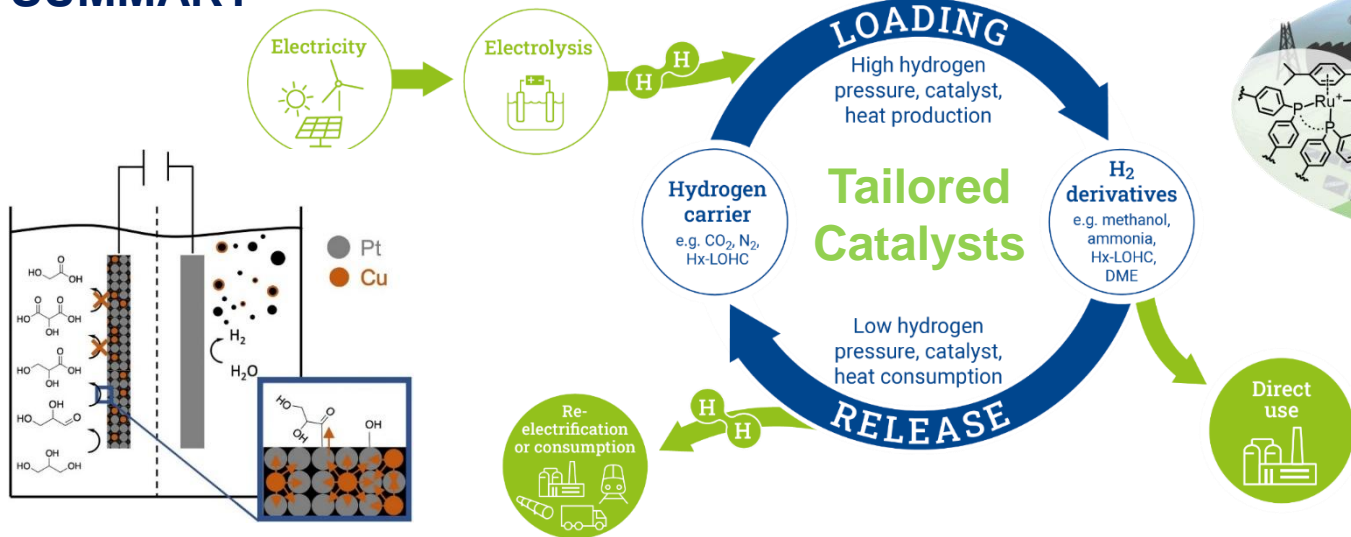


TON of  
2 800 000



10 wt% aq. NaOH FA, 160°C, 10 bar, 0.1wt% Ir@P2

# SUMMARY



# Acknowledgement

*“Great things are done by a series of small things brought together”*  
Vincent Van Gogh



WERNER SIEMENS-STIFTUNG



GEFÖRDERT VOM



Ministerium für Kultur und Wissenschaft des Landes Nordrhein-Westfalen



Ministerium für Wirtschaft, Industrie, Klimaschutz und Energie des Landes Nordrhein-Westfalen



# Catalyst Design for Efficient Hydrogen Production & Storage in Chemical Hydrogen Carriers

Prof. Dr. Regina Palkovits

r.palkovits@fz-juelich.de  
palkovits@itmc.rwth-aachen.de

@PalkovitsLab





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**JÜLICH**  
Forschungszentrum

# Chemical hydrogen storage – systems, challenges and innovations

Peter Wasserscheid

Institute for Chemical Reaction Engineering,  
Universität Erlangen-Nürnberg

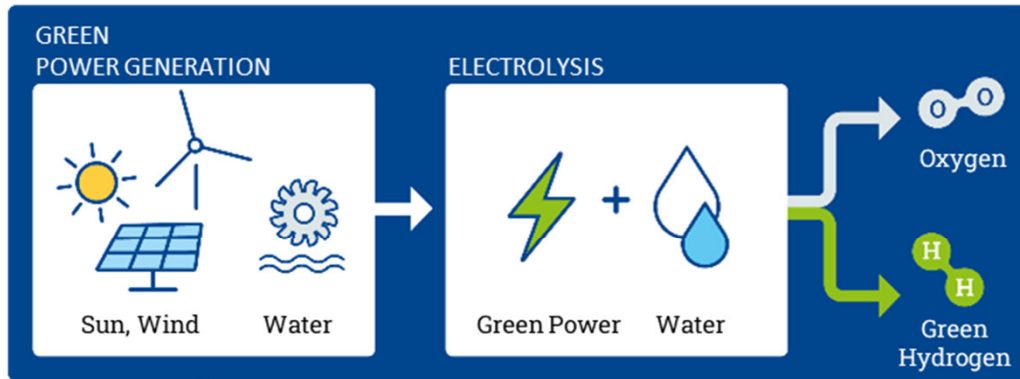
Helmholtz-Institute for Renewable Energies, IET-2 &  
Institute for a Sustainable Hydrogen Economy (INW)  
Forschungszentrum Jülich GmbH

[peter.wasserscheid@fau.de](mailto:peter.wasserscheid@fau.de)  
[p.wasserscheid@fz-juelich.de](mailto:p.wasserscheid@fz-juelich.de)

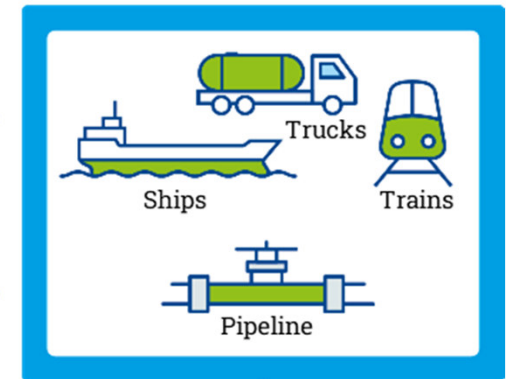
# The role of hydrogen in the fully defossilized energy system of the future

## green molecules

### PRODUCTION

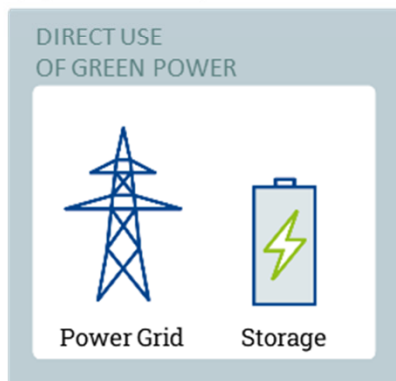


### TRANSPORT

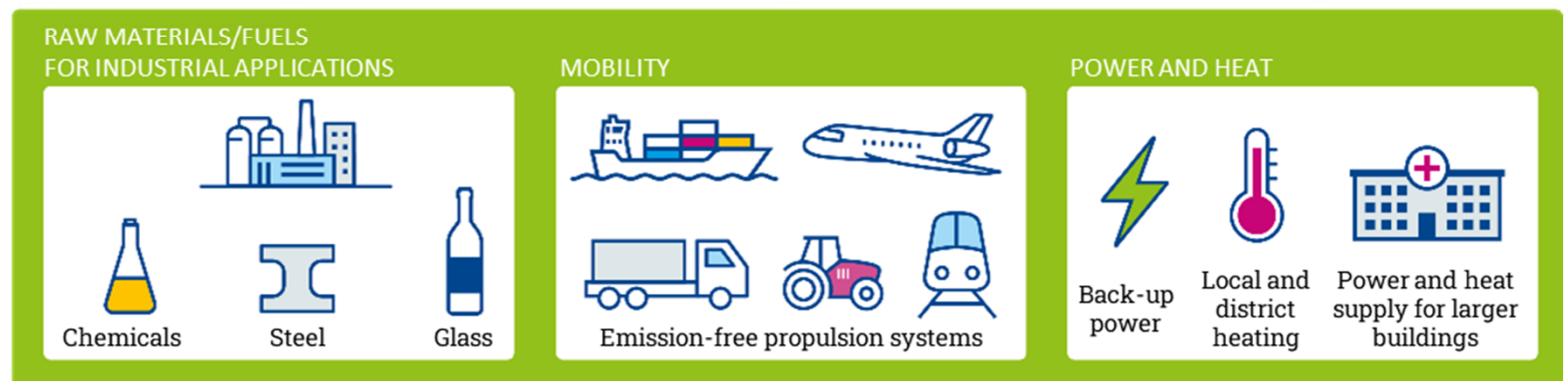


### DIRECT USE

## green electrons



### HYDROGEN USE



Blue & turquoise hydrogen in the ramp-up phase

H<sub>2</sub> Derivatives (ammonia, methanol, efuels, dimethyl ether, LOHC systems)

Elemental H<sub>2</sub>

## Hydrogen storage and logistics

**Advantage:**

Gravimetric storage density is excellent: **33.3 kWh / kg**

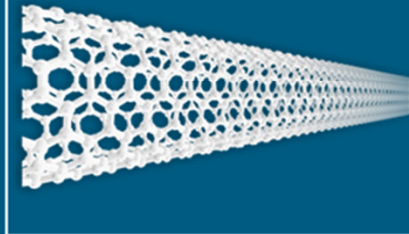
**Disadvantage:**

Volumetric storage density is very low: **3 Wh / L @ 1 bar**

Physical  
H<sub>2</sub> storage



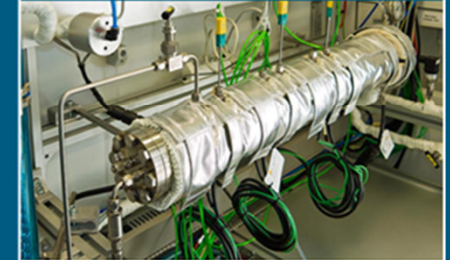
Adsorptive storage



Metal hydride



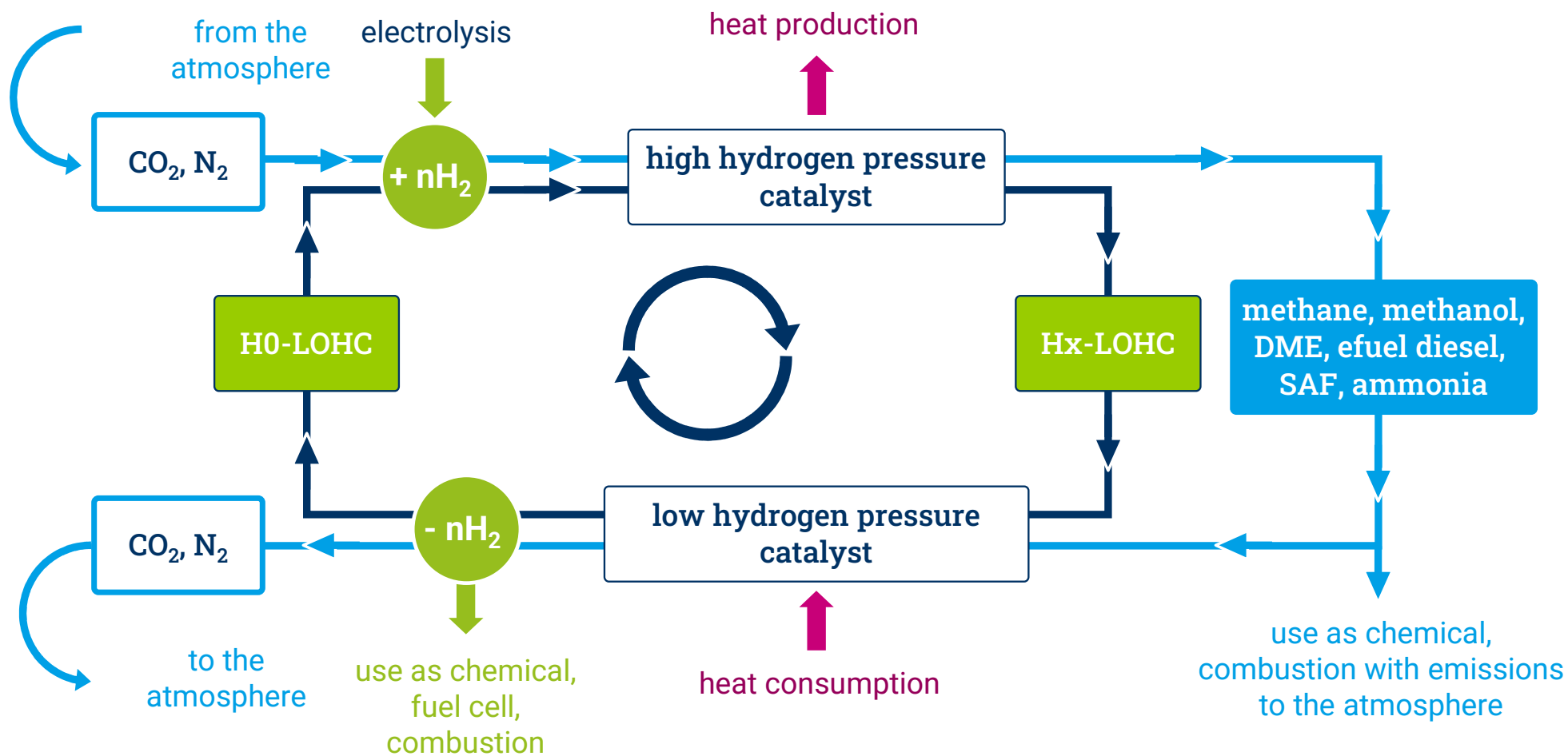
Power-to-X



- Liquid H<sub>2</sub> @ -253 °C
- Compressed H<sub>2</sub> @ 300-700 bar
- Pipeline transport
- Cavern storage

- Hydrogenation of N<sub>2</sub> to NH<sub>3</sub>
- Hydrogenation of CO<sub>2</sub> to fuels and chemicals
- Liquid Organic Hydrogen Carrier (LOHC) systems

# Chemical hydrogen storage

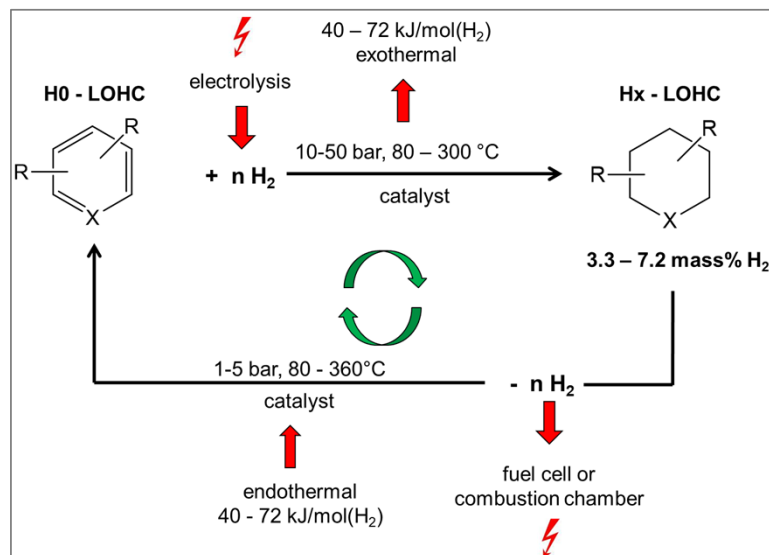


## Chemical hydrogen storage – system characteristics



- + high H<sub>2</sub> capacity
- + moderate reaction enthalpies
- + existing markets for hydrogen. products
- equil.-limited hydrogenation reactions even @ high reaction pressures
- gas mixtures after cracking/reforming
- costly CO<sub>2</sub> extraction from the atmosphere

### LOHC technology



- moderate H<sub>2</sub> capacity
- high reaction enthalpies
- no existing markets for hydrogen. products
- + full conversion in hydrogenation reactions even @ low reaction pressures (e.g. 8 bar H<sub>2</sub>)
- + pure H<sub>2</sub> after dehydrogenation (> 99.99 %)
- + no gas extraction from the atmosphere

→ we different chemical hydrogen storage technologies !

# HELMHOLTZ CLUSTER HYDROGEN (HC-H2)

A MEASURE TO SUPPORT THE STRUCTURAL CHANGE  
IN THE RHENISH COAL MINING AREA

PROJECT PERIOD: 2021 – 2038, **TOTAL BUDGET BMBF: 860 M€**

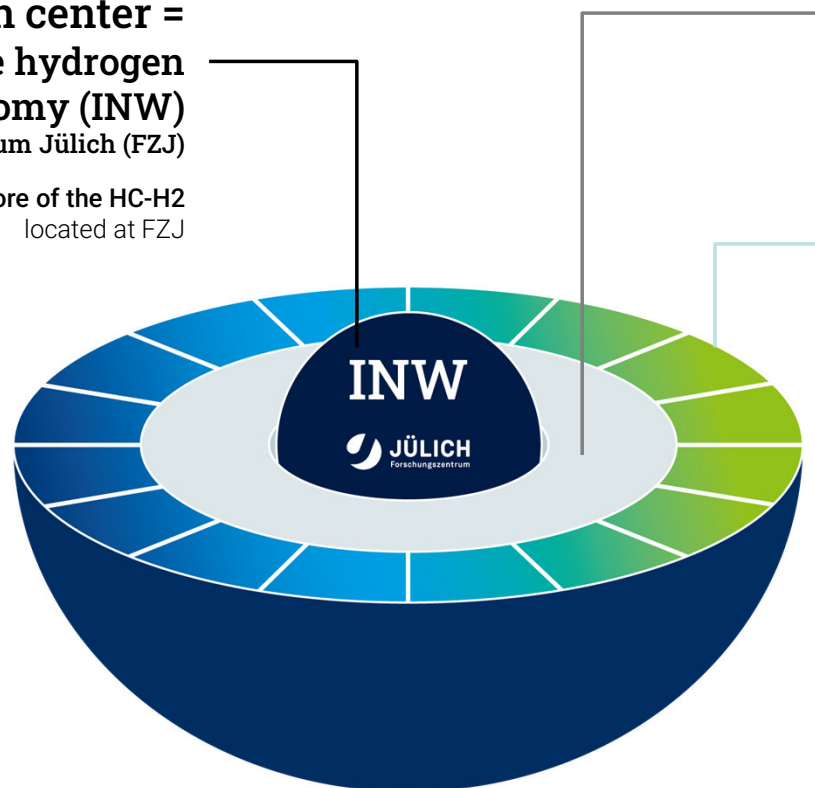
FOUNDING DIRECTOR: PROF. DR. PETER WASSERSCHIED



**H2 Innovation center =  
Institute for a sustainable hydrogen  
economy (INW)**

of Forschungszentrum Jülich (FZJ)

Continuity providing core of the HC-H2  
located at FZJ



## Cooperations with core partners

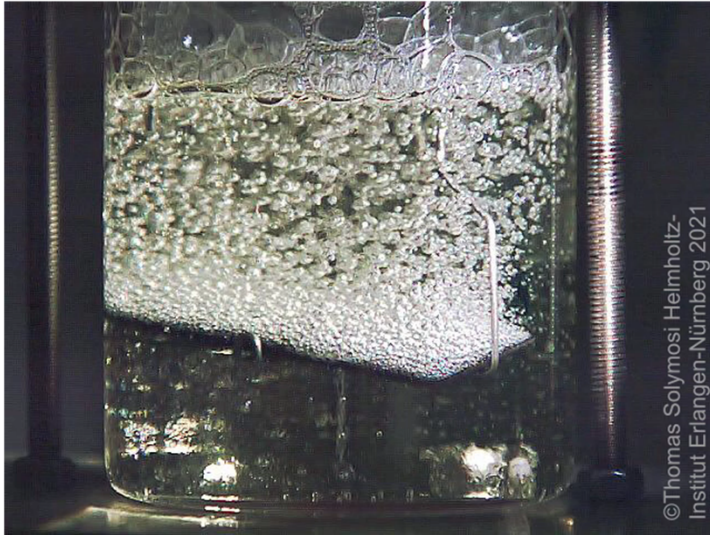
RWTH Aachen University  
FH Aachen  
Brainergy Park Jülich

## H2 Demonstration region With partners from industry, academia & municipalities

**Innovative demonstrators**  
10 to 15 plants for innovative **hydrogen technologies**  
in the Rhenish mining region

**Demonstration**  
of different technological characteristics  
**Application scenarios and technology aspects**  
at application-relevant scales

[www.hch2.de](http://www.hch2.de)

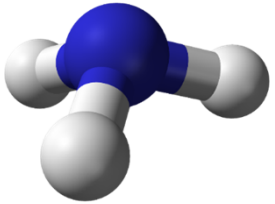


## Today's menu



- 1) **H<sub>2</sub>-storage using the DME / CO<sub>2</sub> cycle**
- 2) **H<sub>2</sub>-storage using LOHC systems**

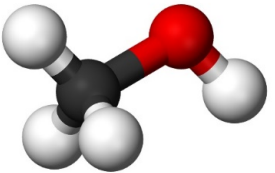
## Hydrogen capacity of CO<sub>2</sub>-derived chemical energy storage systems



### **Ammonia:**

Very high hydrogen capacity (**17.7 mass%**)

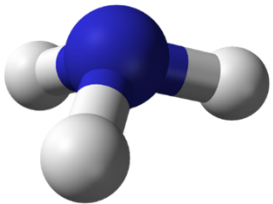
P. Preuster, A. Alekseev, PW,  
Ann. Rev. Chem. Biomol. Eng.,  
**2017**, 8, 445-471.



### **Methanol:**

High hydrogen capacity (**12.5 mass%**)

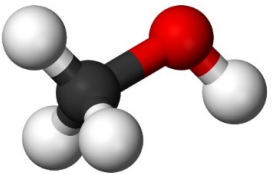
# Hydrogen capacity of CO<sub>2</sub>-derived chemical energy storage systems



## Ammonia:

Very high hydrogen capacity (**17.7 mass%**)

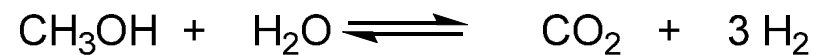
P. Preuster, A. Alekseev, PW,  
Ann. Rev. Chem. Biomol. Eng.,  
**2017**, 8, 445-471.



## Methanol:

High hydrogen capacity (**12.5 mass%**)

**But is this the  
technical reality?**



$$\begin{aligned} M(\text{CH}_3\text{OH}) &= \\ 32 \text{ g/mol} \end{aligned}$$

$$\begin{aligned} M(3 \text{H}_2) &= \\ 6.0 \text{ g/mol} \end{aligned}$$

**Technical capacity (CH<sub>3</sub>OH) =  
18.8 mass%**

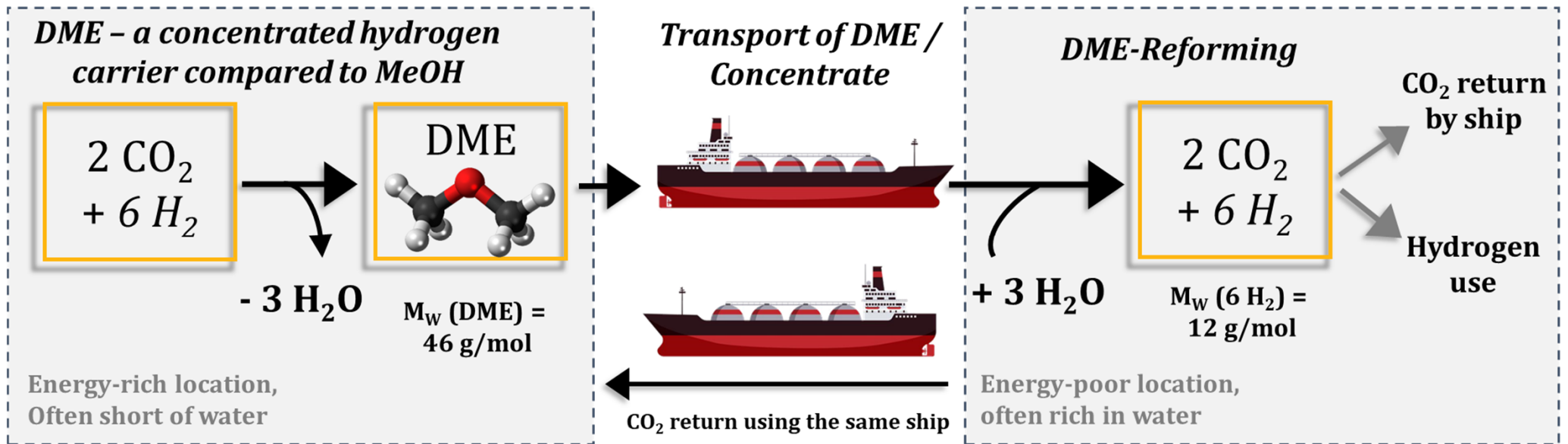


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**...and what about dimethylether (DME)?**



## DME as point-to-point hydrogen transport vector – combined with a closed CO<sub>2</sub> loop

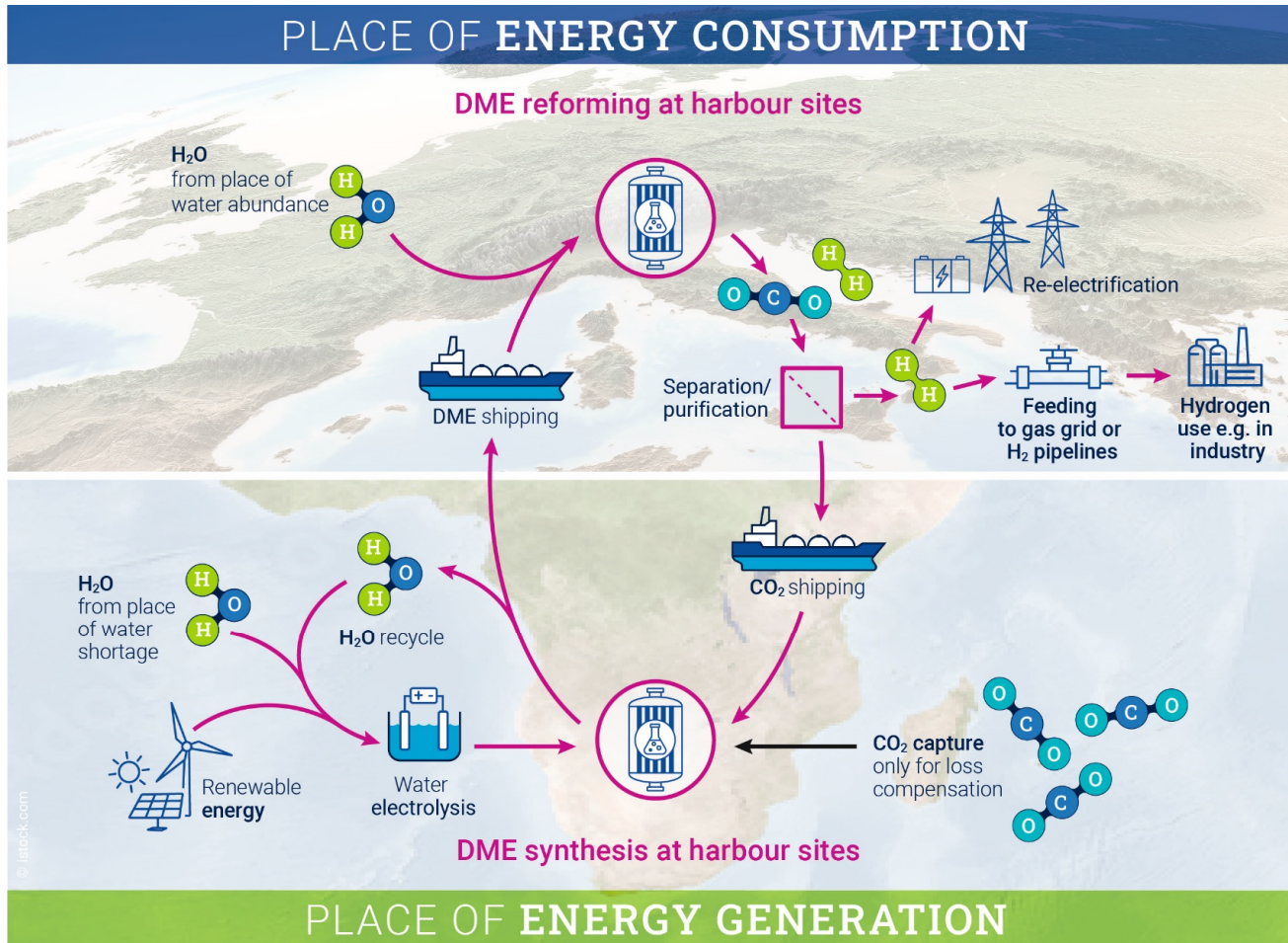
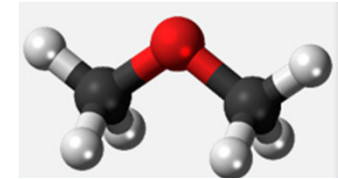


**Technical hydrogen capacity of DME** (mass of delivered H<sub>2</sub> / mass transported) = **26.1 %**

(compared to 17.7.% for NH<sub>3</sub>)

## Example use case:

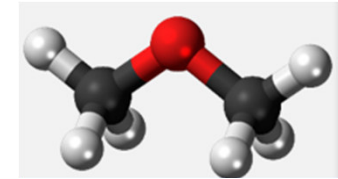
## H<sub>2</sub> point-to-point delivery Lüderitz (Namibia) - Rotterdam



- **Higher hydrogen capacity and lower toxicity** compared to ammonia and methanol
- **Closed CO<sub>2</sub> cycle** reduces need for Direct Air Capture of CO<sub>2</sub>
- **Much lower water intensity** at the location of renewable energy harvest ( - 50% compared to ammonia)

P. Schühle, et al., PW, O. Salem, Energy Environ. Sci., **2023**, DOI: 10.1039/D3EE00228D

## Comparison DME vs. e-methane



| Component | Boiling Point<br>$T_{BP}$ | Liquid density | Viscosity at<br>$T_{BP}$ | LHV     | $GWP_{100}$    | Transportation<br>BOG |
|-----------|---------------------------|----------------|--------------------------|---------|----------------|-----------------------|
| Dimension | $^{\circ}C$               | $kg/m^3$       | $mPa \cdot s$            | $MJ/kg$ | $CO_2$ -equiv. | %/day                 |
| $CO_2$    | -55 to -50                | 1178           | 0.24                     | -       | 1              | 0.12-0.18             |
| DME       | -24                       | 735            | 0.19                     | 28.9    | 0.3            | 0.017                 |
| $CH_4$    | -162                      | 450            | 0.12                     | 50      | 27-30          | 0.12                  |

DME and  $CO_2$  have very similar properties  $\rightarrow$   $CO_2$  back-shipping in the same vessel is possible ! (much easier than for methane /  $CO_2$ )

DME has a very low  $GWP_{100}$  (vs.  $CH_4$ ) and very low toxicity

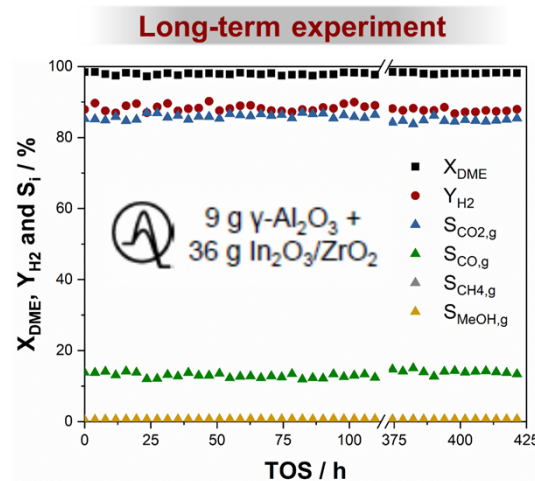
## Technology readiness:

DME synthesis: 8-9

DME shipping: 9

DME reforming: 6-7

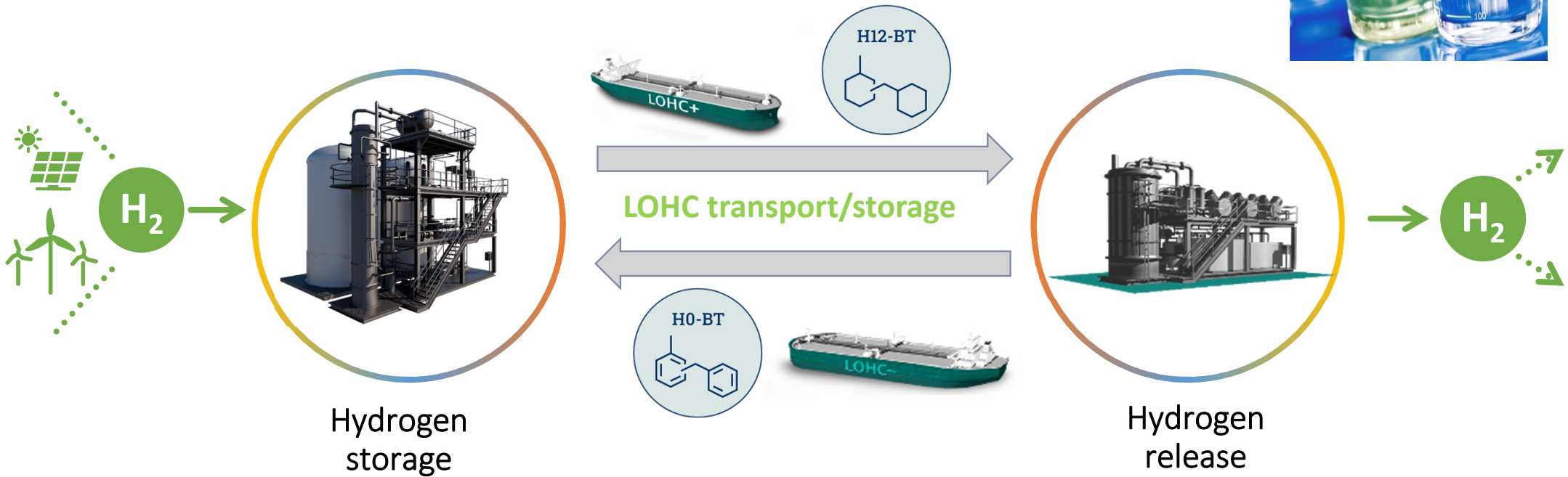
$CO_2$  shipping: 7-8



## DME as fuel and potential link for a future sustainable chemicals production:

- DME is a sustainable substitute of propane/butane (if  $CO_2$  is obtained from DAC)
- Most MeOH-to-X processes convert MeOH to DME in the first step: DME opens a route to green ethylene/propylene and polymer production !

## 2) H<sub>2</sub>-storage using LOHC systems



### Safe:

LOHC-hydrogen is hardly flammable

### Simple:

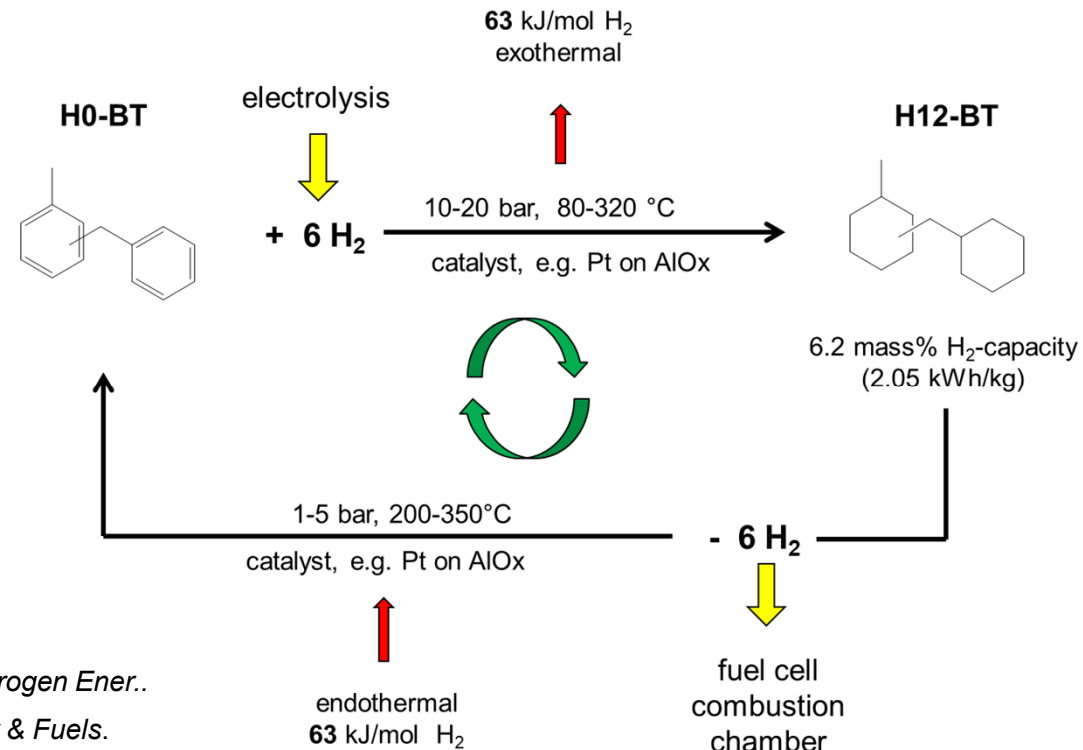
Low pressure operations, no extraction/release from/to atmosphere

### Flexible:

Storage and transport infrastructure of common fuels can be used

## Hydrogen storage using the Benzyltoluene-based lohc technology

- Liquid Organic Hydrogen Carrier (LOHC) allow hydrogen storage in fuel-like liquids
- Use of heat transfer fluids established since the 1960s
- LOHC storage compounds are not consumed in the storage cycle
- Charging at moderate pressures; pure hydrogen produced after LOHC condensation



Bulgarin A., Jorschick H., Preuster P., A. Bösmann, P. Wasserscheid (2020), *Int. J. Hydrogen Ener.*

Rüde, R., Dürr S., Preuster P., Wolf M., Wasserscheid P. (2022) *Sustainable Energy & Fuels*.

Willer M., Preuster P., et int., Harting J, Wasserscheid P. (2024) *Int. J. Hydrogen Ener.*

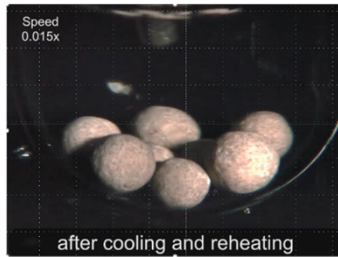
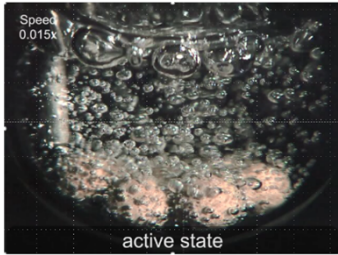


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## Recent insights and improvements

Bubble nucleation can enhance hydrogen release by a factor of **50**



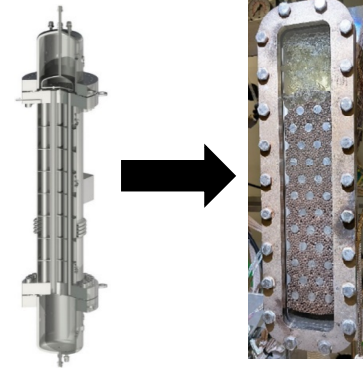
**Rate enhancement** by bimetallic dehydrogenation catalysts (e.g. Pt/Re)

mm Catalyst level

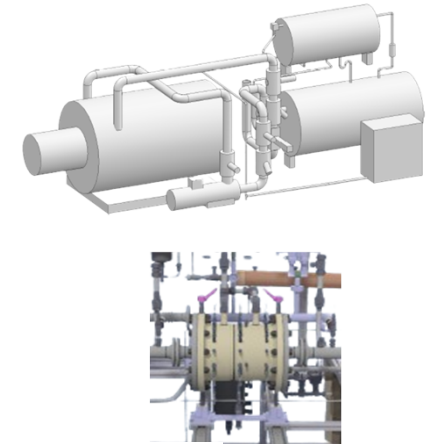
dm Reactor level

m System level

**Doubling** of power density by inversion of fixed-bed reactor



Increase of H<sub>2</sub>-system power density by dual reactor concept



D. Strauch, ..., J.-D. Grunwaldt, PW, M. Wolf (2024) Catal. Sci. Technol.

T. Solymosi, M. Geißelbrecht, ....N. Vogel, PW (2022). Sci. Adv.

M. Geißelbrecht, S. Mrusek, ...A. Bösmann, PW (2020). Energy Environ. Sci.

J: Kadar, F. Gackstatter,... PW, M. Geißelbrecht (2024). Int. J. Hydrogen Ener.

M. Willer, P. Preuster, M. Geißelbrecht, PW (2024). Int. J. Hydrogen Ener.

Patent DE102023200245B3, S. Hahn (2023)



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## Use cases in the mobility sector (benefiting from pure hydrogen release)



### Advantages vs. state-of-the art:

- Cost efficient delivery over long distances
- Cost efficient storage at filling station
- Improved safety at filling station

### In operation since July 2022:



J. Geiling, ..., P. Wasserscheid, K. Graichen, M. März,  
P. Preuster, Journal of Energy Storage **2023**, 72, 108478.

KOPERNIKUS

P2X

PROJEKTE

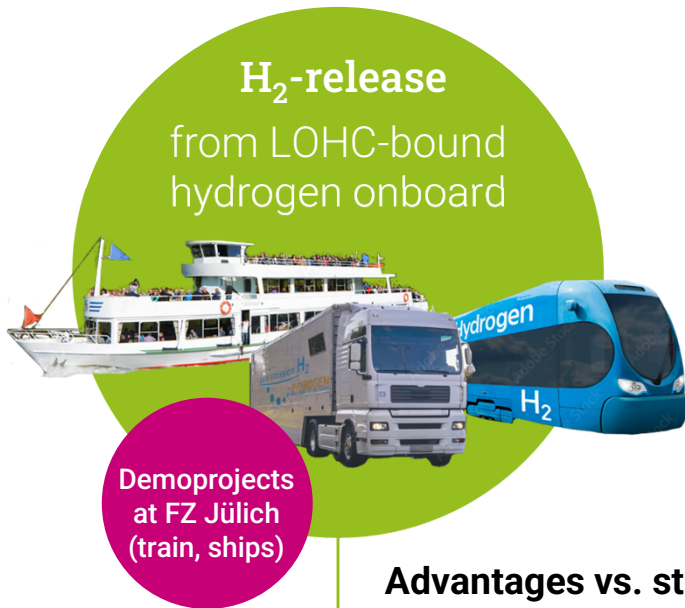
Die Zukunft unserer Energie

funded by



Bundesministerium  
für Bildung  
und Forschung

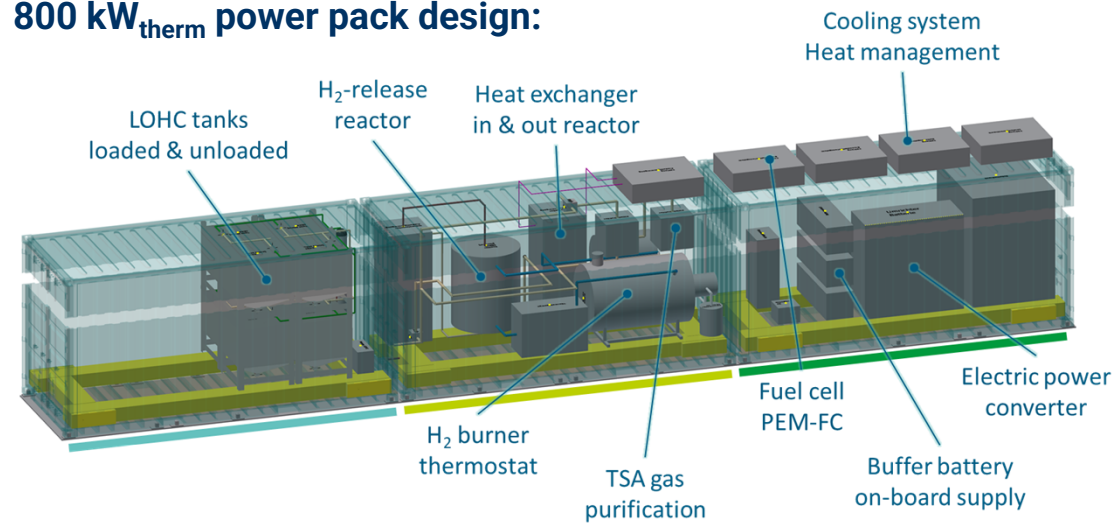
## Use cases in the mobility sector (benefiting from pure hydrogen release)



### Advantages vs. state-of-the-art:

- Use of existing refilling technologies possible
- No need for changing infrastructure beyond vehicle technology
- 'hydrogen-free hydrogen mobility'

### 800 kW<sub>therm</sub> power pack design:



M. Willer, ...M. Geisselbrecht, PW (2024) Int. J. Hydrogen Ener.

M. Willer, ..., J. Harting, PW (2024) Int. J. Hydrogen Ener.

In cooperation with:

**SIEMENS**  
Ingenuity for life

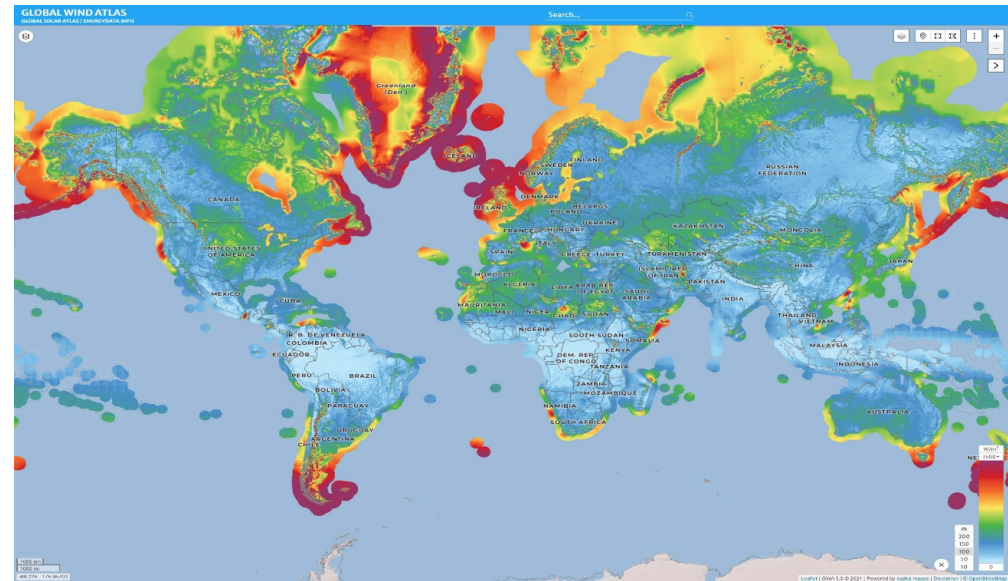
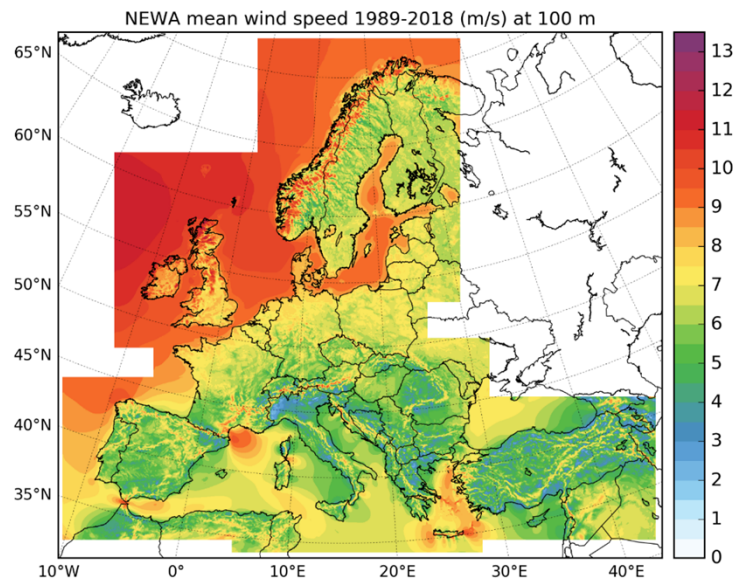
funded by

Bayerisches Staatsministerium für  
Wirtschaft, Landesentwicklung und Energie

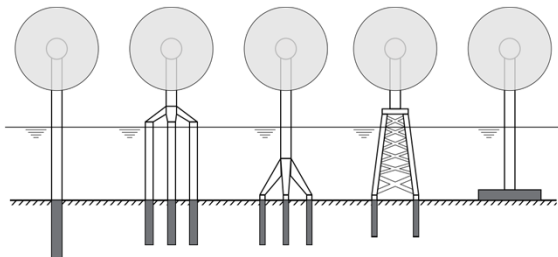


**Use cases in energy/hydrogen transportation** (benefiting from simple hydrogen storage):

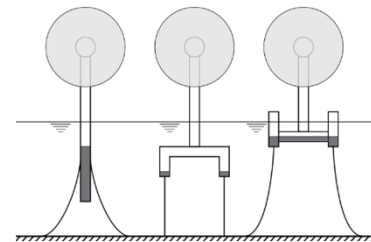
**Energy transport from offshore floating wind power installations without land connection**



Fixed Foundations (max. 60 m depth)



Floating Substructures:



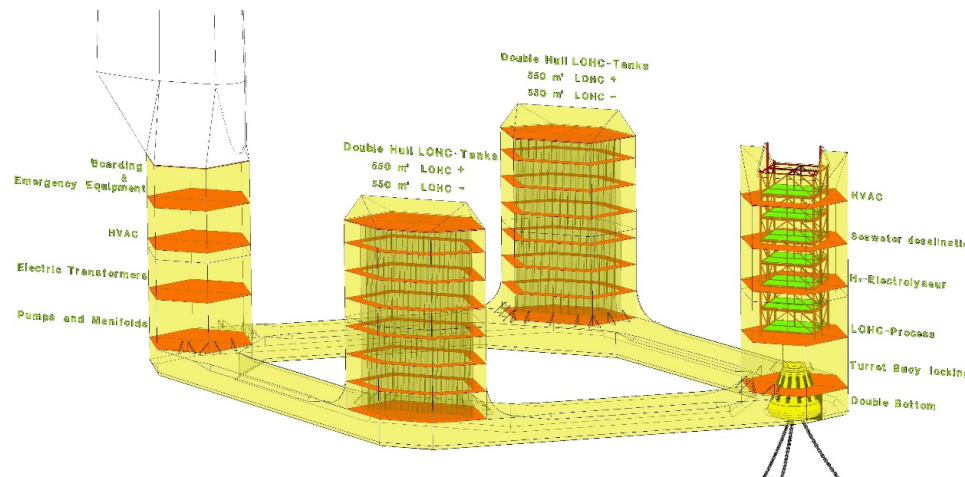
**Why shipping green H<sub>2</sub> from wind power from Australia to Korea with excellent wind conditions existing just < 100 miles off the coast in deeper waters ?**

# Concept: Floating wind power plant with integrated electrolyzer / LOHC charging w/o land connection

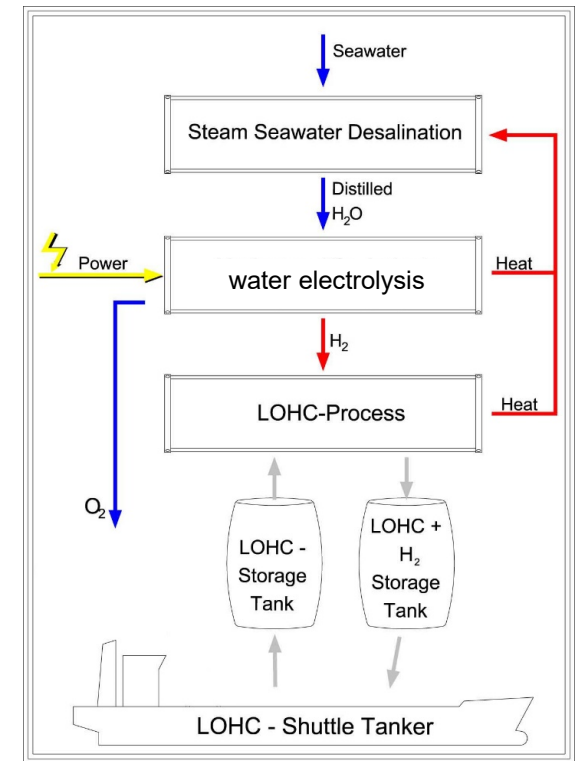
In cooperation with:



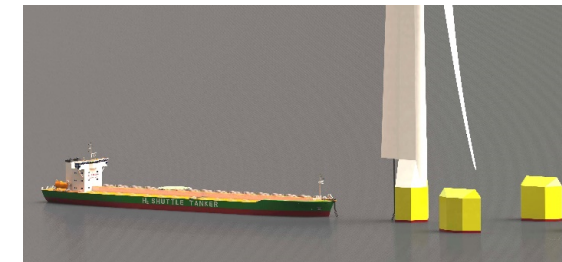
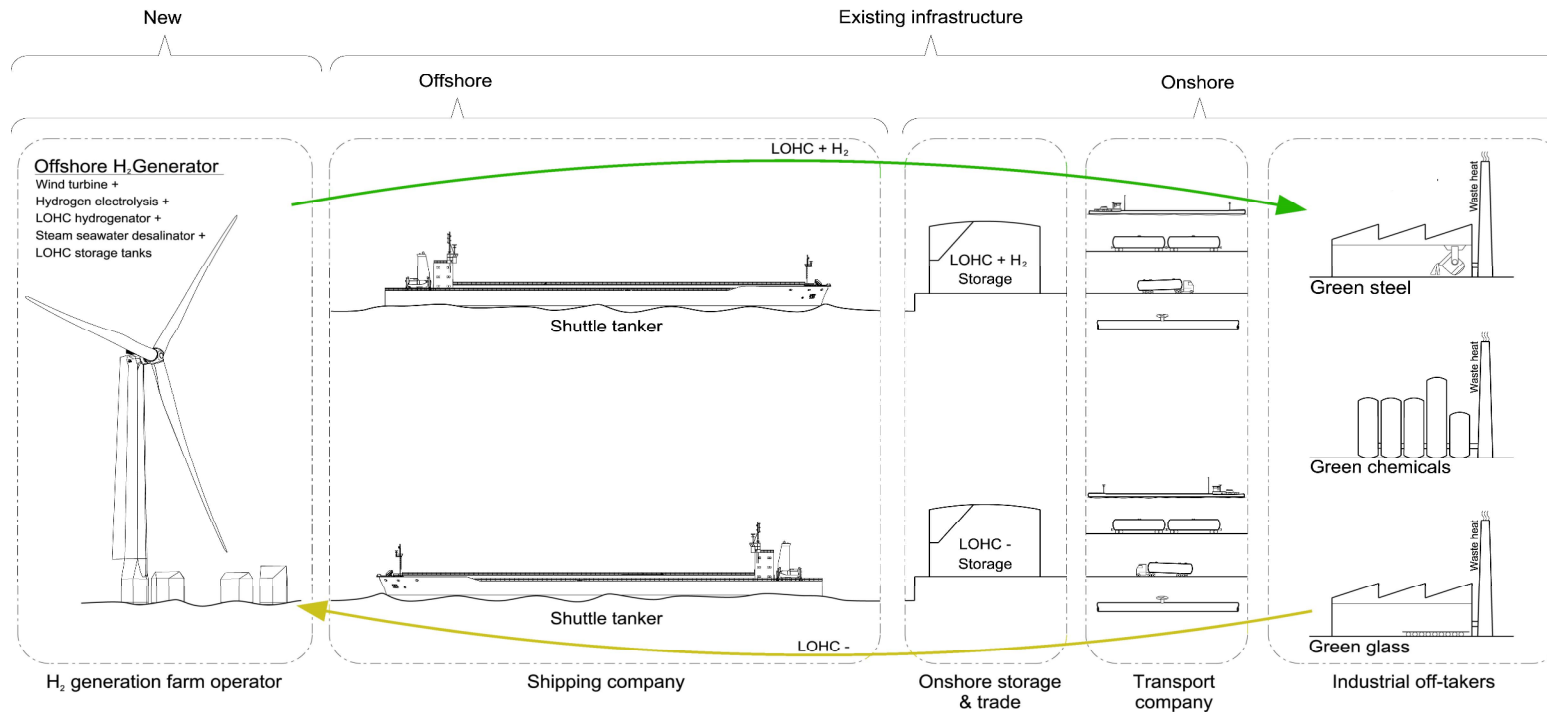
15 MW state-of-the-art wind turbine on floating platform  
Self-adjustment to wind direction



Water desalination, electrolysis, LOHC hydrogenation and LOHC storage integrated on the platform  
No land connection (no cable, no pipeline)



# Energy logistics concept



## Features:

- + Excellent wind off-shore conditions
- + Short distances to off-taker (very effective use of LOHC carrier)
- + Proven technology from offshore oil/gas industry
- + Moderate investment (reuse of existing assets)
- + Flexibility (no connection to land), secured investment



**THANK YOU FOR YOUR ATTENTION !**

# **Study of Electrochemical Interfaces and Catalyst Materials for Hydrogen Energy Technology**

---

**WooChul Jung**

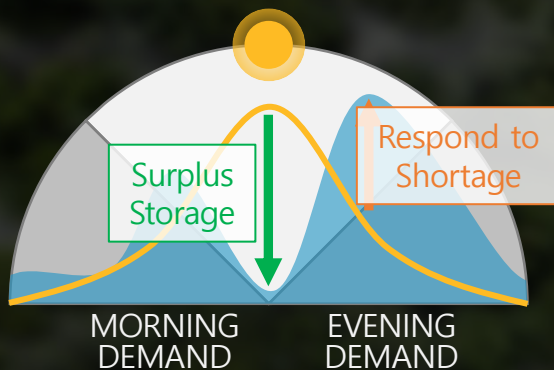


**The 8th KAST-Leopoldina Bilateral Symposium  
Perspectives on Energy Transition, 2025.01.14**

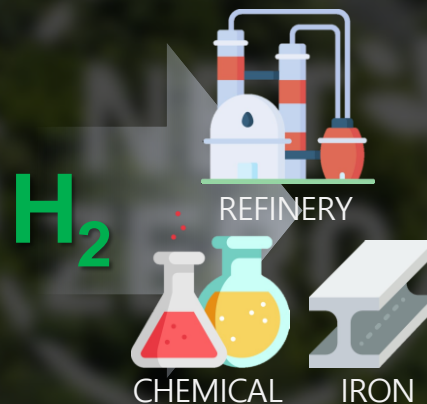
# Hydrogen Energy Technology

Key for Achieving Net Zero 2050 !

## Why Green Hydrogen?



Addressing Renewable Energy Instability



Achieving Carbon Reduction in Industry



Being Utilized for Green Energy Generation

# Examples of the Importance of Hydrogen

## Industrial Applications and Transportation

### Steel Industry



posco

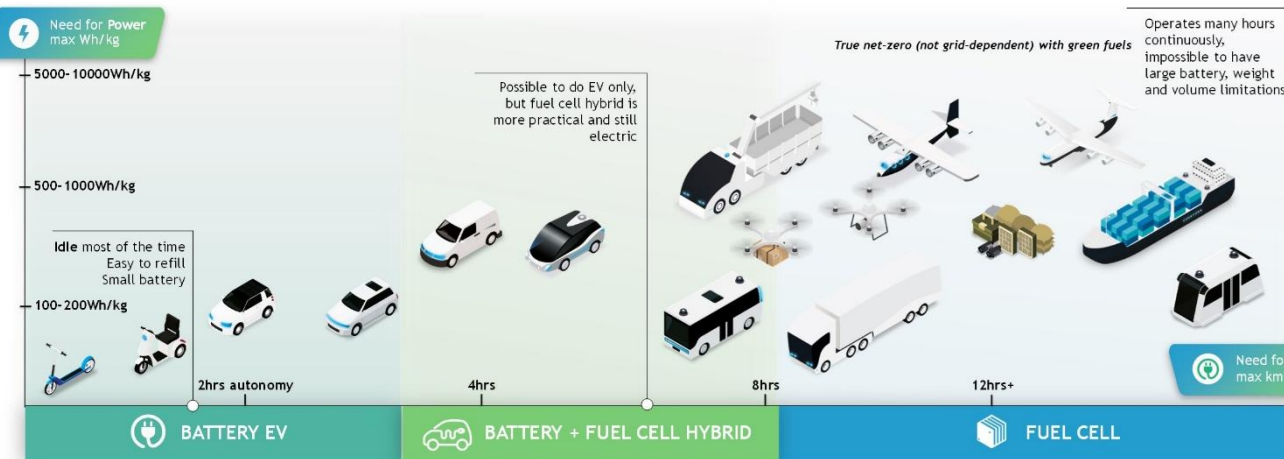


**\$ 31 Billion** by 2050

Investment on conversion to HyREX(hydrogen reduction) Steel

\* Green hydrogen as a feedstock to produce **Direct Reduced Iron(DRI)**

### Transportation



**1 Billion Tons**

Annual Greenhouse Gas Emissions from Ships

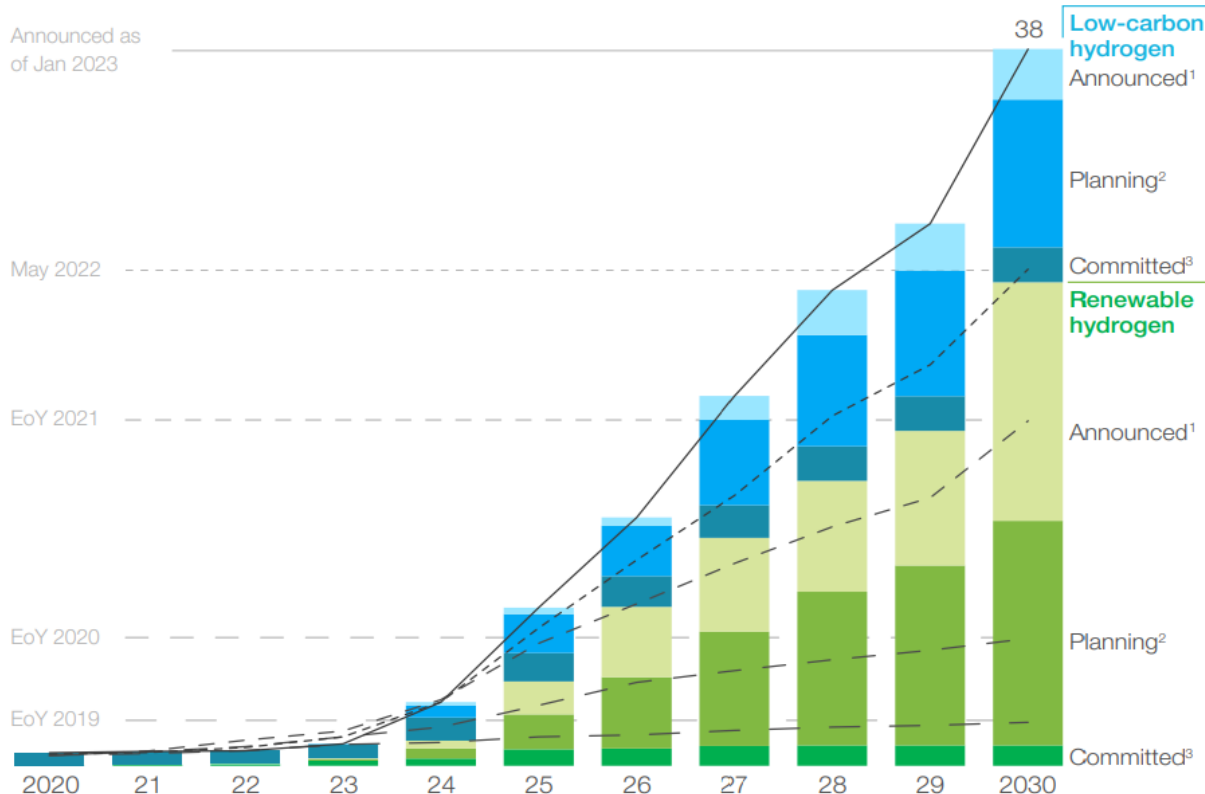
Powertrain Decarbonization by Green Hydrogen

# Worldwide Hydrogen Demand

## Hydrogen Production Scenario

Based on sum of current policies of each country, production is expected to be 250 Mt by 2050.

Cumulative production capacity announced, Mt p.a.



By 2030,

**210 Mt**

Demand to meet  
NetZero 2050

**110 Mt**

Announced Global Demand

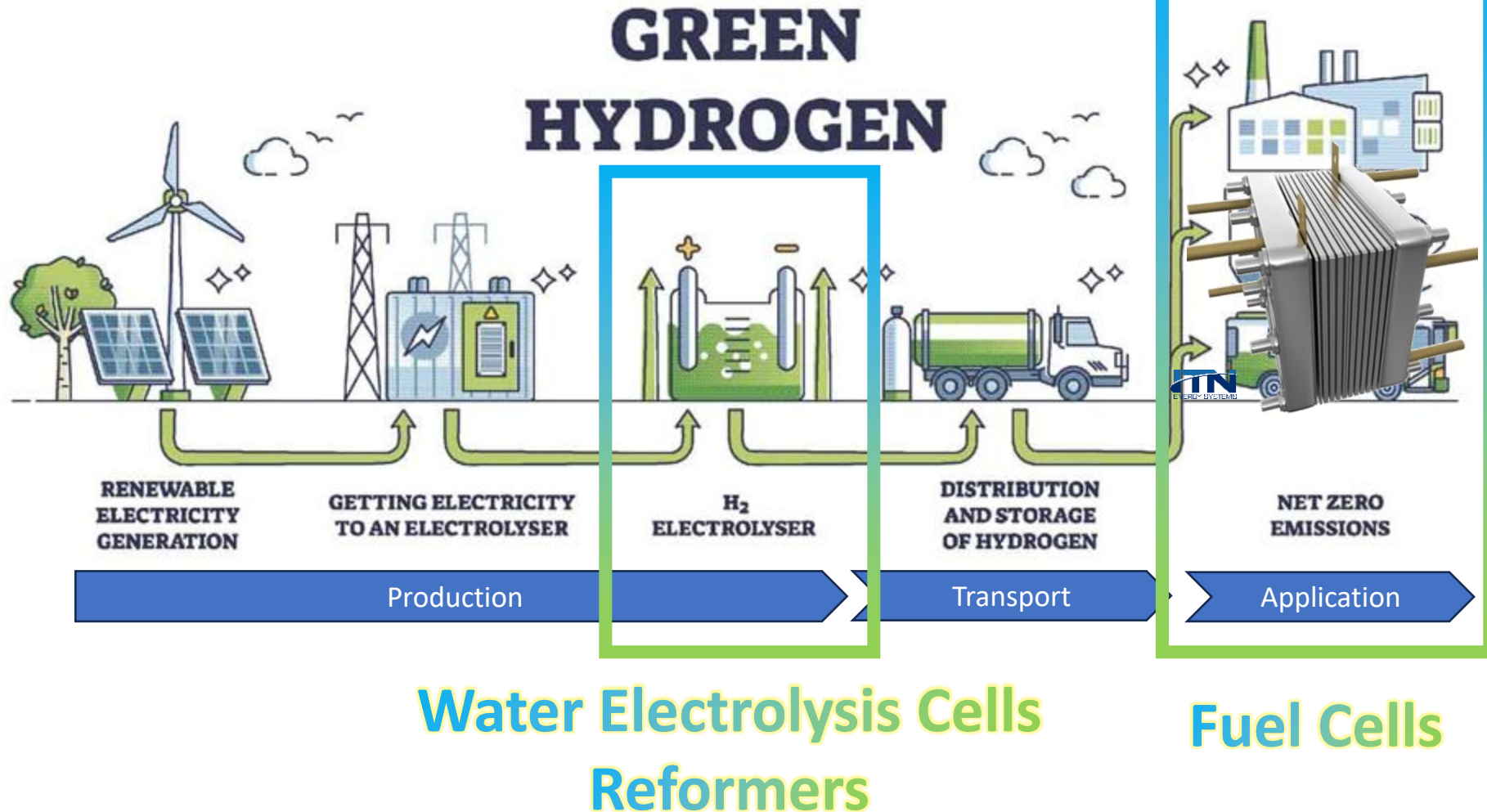
**38 Mt**

Announced Global Production

**Only 34% in progress**

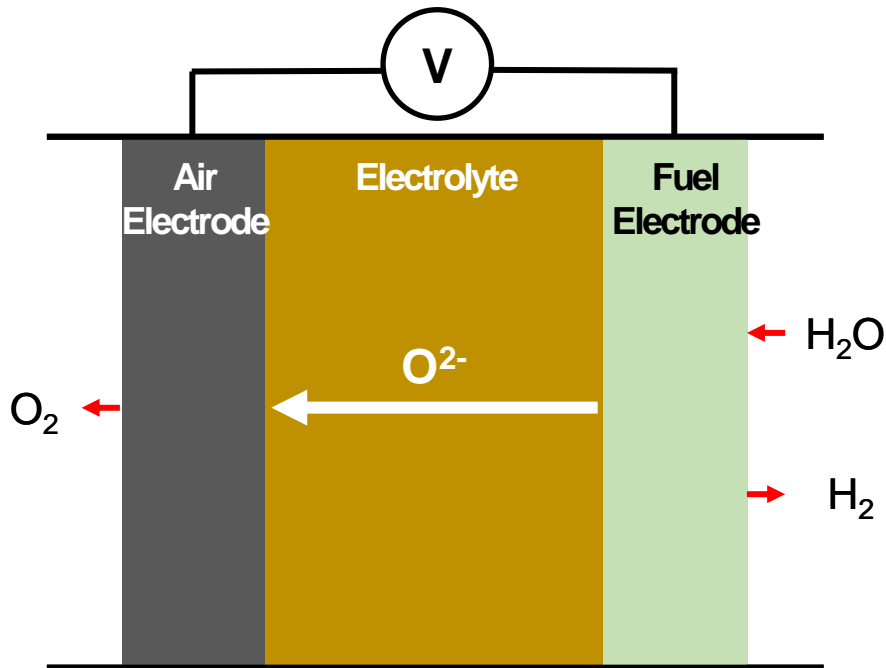
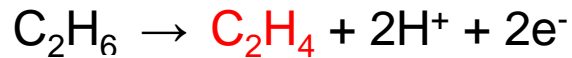
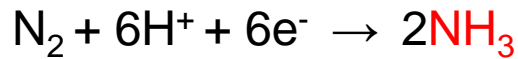
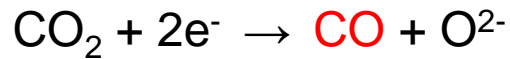
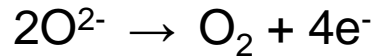
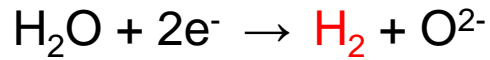
# Production, Transport, and Application

## Our group's Target Applications

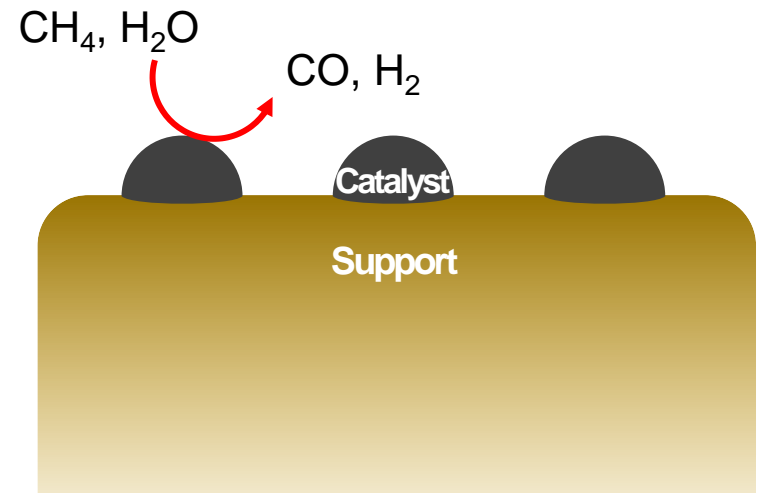
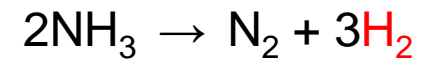
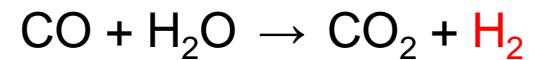
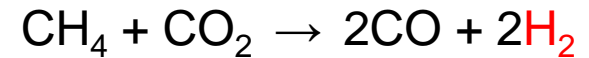
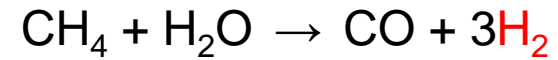


# Main Applications of Interest

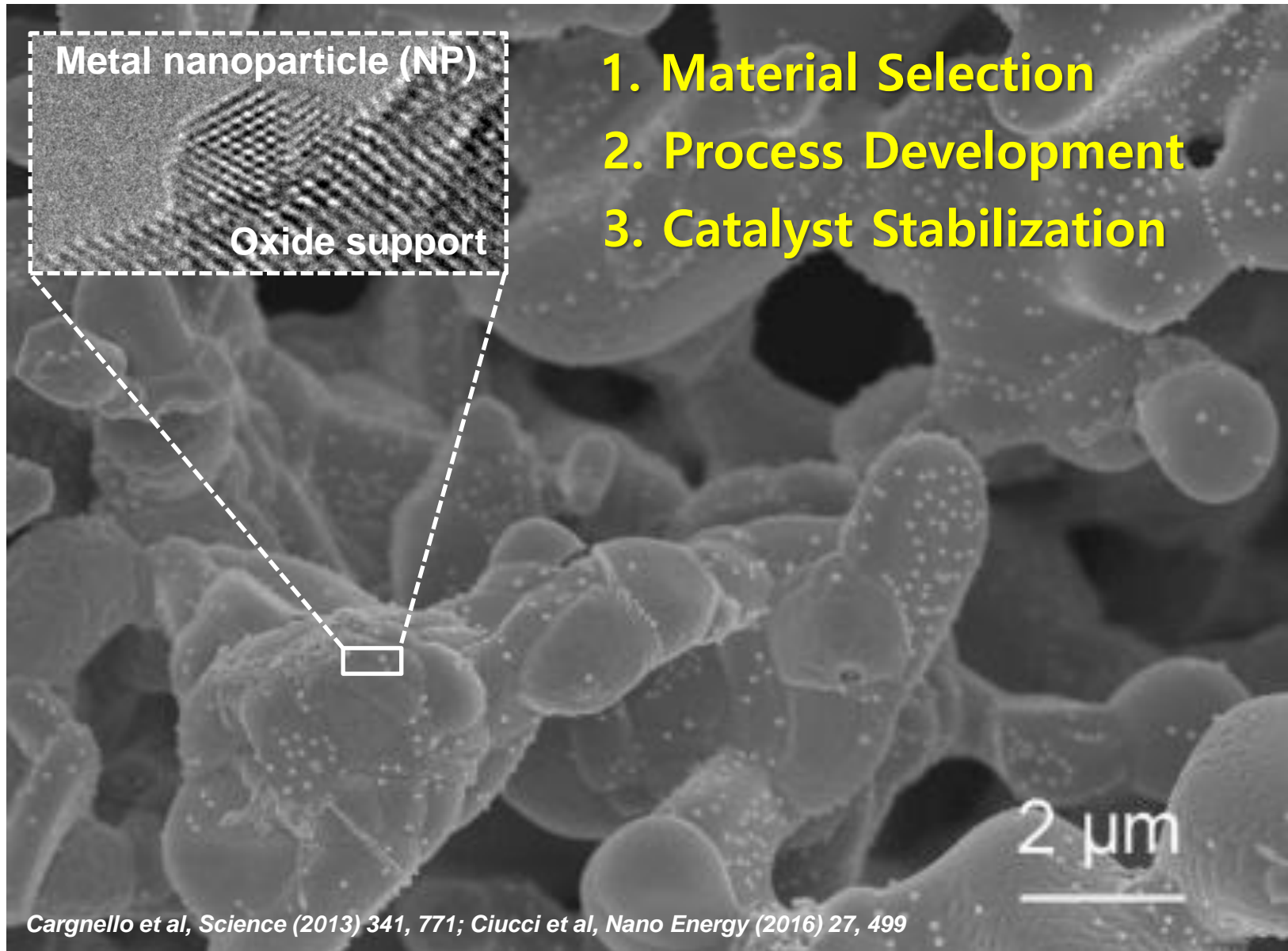
## Solid Oxide Electrolysis Cell (SOEC)



## Reformer for Hydrogen Production



# Supported Catalyst and Electrode Materials

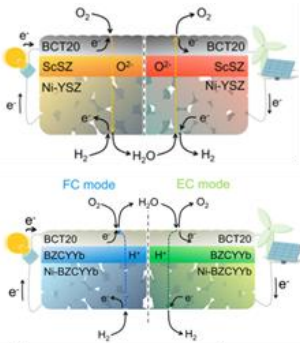


# 1. Ceramic Electrode Materials & Processing

## Designing Advanced Materials with High Performance/Durability

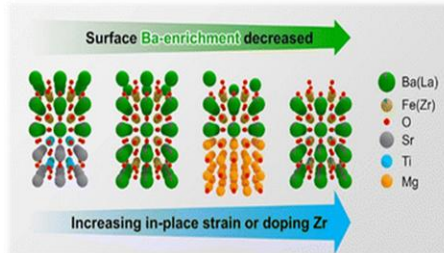
### Development of Universal Electrode Materials

#### Stabilizing BCO *via* Ta-doping ( $\text{BaCo}_{1-x}\text{Ta}_x\text{O}_{3-d}$ )



*Energy Environ. Sci.* 16 (2023) 3803

#### Stabilizing BLF *via* Zr-doping ( $\text{Ba}_{0.95}\text{La}_{0.05}\text{Fe}_{1-x}\text{Zr}_x\text{O}_{3-d}$ )

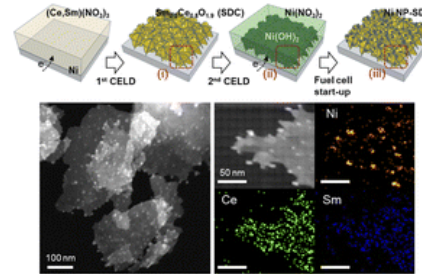


*Energy Environ. Sci.* 15 (2022) 4069

## Designing Fabrication Technique for Nanocomposite Electrodes

### Electrode Activation *via* Electrochemical Deposition

#### Performance improvement *via* applying active catalyst

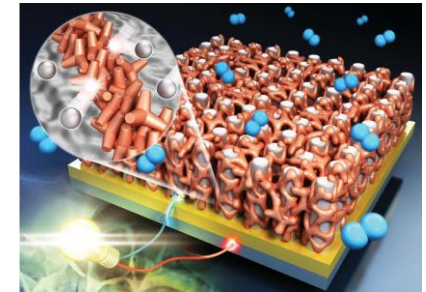


*Advanced Materials* (in revision)

*JMCA* 10 (2022) 20886

*JMCA* 4 (2016) 9394

#### Stabilization *via* highly stable oxide coating



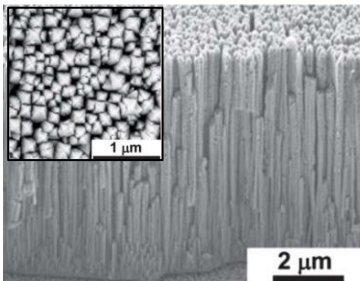
*JMCA* 8 (2020) 14491

*Advanced Energy Materials* 8 (2018) 1703647

*Nano Energy* 23 (2016) 161

### Development of Ceria-based Electrode Materials

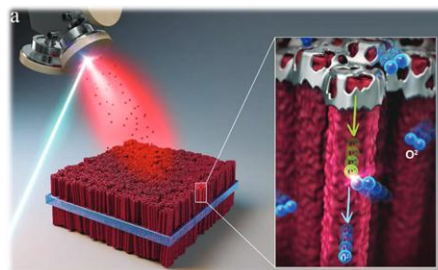
#### Activating $\text{CeO}_2$ -based fuel electrode *via* Sm-doping ( $\text{Sm}_x\text{Ce}_{1-x}\text{O}_{2-d}$ )



*Energy Environ. Sci.* 5 (2012) 8682

*Energy Environ. Sci.* 7 (2014) 1685

#### Activating $\text{CeO}_2$ -based fuel electrode *via* Pr-doping ( $\text{Pr}_x\text{Ce}_{1-x}\text{O}_{2-d}$ )

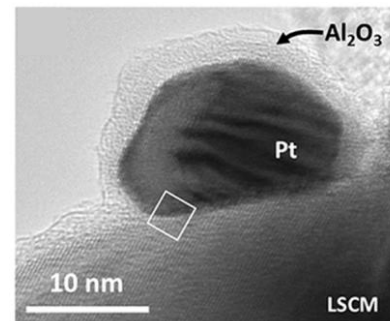


*Advanced Energy Materials* 12 (2022) 2202101

*Advanced Energy Materials* 8 (2018) 1703647

### Design of Composite Electrodes *via* ALD

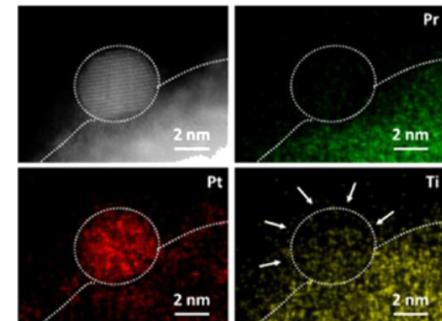
#### Nanocomposite electrode with oxide overcoating



*Chem. Eng. J.* 455 (2023) 140611

*ACS AMI* 12 (2020) 4405

#### Nanocomposite electrode with oxide undercoating

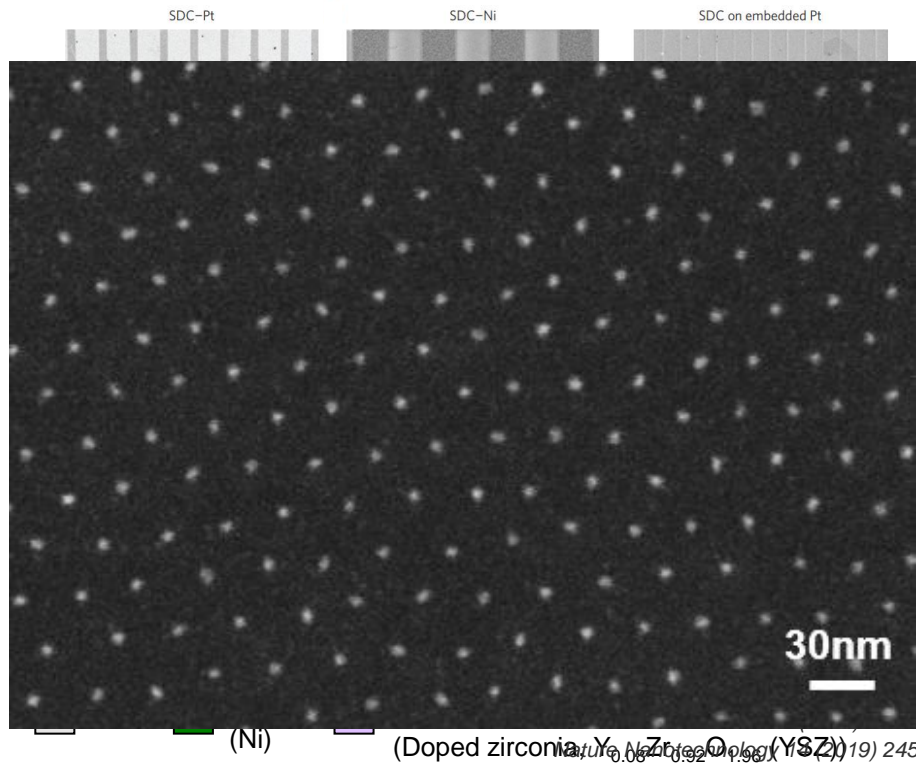


*ACS Catalysis* 12 (2022) 8593



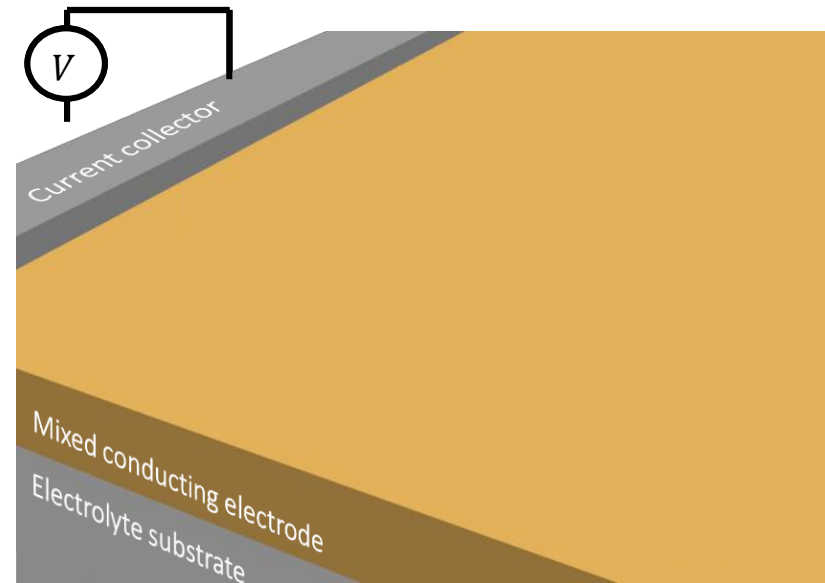
# 2. Model System Study with Well-defined Interfaces

## Actual Electrode with complex interfaces



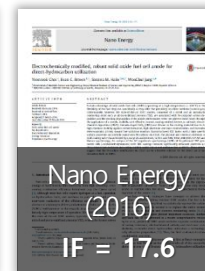
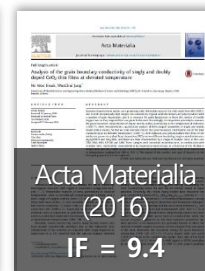
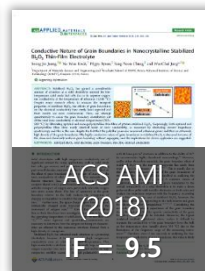
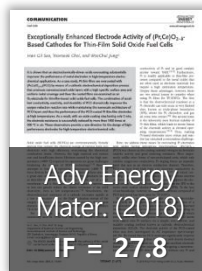
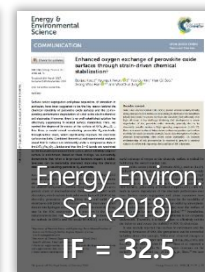
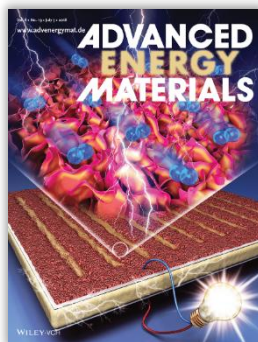
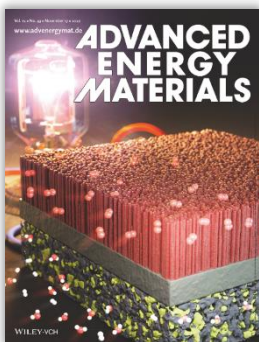
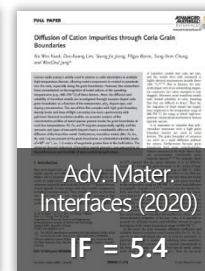
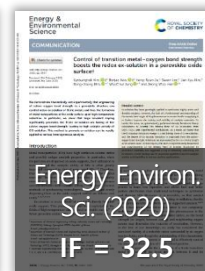
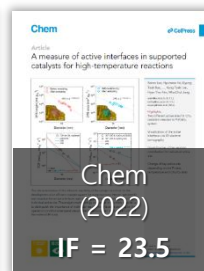
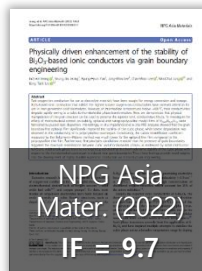
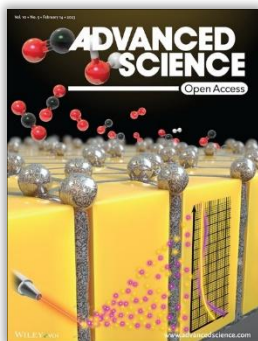
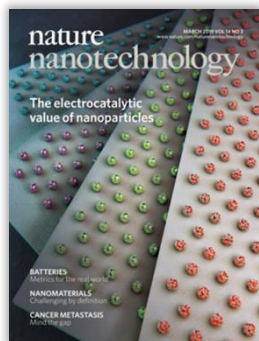
- Chemical & Morphological Complexities
- Coupled Surface & Diffusion Reactions
- Uneven Dispersion of Infiltrated Particles
- Unstable Nanoparticle Structures

## Model Electrode with well-defined interface

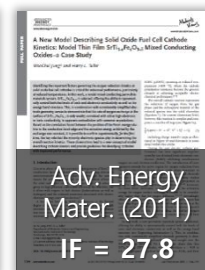
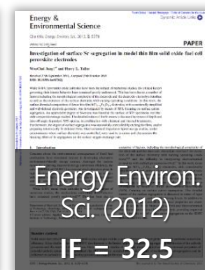
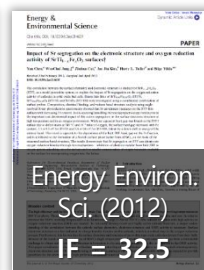
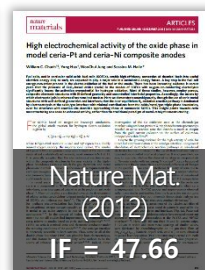
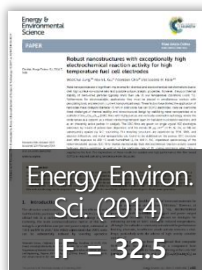


- Well-defined Thin-film Electrode Structures
- Selective Analysis of Surface Reactions
- Uniform Dispersion of Patterned Particles
- Stable & Size-controllable Nanoparticles

# 2. Model System Study with Well-defined Interfaces

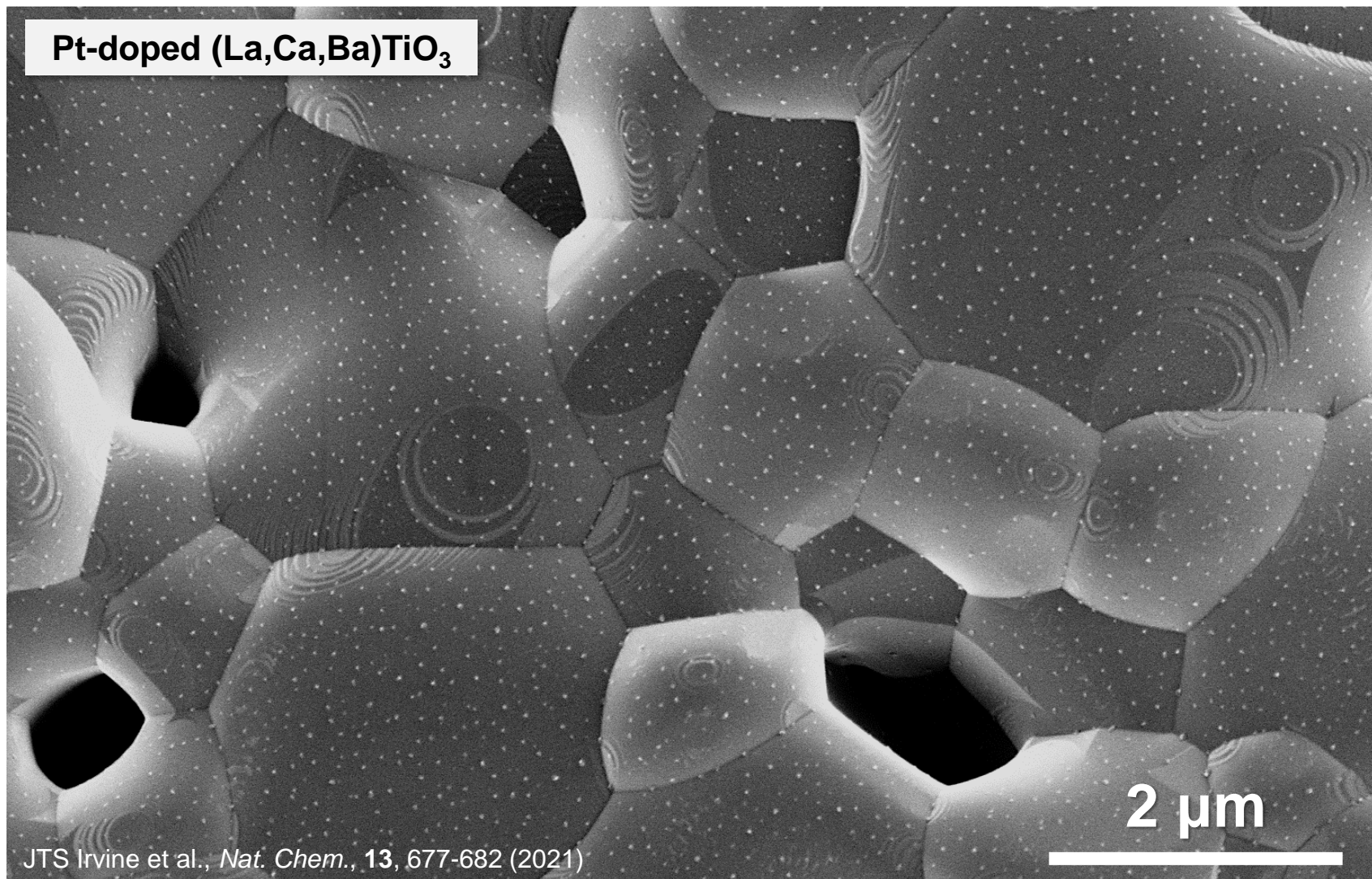


**25 related articles have been published.**

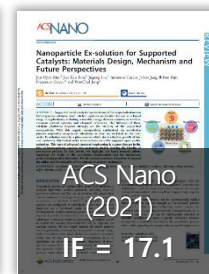
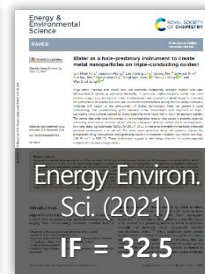
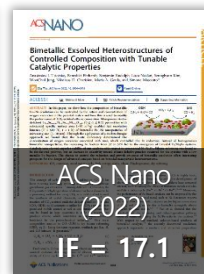
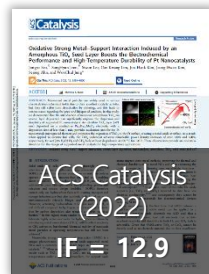
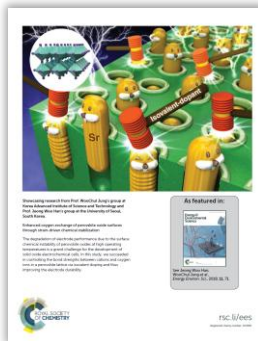
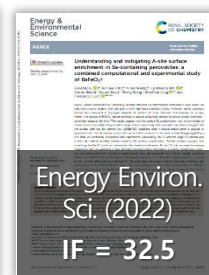
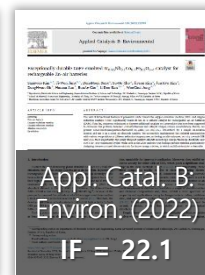
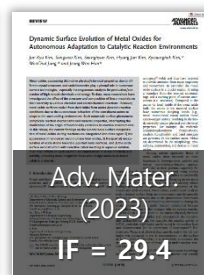
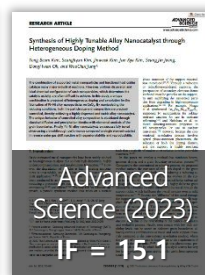
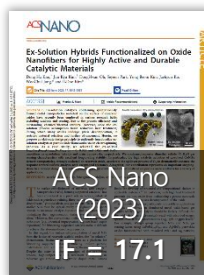
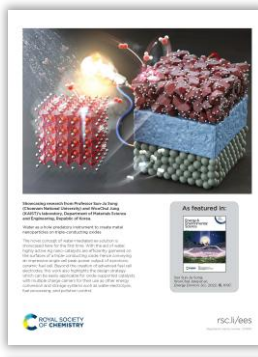


# 3. Cation Separation on the Complex Oxide Surface

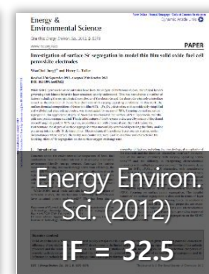
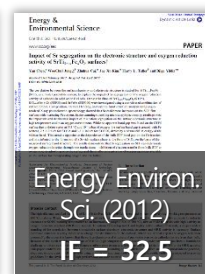
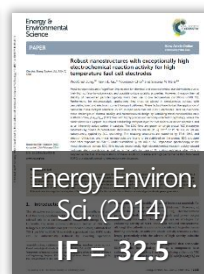
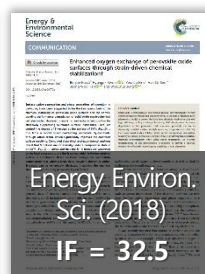
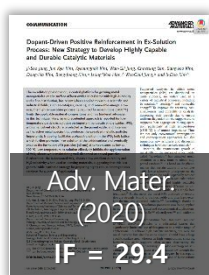
*In situ* growth of metal nanoparticles directly from an oxide support



# Surface Phase Separation in Complex Oxides



**30 related articles**  
**have been published.**



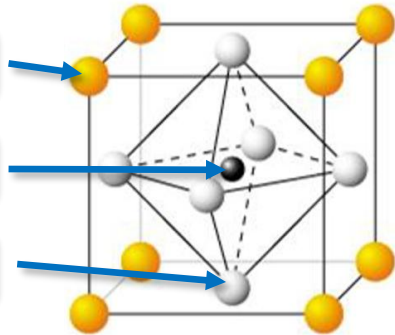
# Ex-solution Phenomenon

## Selective reduction of transition metal cations in a complex oxide

A-site cation

B-site cation

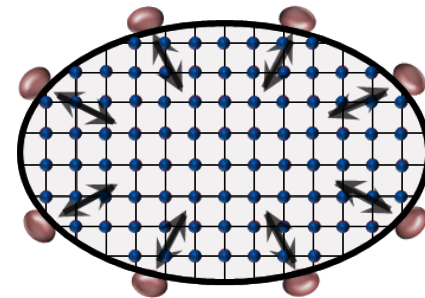
Oxygen



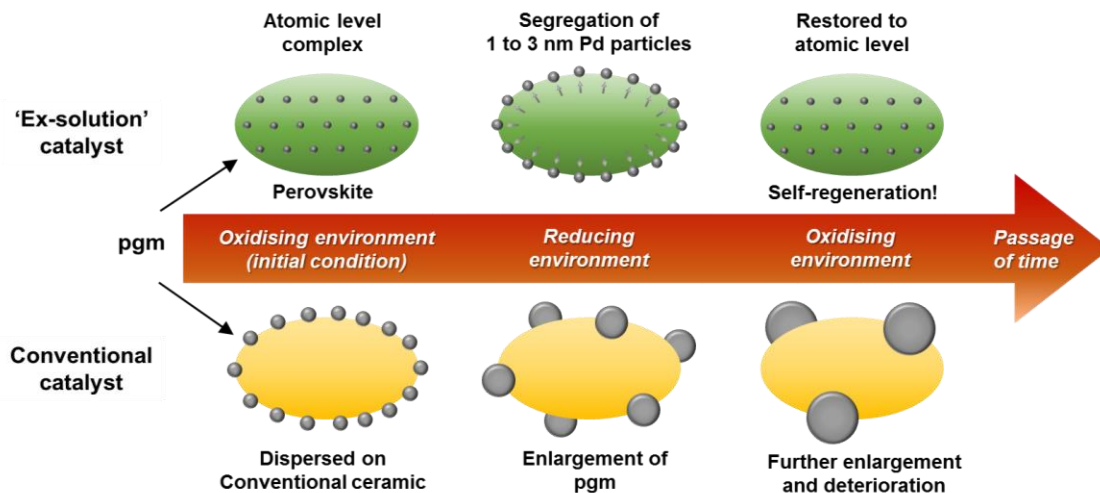
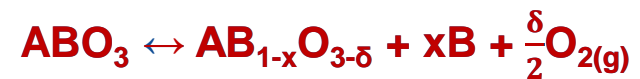
Perovskite structure (ABO<sub>3</sub>)

B-site: transition or precious metals

Reducing  
condition



Oxidizing  
condition



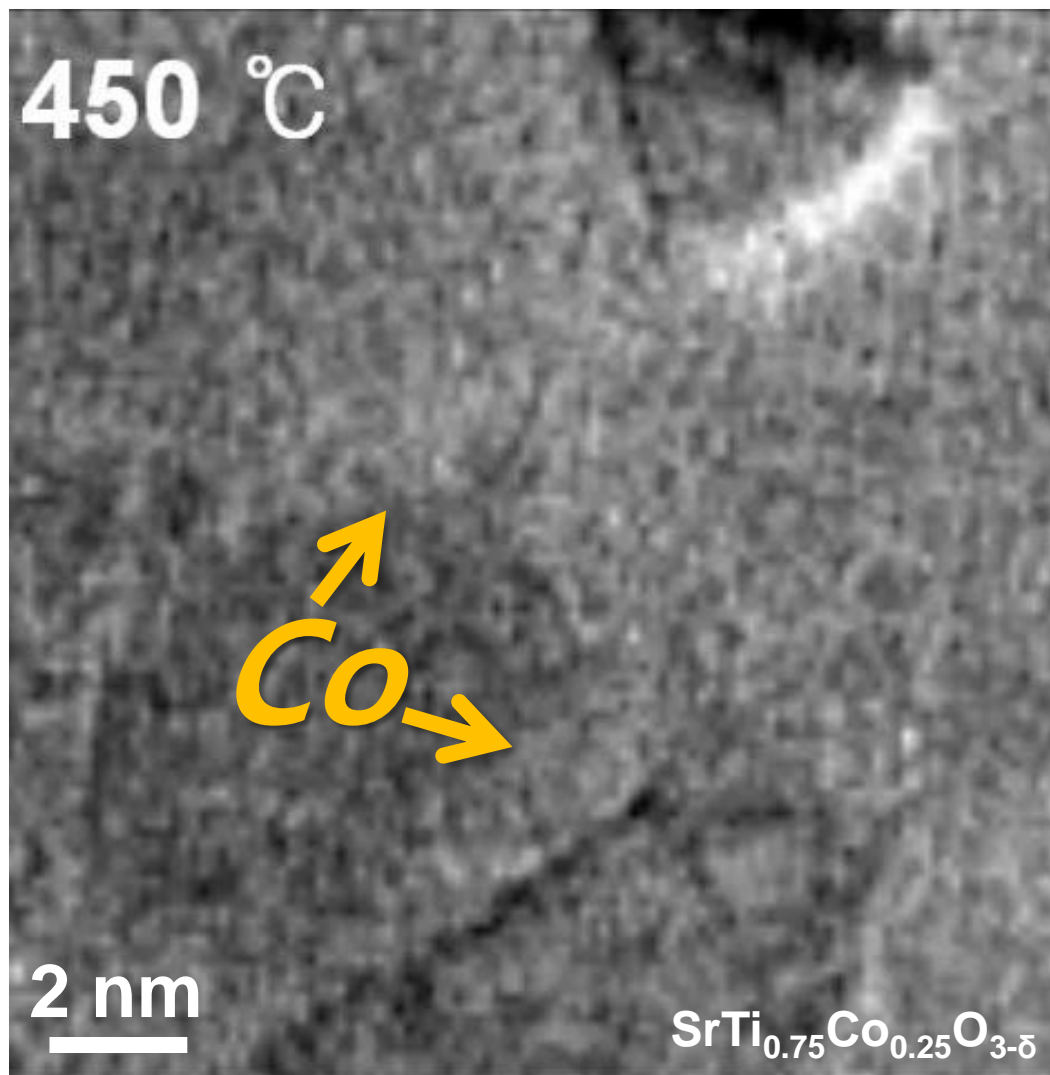
## Advantages

- Fast & cost-effective synthesis
- Fine & uniform particle dispersion
- Reversibility → long life time
- Strong anchorage to support

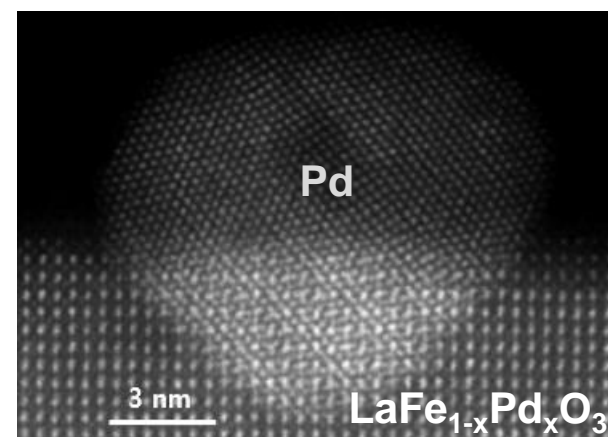
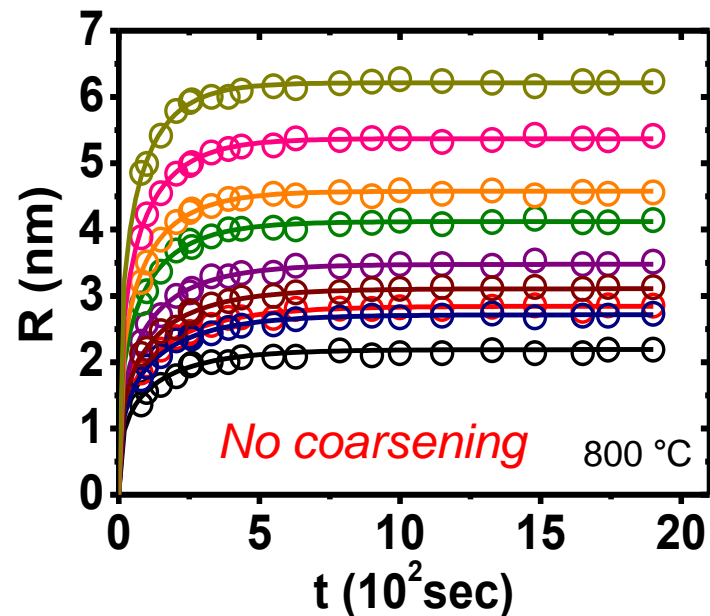
# Strong Binding to Host Lattice

In courtesy of B. -J. Kim

## High durability of ex-solved nanoparticles: Thermal Stability



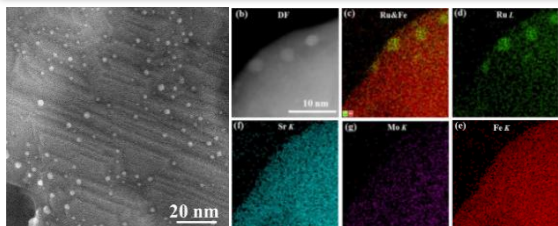
*W. Jung et al., J. Am. Chem. Soc.* **141**, 6690–6697 (2019)



*J. Am. Chem. Soc.*, **133**, 18506 (2011)

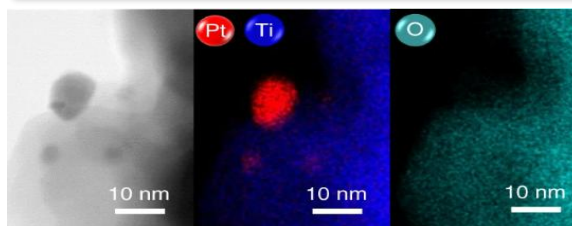
# Related Research Status

## Ru-Fe in $\text{Sr}(\text{Fe,Ru,Mo})\text{O}_3$



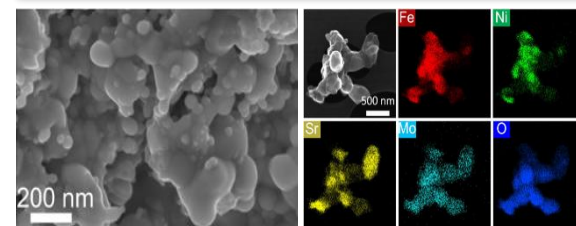
*Nat. Commun.*, **12**, 5665 (2021)

## Pt in $(\text{La,Ca/Sr,Ba})(\text{Pt,Ti})\text{O}_3$



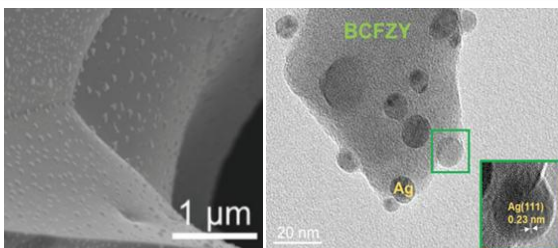
*Nat. Chem.*, **13**, 677 (2021)

## Ni-Fe in $\text{Sr}_2(\text{Fe,Ni,Mo})\text{O}_6$



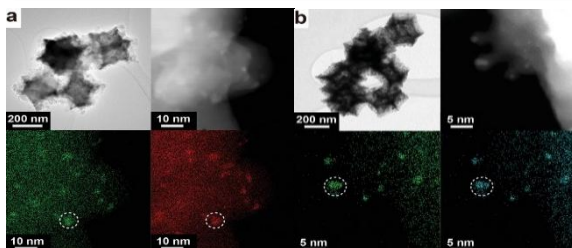
*Nat. Commun.*, **13**, 4618 (2022)

## Ag in $\text{Ba}(\text{Co,Fe,Zr,Y})\text{O}_3$



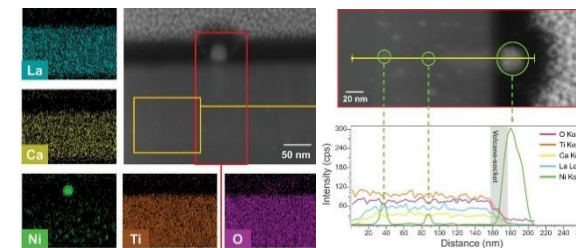
*Energy Environ. Sci.*, **15**, 1097 (2022)

## Pd-Pt/Rh in ZnO MOF



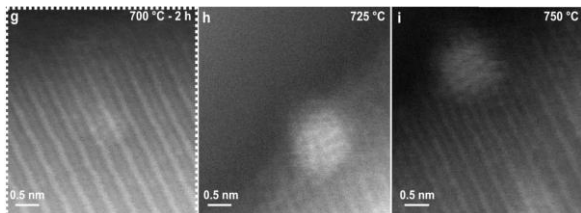
*Adv. Mater.*, **34**, 2201109 (2022)

## Ni in $(\text{La,Ca})(\text{Ni,Ti})\text{O}_3$



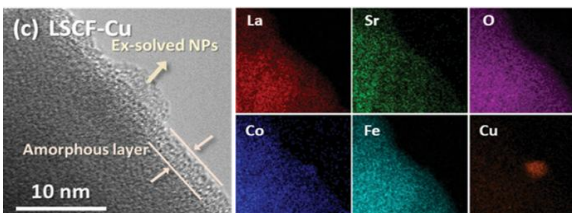
*Adv. Mater.*, **35**, 2208984 (2023)

## Ir in $\text{SrTiO}_3$



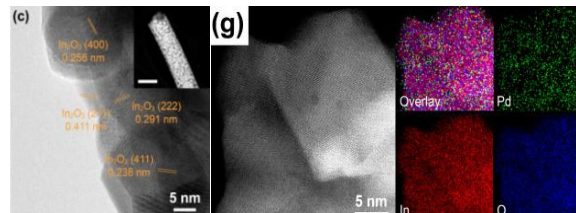
*Nat. Commun.*, **14**, 1754 (2023)

## Cu in $(\text{La,Sr})(\text{Co,Fe})\text{O}_3$



*Adv. Mater.*, **36**, 2404103 (2024)

## Pd in $\text{In}_2\text{O}_3$



*ACS Nano*, **18**, 25577 (2024)

# Our Ex-solution Studies

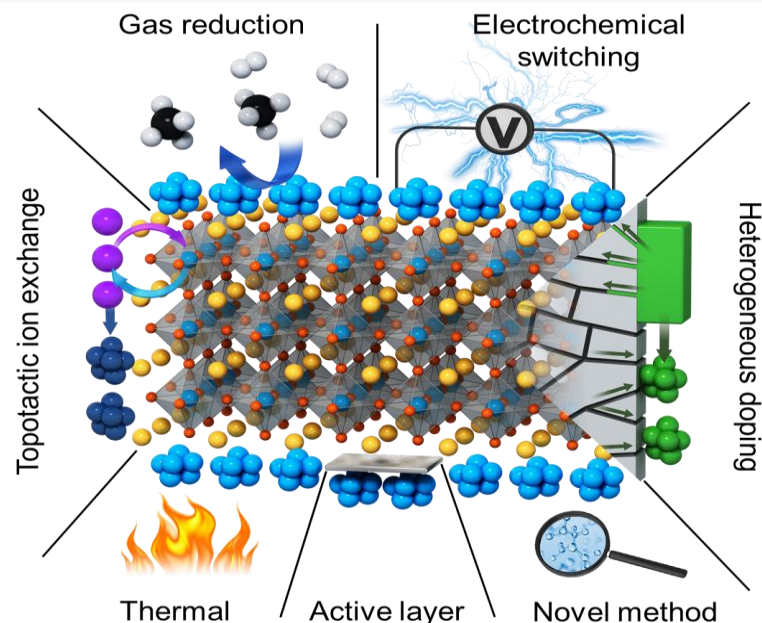
## Detailed research strategies

**1. Ex-solution energetics**  
(Ex-solution driving force)

**2. Ex-solution dynamics**  
(Particle formation mechanism)

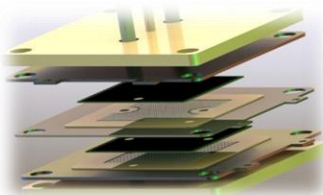
**3. Advanced ex-solution process**  
(New synthetic routes)

## Novel approaches for ex-solution



*W. Jung et al., ACS Nano 15, 81-110 (2021)*

## Use of this concept to various applications



HT-ceramic devices



Gas reformers



LT electrochemical devices



Gas sensors



Chemical looping

# Summary

- **Hydrogen energy technology is crucial for achieving Net Zero by 2050.**
- **The performance of devices for hydrogen production, storage, and utilization relies on catalyst development.**
- **Emerging strategies to overcome supported catalyst limitations, along with Korea-Germany collaboration, offer new possibilities.**

# Acknowledgement



**Sustainable Energy Materials Laboratory (SEML)**



**Thank you for your attention**

2025 Energy Transition  
The 8<sup>th</sup> KAST-Leopoldina Bilateral Symposium Perspectives on Energy Transition

# Atomically Dispersed Electrocatalysts for Water Electrolysis and Fuel Cell

**Jinwoo Lee**

**Department of Chemical & Biomolecular Engineering**

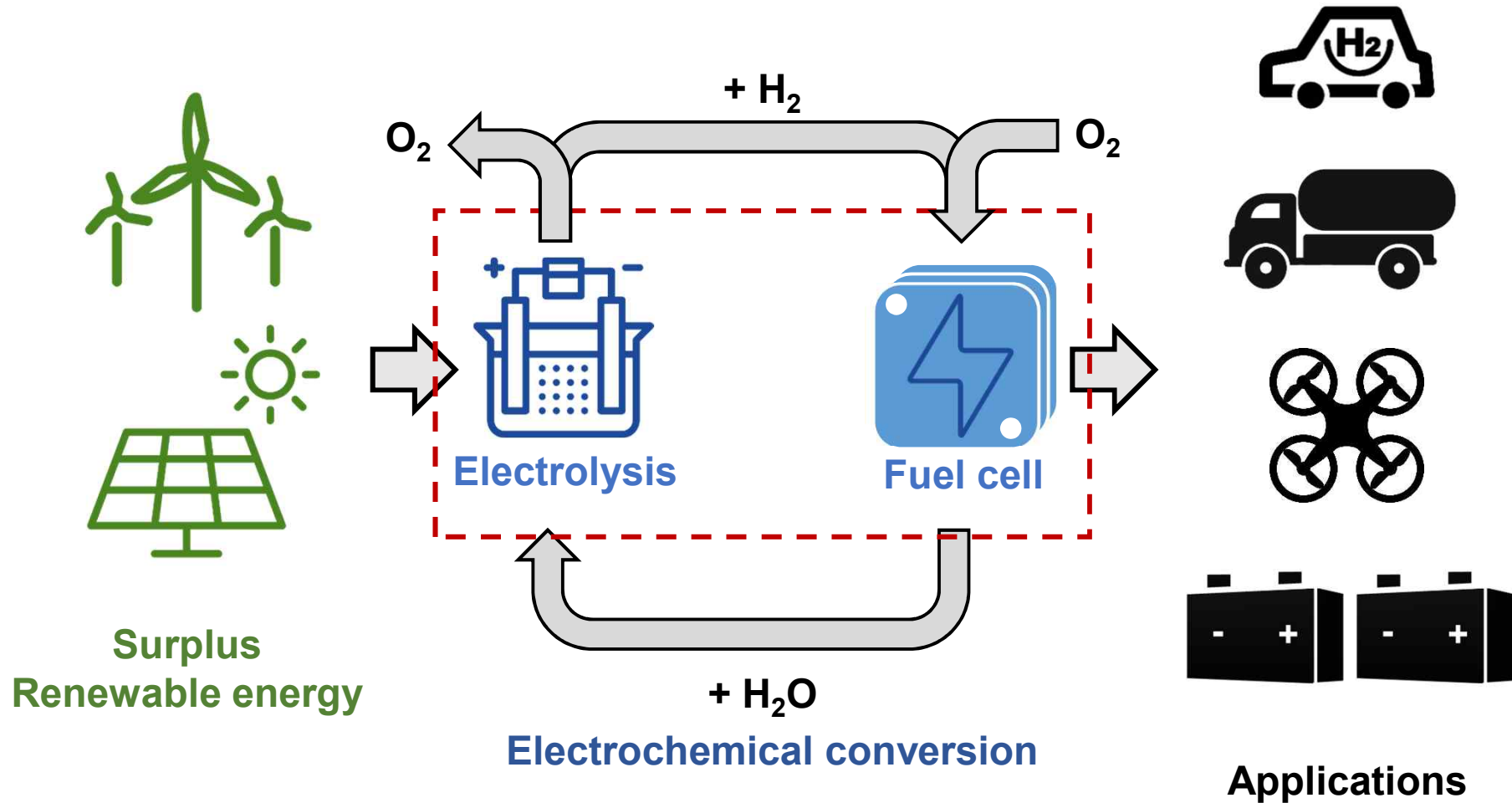
**KAIST**

Jan. 14<sup>th</sup>, 2025



# Requirement of CO<sub>2</sub> emission reduction technology

» High energy density & Zero emission of CO<sub>2</sub> in **Hydrogen cycle**



» Electrochemical conversion devices are key component

# Hydrogen Technology in Korea

## :One of National 12 Strategic Technology

1. Hydrogen Production via Water Electrolysis
2. Hydrogen Storage & Transportation
3. Hydrogen Fuel Cells and Power Generation

### National Hydrogen Key Laboratories

(Ministry of Science and Technology, Launched in 2024: 5 year project)

#### Center for PEMWE



#### Center for AWE

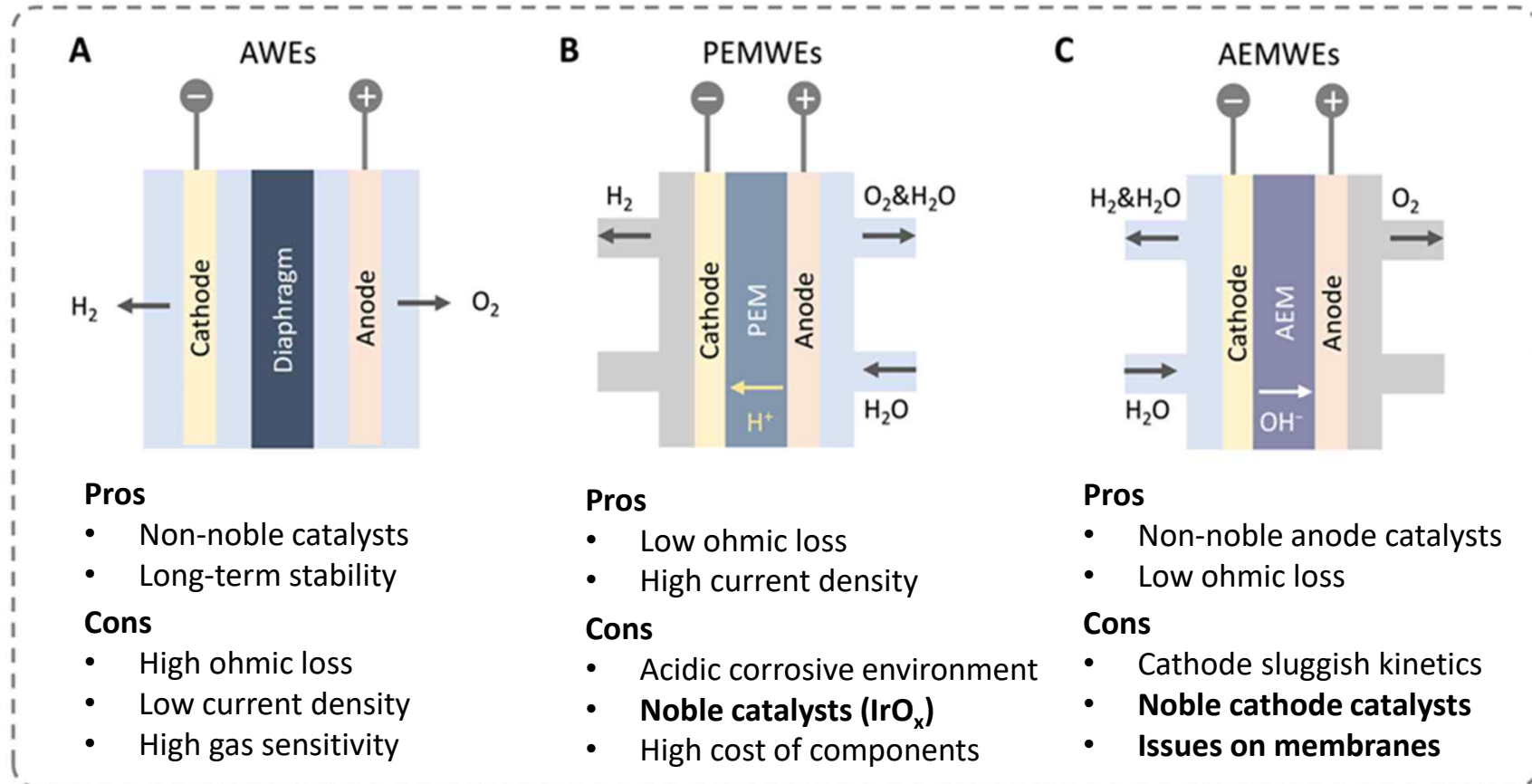


#### Center for AEMWE



Centers Collaborate with LG Chem, Samsung Engineering, Hyundai Motors...

# Advantageous and Challenges in Low Temperature WE system



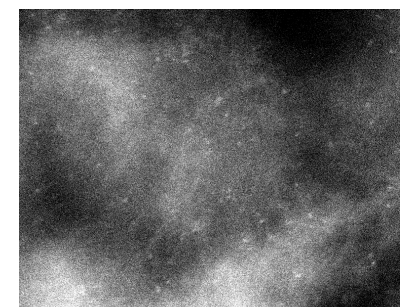
# Atomically Dispersed Electrocatalysts

**Atomically dispersed catalysts (ADCs);**  
Individual, isolated atoms deposited on a desired support

» ADCs composed of 1) metals and 2) supports

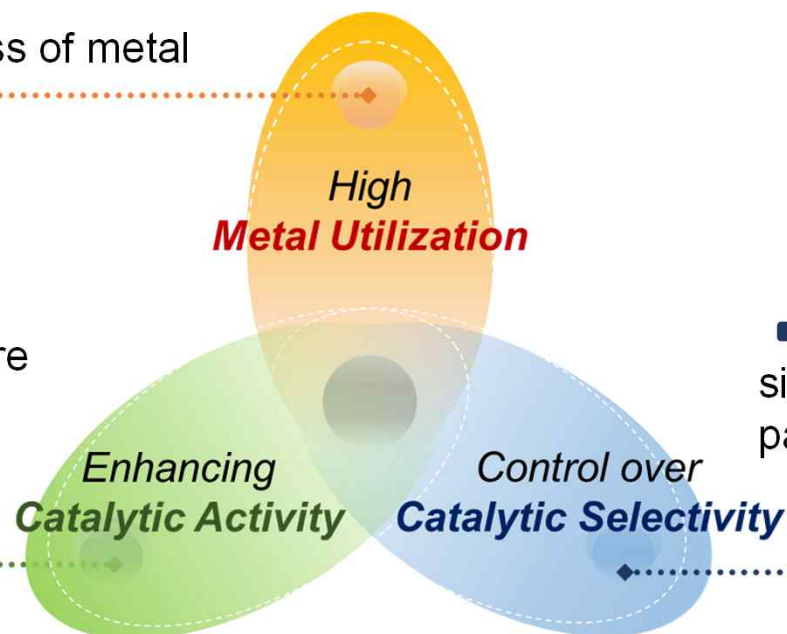
## 1) Supported metals

- Minimization of metal
- High activity per unit mass of metal



“Pt SAC/S-doped C”

- Tuning electronic structure via supported metal species



- Absence of metal ensemble sites can change the reaction pathway.

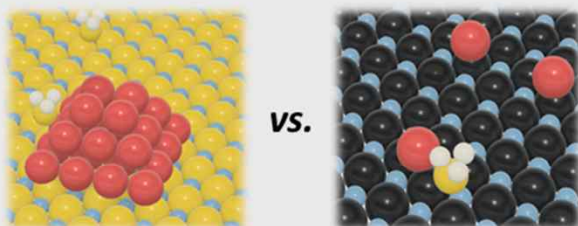
✓ **Completely different catalytic properties** can be observed on ADCs, compared to nano- and bulk-catalysts.

# Atomically Dispersed Electrocatalysts

## 2) Support materials effects

### Dispersing supported metals

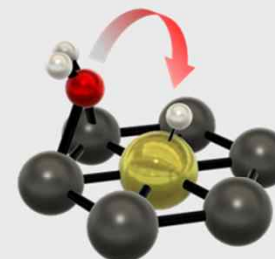
- High density of anchoring sites
- Strong interaction with supported metals



Abundant active sites

### Reaction participation

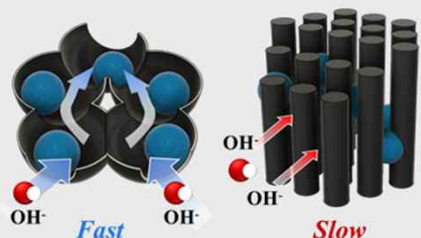
- Stabilization of intermediates
- Easier supply of reactant



Additional adsorption sites

### Efficient diffusion of reactants

- Decrease mass transfer resistance

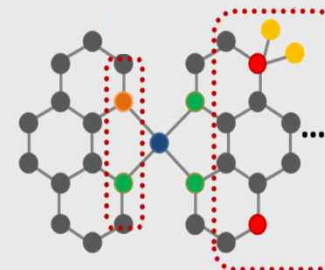


Pore size control

Support effect  
in electrocatalysis

### Carbon plane property control

- Coordination environment
- $\pi$ -electron system control

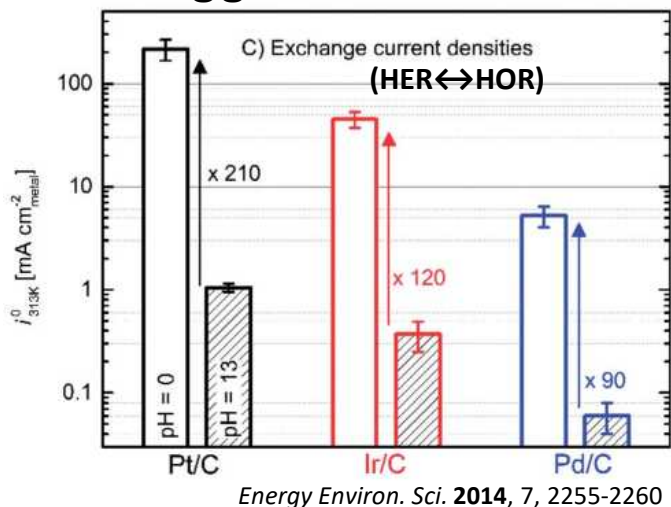


Local environment control

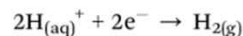
- ✓ *Thorough understanding of the function of the supports is required in designing effective ADCs with superior activity and stability.*

# Challenges of Alkaline Hydrogen Electrocatalysts

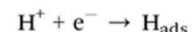
## » Sluggish kinetics in alkaline condition



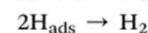
Acidic electrolyte



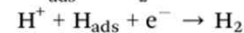
Volmer step



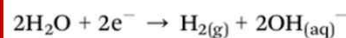
Tafel step



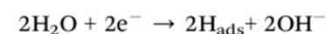
Heyrovsky step



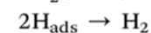
Alkaline electrolyte



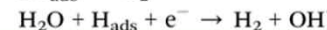
Volmer step-water dissociation



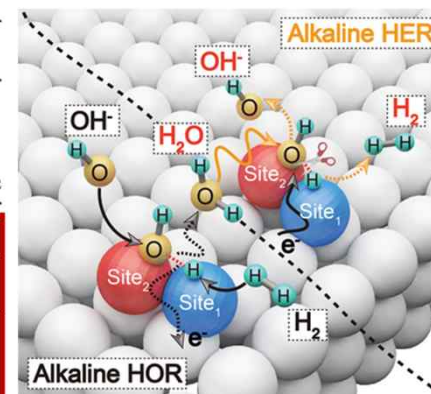
Tafel step



Heyrovsky step



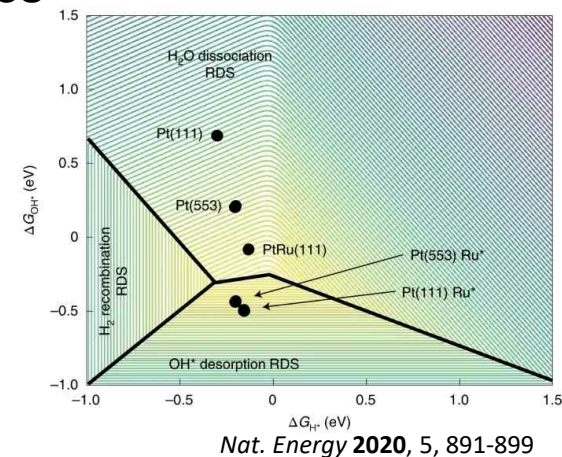
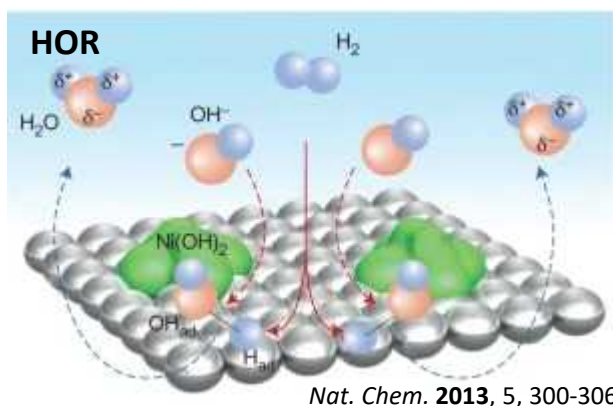
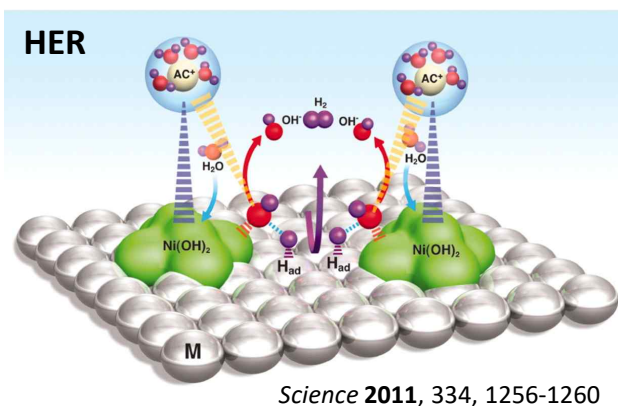
Mechanism of hydrogen evolution reactions in acidic and alkaline solution



Adv. Funct. Mater. 2022, 32, 2107479

Alkaline → 2 order of magnitude sluggish kinetics than acidic → additional OH\* site required

## » Strategies to overcome sluggish alkaline HER kinetics

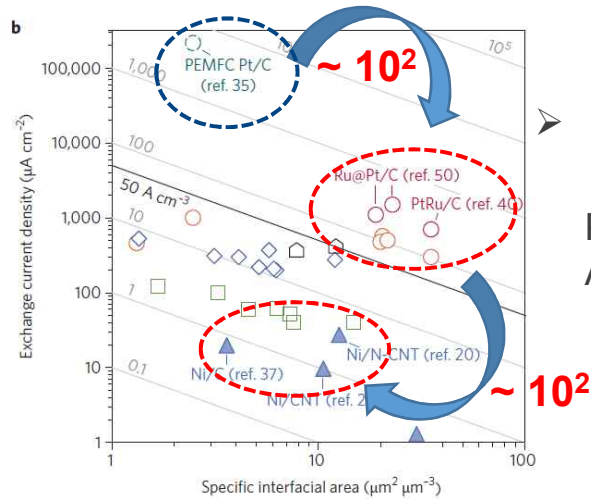


→ Oxophilic hydroxide (Ni(OH)<sub>2</sub>) & 2<sup>nd</sup> metals (Ru, Ir) used to overcome the sluggish kinetics

# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, *Adv. Mater.* 2024, 36, 2308899

## » Sluggish kinetics in alkaline condition



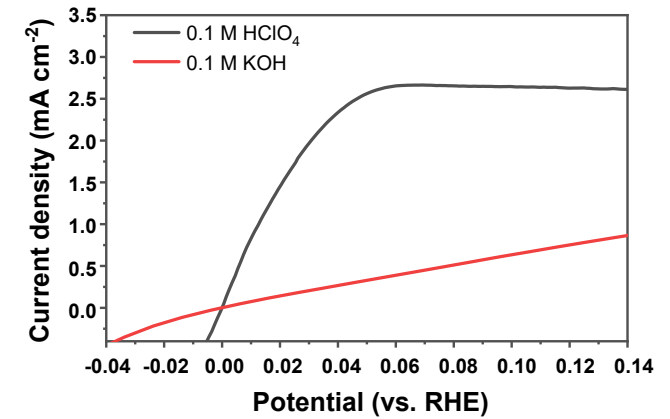
» Higher Pt loading in anode is needed

PEMFCs ( $0.05 \text{ mg}_{\text{Pt}} \text{ cm}^{-2}$ )  
AEMFCs ( $0.4 \text{ mg}_{\text{Pt}} \text{ cm}^{-2}$ )

*Energy. Environ. Sci.*, 2014, 7, 2255

*Nat. Nanotech.*, 2016, 11, 1020

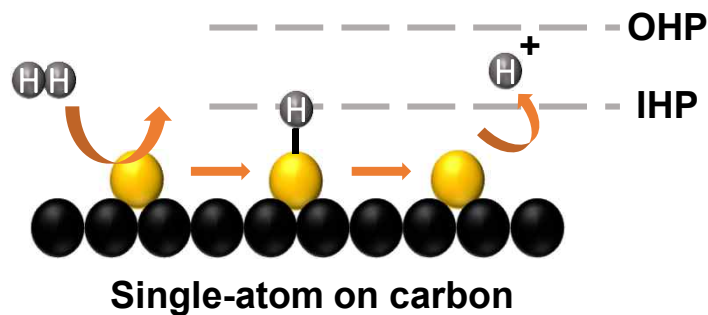
## » 0.8 wt% Pt SA/S-doped carbon



The difference is incorporation of OH.

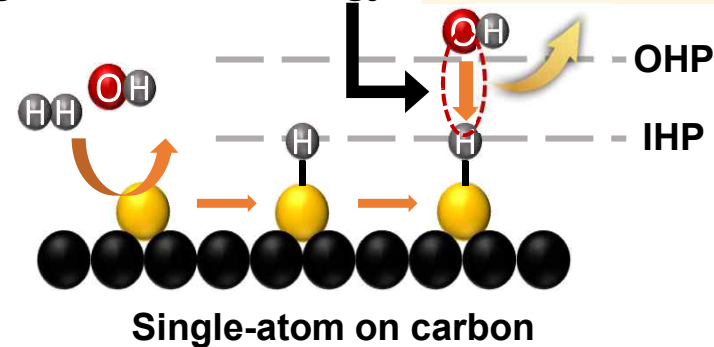
## » Understanding alkaline HOR in SACs

- HOR in acidic condition



Activity: Dependent on HBE

- HOR in alkaline condition  
Higher activation energy

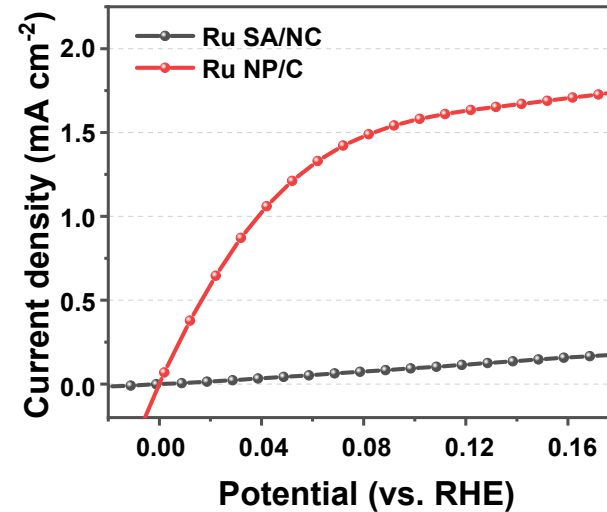
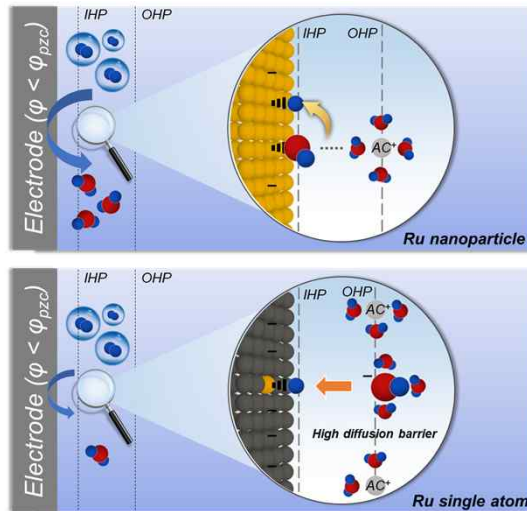


HBE & Non-covalent interaction

# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, Adv. Mater. 2024, 36, 2308899

## » Carbon-supported Ru SACs for HOR

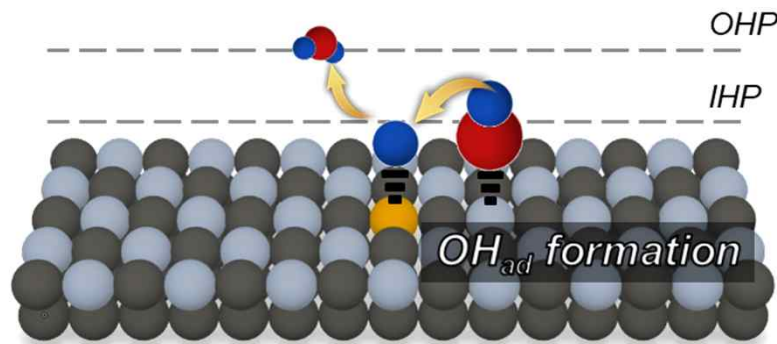


<Electrochemical half-cell test condition>

- Electrolyte:  $\text{H}_2$ -saturated 1M KOH
- Chronopotentiometry: Currents was obtained after holding 30 s at interval of 10 mV with 1600 rpm
- Reference: Hg/HgO, Counter electrode: carbon rod
- Ru loading: 4  $\mu\text{g}$  on GC

**Significantly reduced HOR activity of SACs compared to NPs**

## » Rational design of support materials in SACs for HOR



Schematic illustration of HOR mechanism

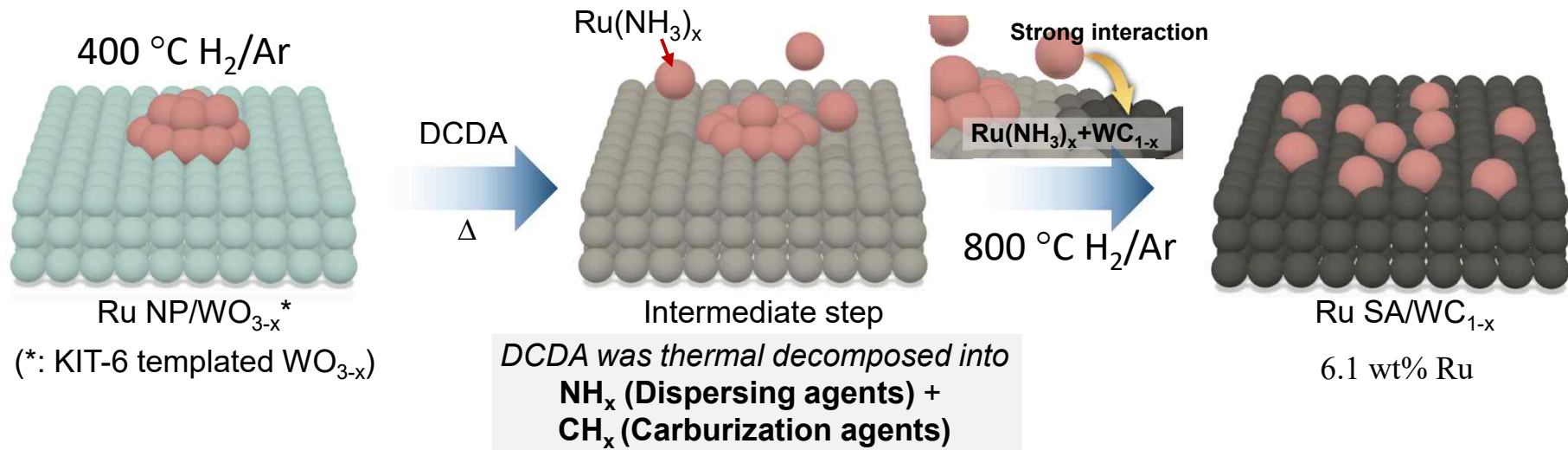
### Requirement in support materials

- Capable of providing of OH group
- Strong interaction with noble metal to synthesize SACs at high temperature
- High electron conductivity

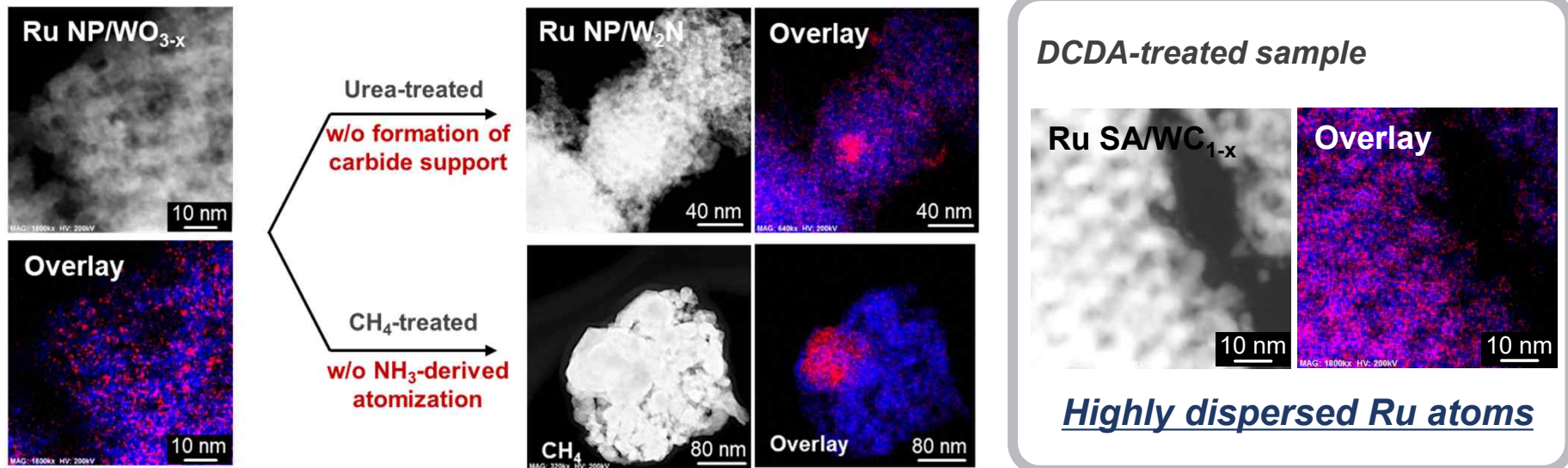
# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, Adv. Mater. 2024, 36, 2308899

## » Synthesis process of tungsten carbide ( $WC_{1-x}$ )-supported Ru SACs



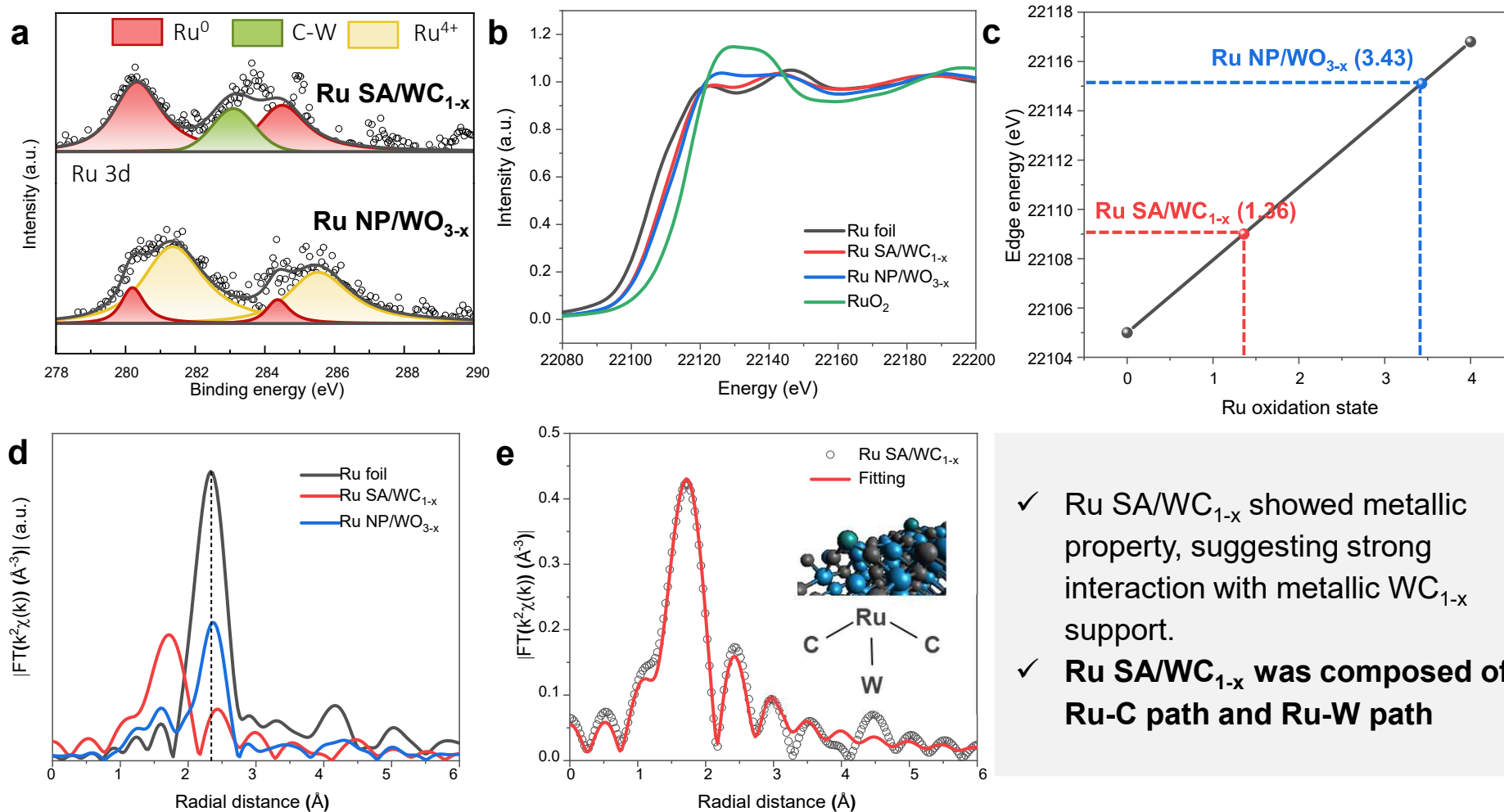
## » EDX-mapping results



# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, *Adv. Mater.* 2024, 36, 2308899

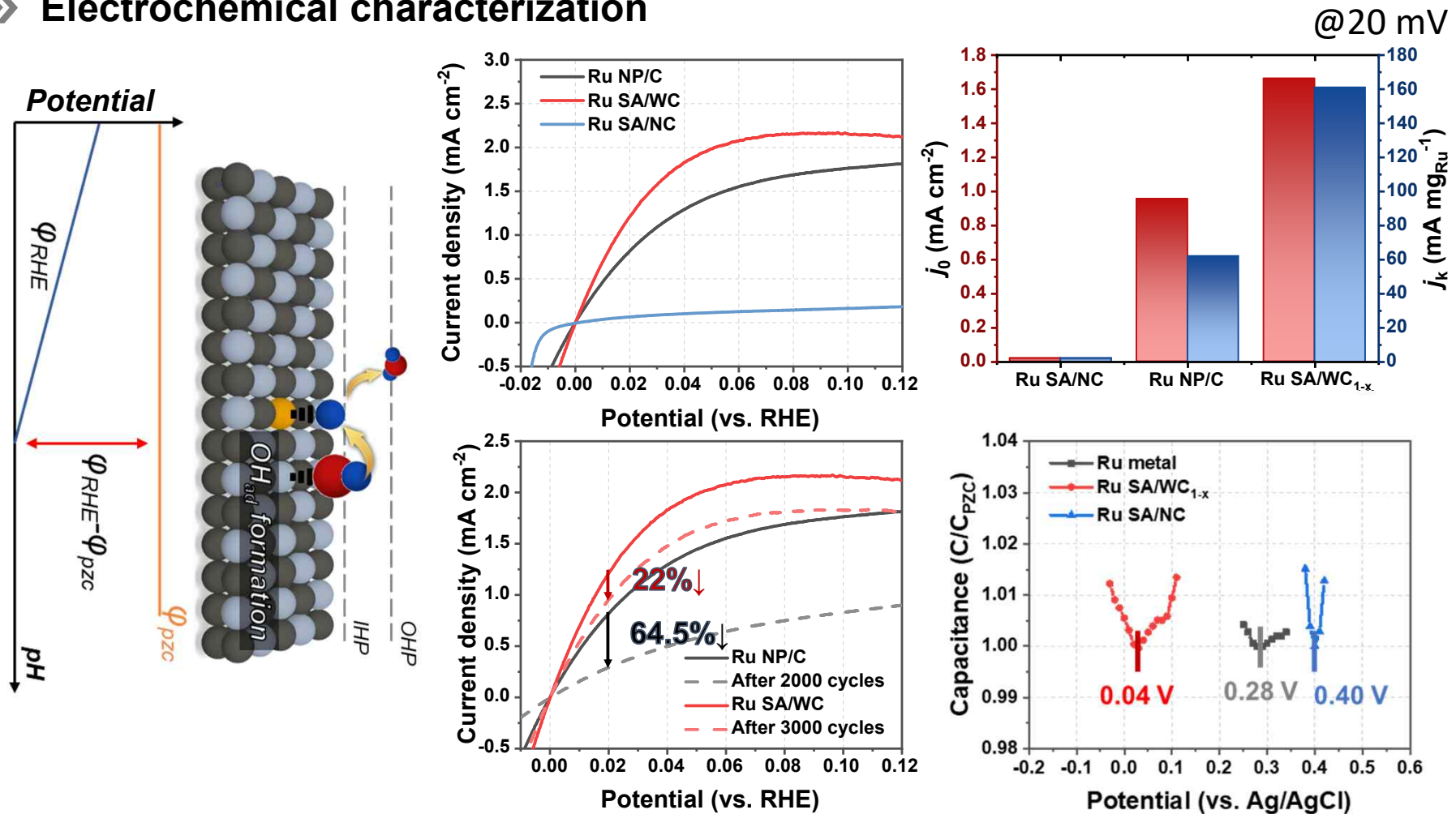
## » XPS & XAS characterization



# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, Adv. Mater. 2024, 36, 2308899

## » Electrochemical characterization

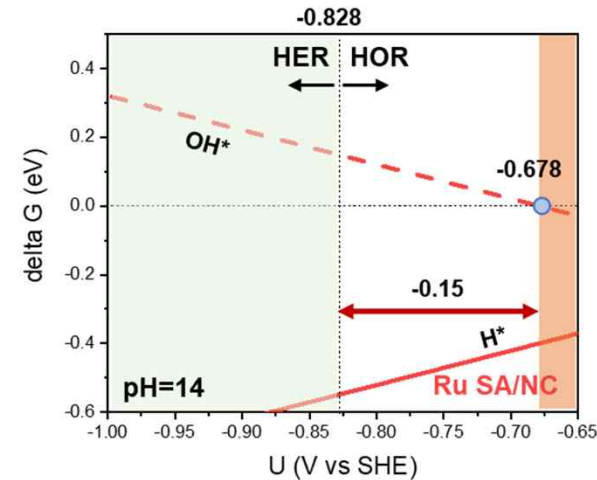
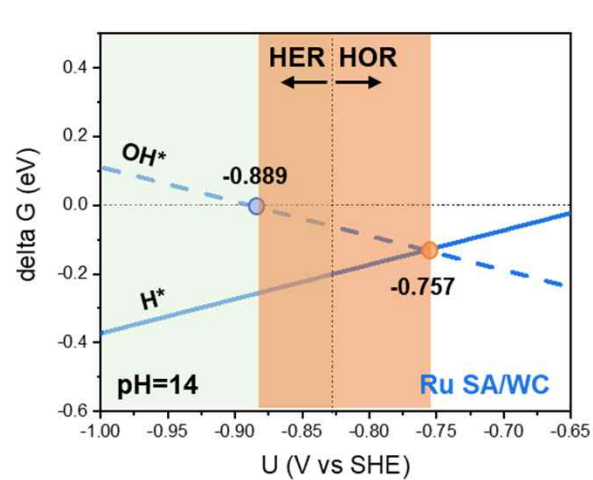


- ✓ Ru SA/NC showed negligible catalytic activity for HOR, whereas Ru SA/WC<sub>1-x</sub> exhibited outstanding activity of 1.22 mA cm<sup>-2</sup>. Also, Ru SA/WC<sub>1-x</sub> showed 2.6 times higher mass activity ( $j_M$  @ 20mV) than that of Ru NP/C.
- ✓ It was confirmed that potential of zero charge (PZC) decreased in the order of Ru SA/NC, Ru metal, Ru SA/WC<sub>1-x</sub>, which means that diffusion of OH<sup>-</sup> into the electrode was facilitated by WC<sub>1-x</sub>.

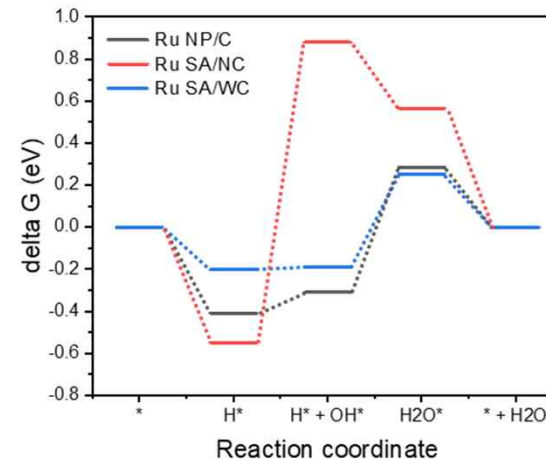
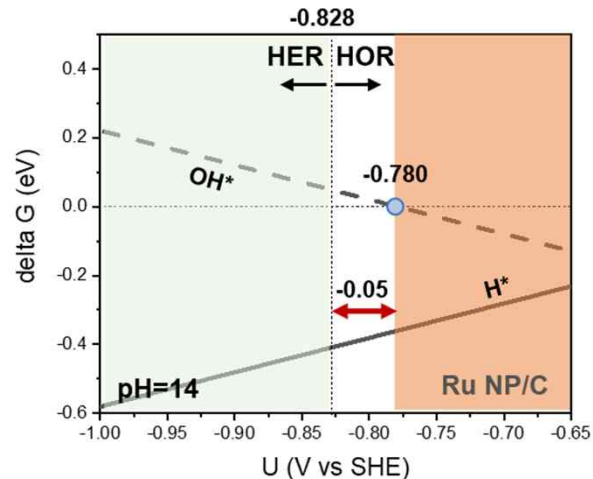
# Rational Design of Supports for Alkaline HOR

Jinwoo Lee\* et al, *Adv. Mater.* **2024**, 36, 2308899

## » DFT calculation



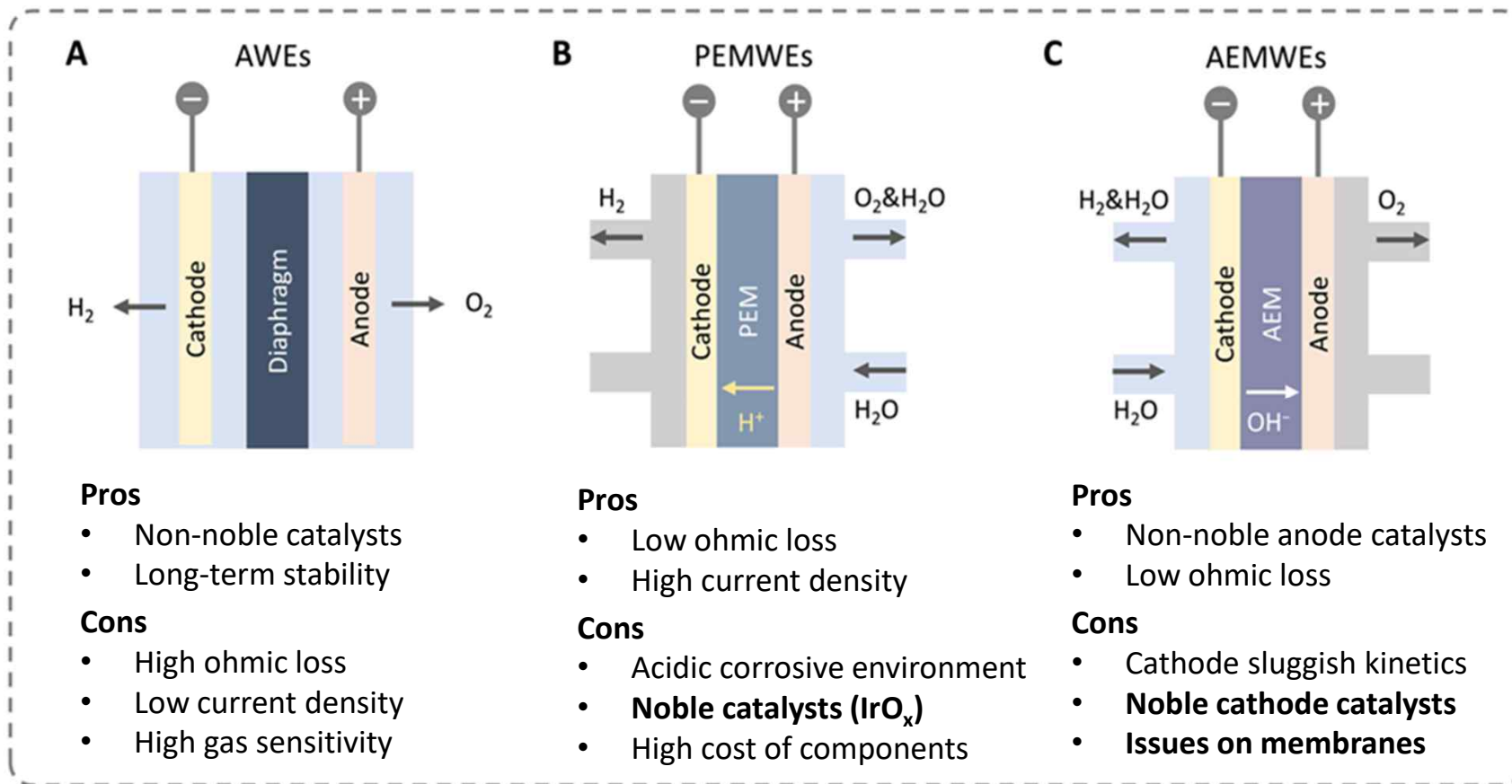
Prof. Jihan Kim  
(KAIST)



- ✓ Ru SA/NC need high overpotential of 0.15 V to accommodate OH, but Ru SA/WC<sub>1-x</sub> showed high affinity for OH<sup>-</sup>
- ✓ Also, the hydrogen binding energy (HBE) was optimized by the strong interaction btw Ru and WC<sub>1-x</sub>.

# Advantageous and Problems of AEMWE

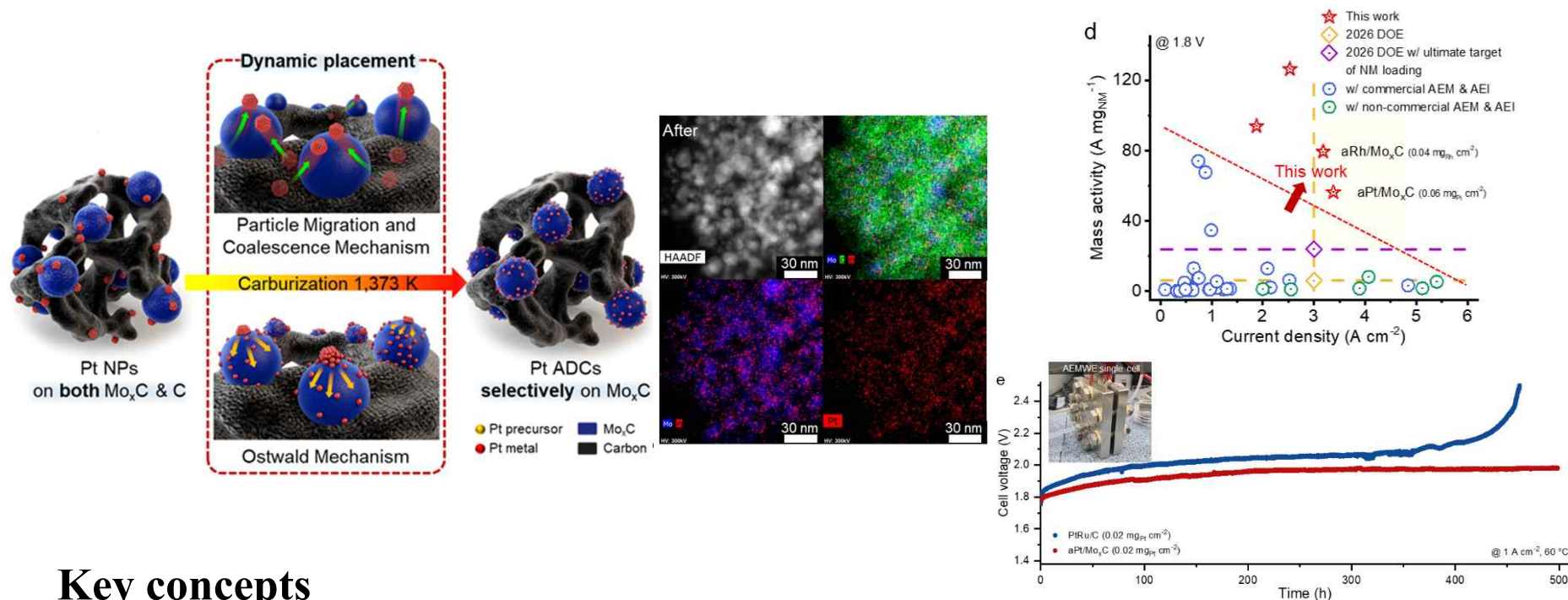
## » Pros and Cons of AEMWE System



Sci. Adv. 2023, 9, eadi7755

- ✓ Non-noble metal-based anode catalysts without corrosion → possibility to replace PEMWE system
- ✓ Still cathode sluggish kinetics (Hydrogen evolution reaction) → Need to reduce usage of noble metal
- ✓ Atomically dispersed catalysts (single atom & cluster) are suggested for AEMWE cathode electrocatalysts

# Self-Assembly-Assisted Dynamic Placement of Noble Metals Selectively on Multifunctional Carbide Supports for Alkaline Hydrogen Electrocatalysis

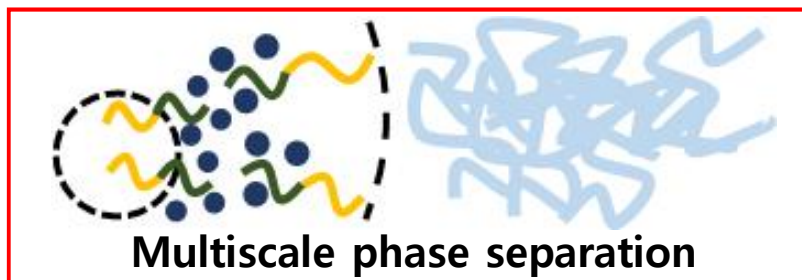


## Key concepts

1. Novel synthesis (Molecular Interaction & Metal-Support Interaction)  
Spontaneous and selective placement of NM ADCs on  $\text{Mo}_x\text{C}$
2. Multifunctional  $\text{Mo}_x\text{C}$  support  
Embody dynamic placement & Control interfacial water structure
3. Efficient AEMWE electrocatalysts  
Fulfill PEMWE 2026 DOE target with ultralow NM ( $0.06 \text{ mg}_{\text{Pt}} \text{ cm}^{-2}$ )

# Porous Material Design for Energy

- Multiscale Self-Assembly and Nanocatalysts to synthesize various functional materials



- Control of nanostructure
- Simple synthetic route
- Sol-gel chemistry
- Diversify particle properties

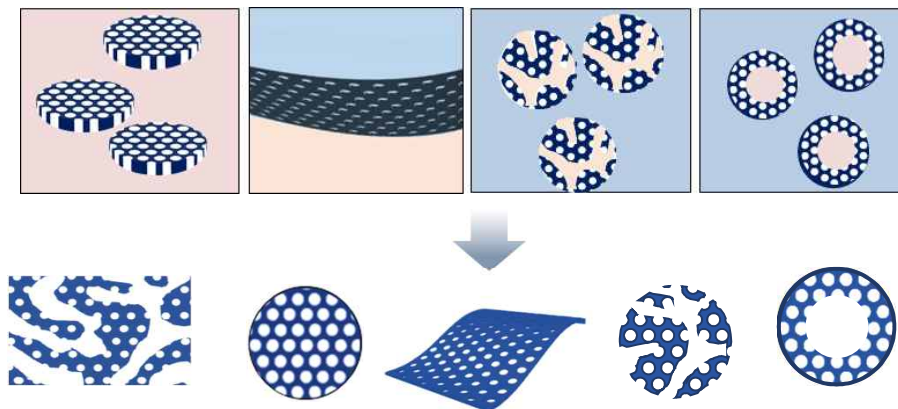
*Acc. Chem. Res.* 2023, 56, 3428.

## Various composition

- Metallic porous structure
- Transition metal oxides, carbides

|                                     |                               |                                  |                                 |                                |                                  |                                               |                                              |
|-------------------------------------|-------------------------------|----------------------------------|---------------------------------|--------------------------------|----------------------------------|-----------------------------------------------|----------------------------------------------|
| 22<br>Ti<br>Titanium<br>Solid       | 23<br>V<br>Vanadium<br>Solid  | 24<br>Cr<br>Chromium<br>Solid    | 25<br>Mn<br>Manganese<br>Solid  | 26<br>Fe<br>Iron<br>Solid      | 27<br>Co<br>Cobalt<br>Solid      | 28<br>Ni<br>Nickel<br>Solid                   | 29<br>Cu<br>Copper<br>Solid                  |
| 40<br>Zr<br>Zirconium<br>Solid      | 41<br>Nb<br>Niobium<br>Solid  | 42<br>Mo<br>Molybdenum<br>Solid  | 43<br>Tc<br>Technetium<br>Solid | 44<br>Ru<br>Ruthenium<br>Solid | 45<br>Rh<br>Rhodium<br>Solid     | 46<br>Pd<br>Palladium<br>Solid                | 47<br>Ag<br>Silver<br>Solid                  |
| 72<br>Hf<br>Hafnium<br>Solid        | 73<br>Ta<br>Tantalum<br>Solid | 74<br>W<br>Tungsten<br>Solid     | 75<br>Re<br>Rhenium<br>Solid    | 76<br>Os<br>Osmium<br>Solid    | 77<br>Ir<br>Iridium<br>Solid     | 78<br>Pt<br>Platinum<br>Solid                 | 79<br>Au<br>Gold<br>Solid                    |
| 104<br>Rf<br>Rutherfordium<br>Solid | 105<br>Db<br>Dubnium<br>Solid | 106<br>Sg<br>Seaborgium<br>Solid | 107<br>Bh<br>Bohrium<br>Solid   | 108<br>Hs<br>Hassium<br>Solid  | 109<br>Mt<br>Meitnerium<br>Solid | 110<br>Ds<br>Darmstadtium<br>Solid (Expected) | 111<br>Rg<br>Roentgenium<br>Solid (Expected) |

## Structure control



*Nat. Comm.* 2023, 14, 7210

*Adv. Mater.* 2018, 30, 1703829

*Sci. Adv.* 2020, 6, eabb3814

*J. Am. Chem. Soc.* 2020, 142, 9250

*Nat. Catal.* 2020, 3, 639

*Energy. Environ. Sci.* 2022, 15, 3449

*Adv Mater.* 2023, 35, 2208999

*J. Am. Chem. Soc.* 2014, 136, 16066

*Adv. Mater.* 2019, 31, 1806547

*Adv. Mater.* 2018, 30, 1707557

*Adv. Mater.* 2018, 30, 1801127

*J. Am. Chem. Soc.* 2021, 143, 15644

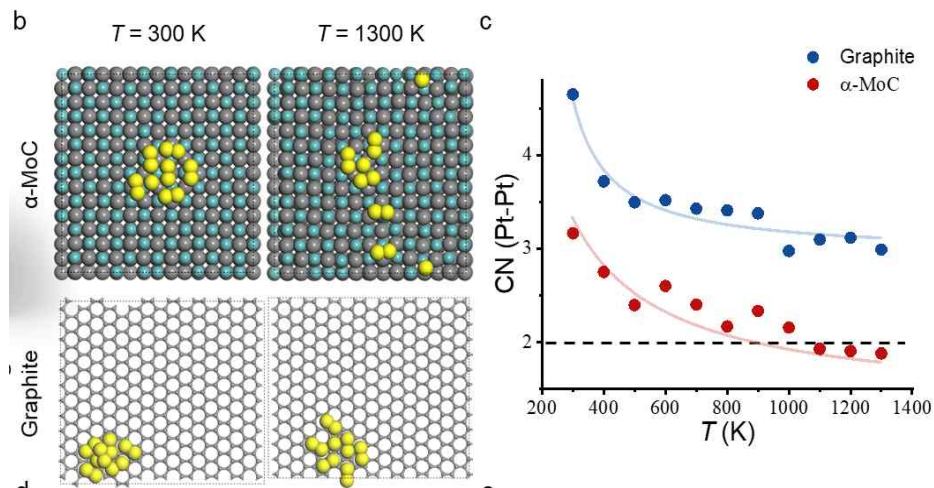
*Acc. Chem. Res.* 2023, 56, 3428

*Adv. Mater.* 2024, 36, 2308899

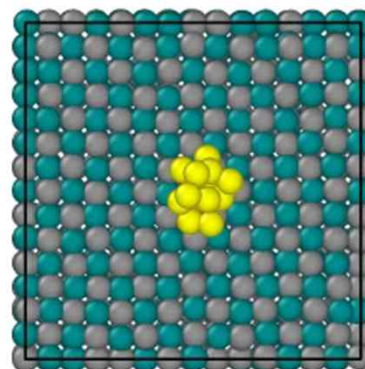
*Adv Mater.* adma/202306602

# Synthesis strategy: **Dynamic Placement (MSI)**

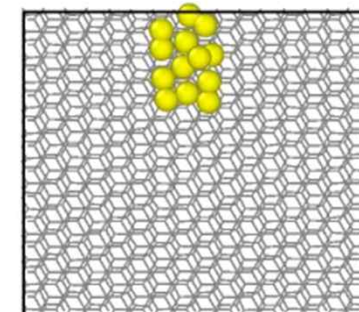
At high  $T$



Pt cluster on  $\text{Mo}_x\text{C}$

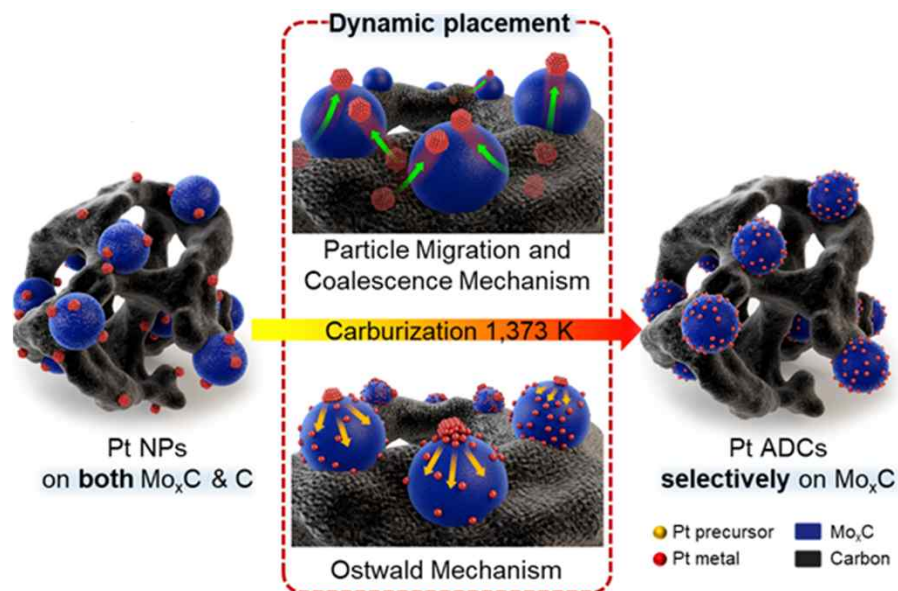


Pt cluster on Graphite



## Metal-Support Interaction (MSI)

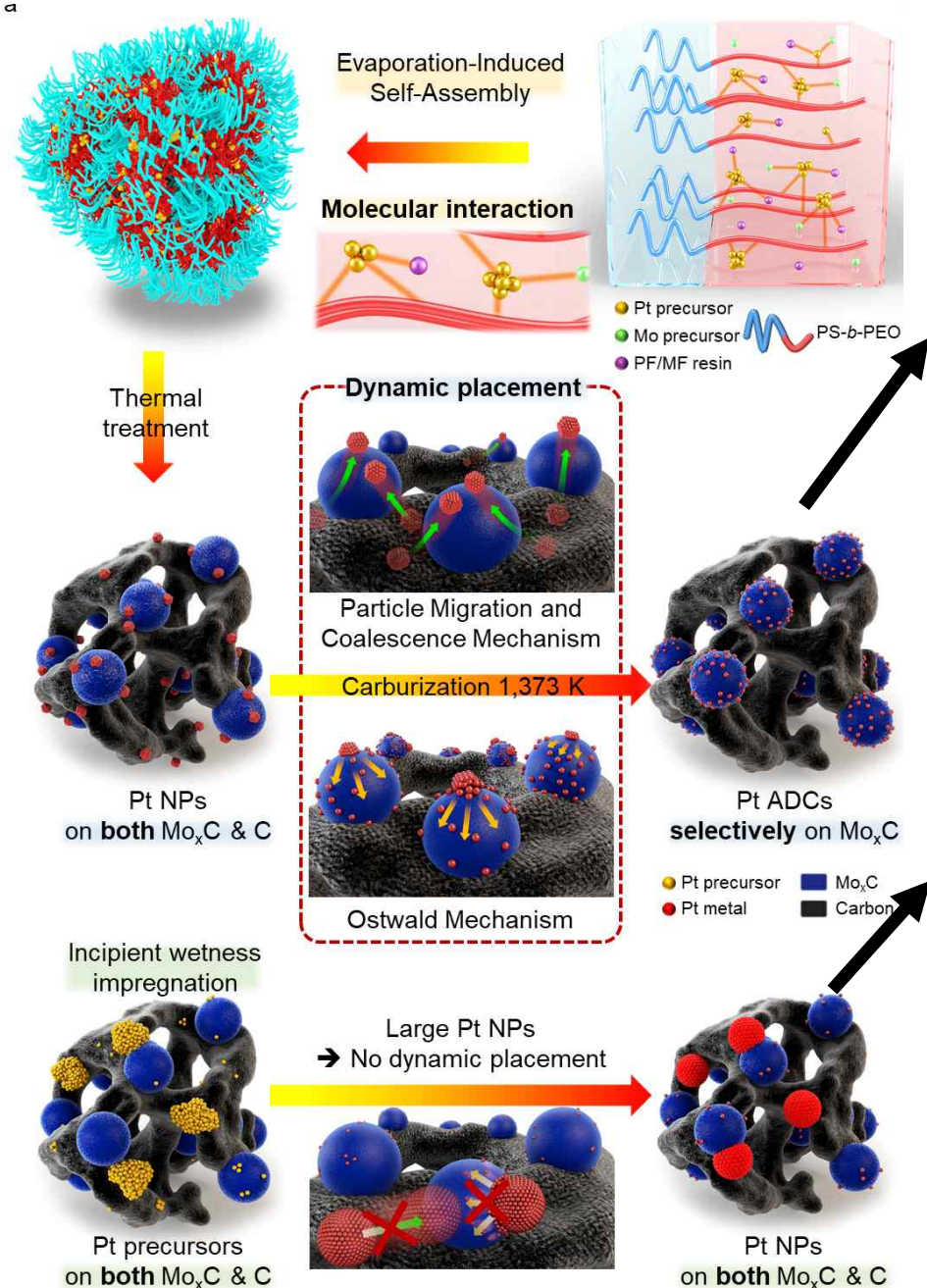
- Strong MSI ( $\text{Mo}_x\text{C}$ ):  
Ostwald mechanism
- Weak MSI (Carbon):  
Particle migration and coalescence



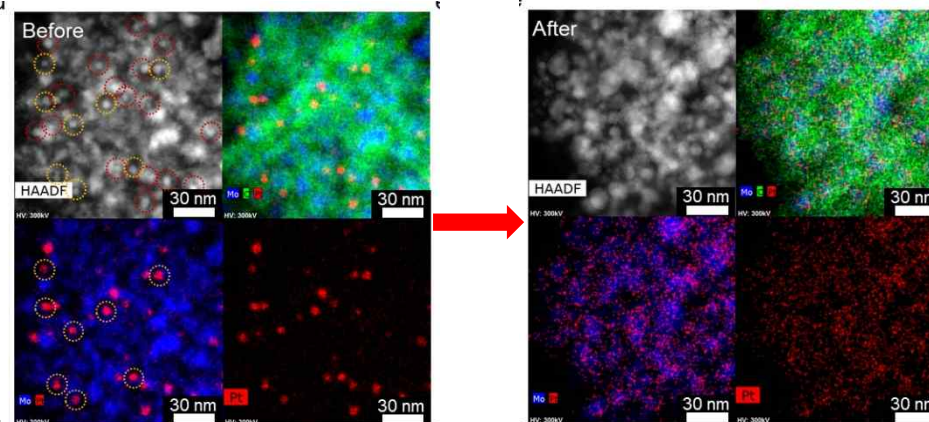
Designing of dynamic placement at high  $T$  using different MSI

- Spontaneous disintegration of Pt NPs
- Selective Pt ADCs loading on  $\text{Mo}_x\text{C}$
- Selective loading enables the optimization of interfacial water structure for Pt ADCs

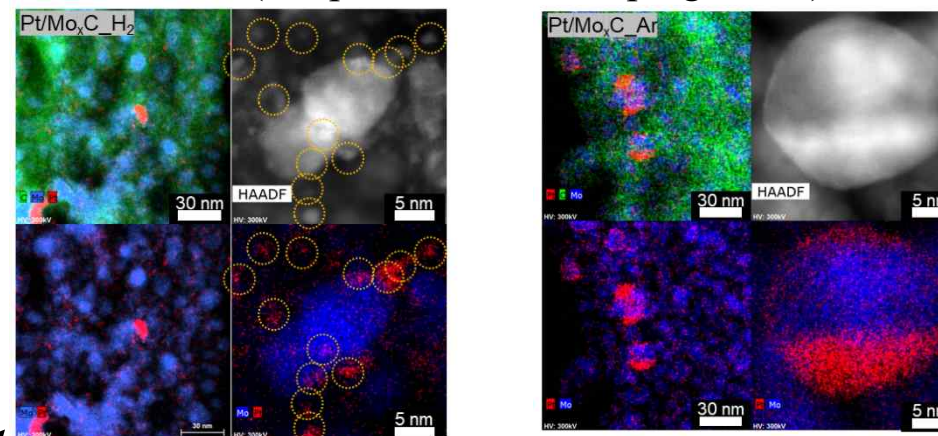
# Synthesis strategy: **Molecular Interaction**



## EISA (Evaporation-Induced Self-Assembly)



## IWI (Incipient Wetness-Impregnation)



Self-Assembly decrease the barrier for dynamic placement

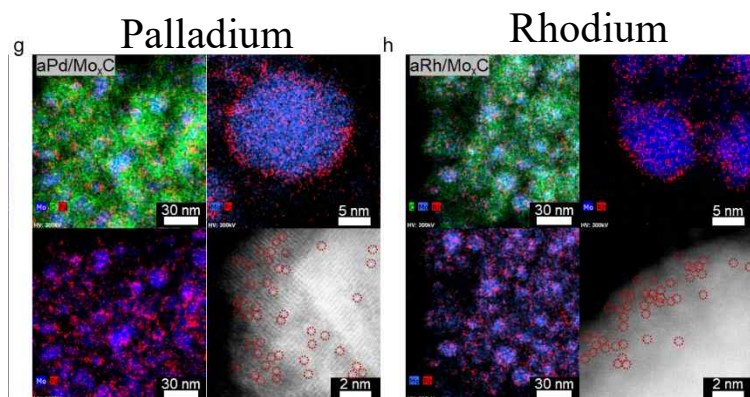
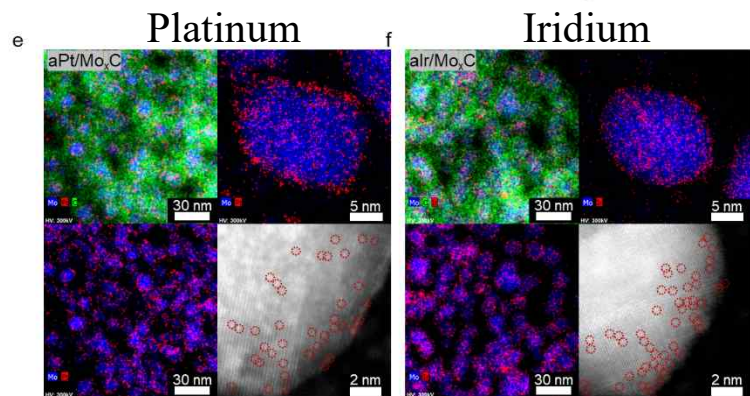
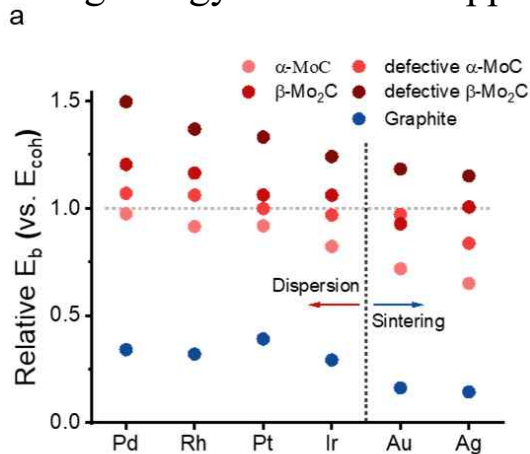
**Molecular interaction** between block copolymer and Precursor

→ Improve the NM distribution (No large NM agglomerates)

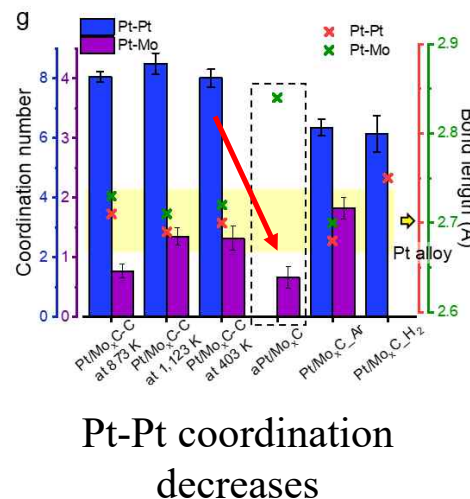
→ Facilitate dynamic placement of NM

# Versatility of dynamic placement & XAFS analysis

Binding energy of NM on Supports

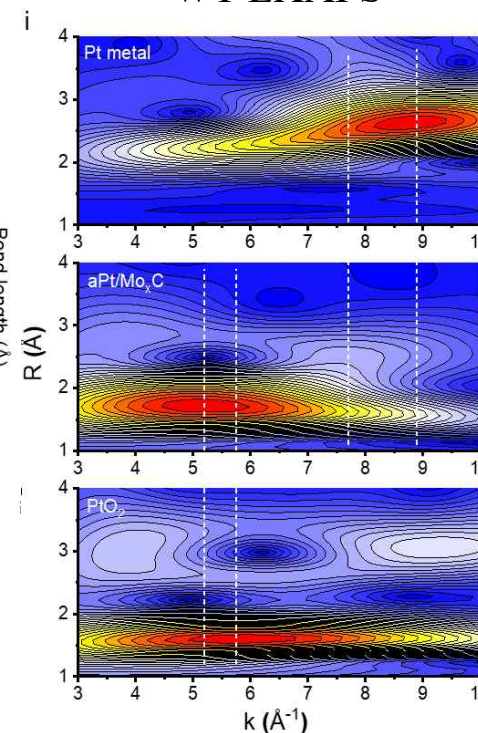


EXAFS Fitting



Pt-Pt coordination decreases

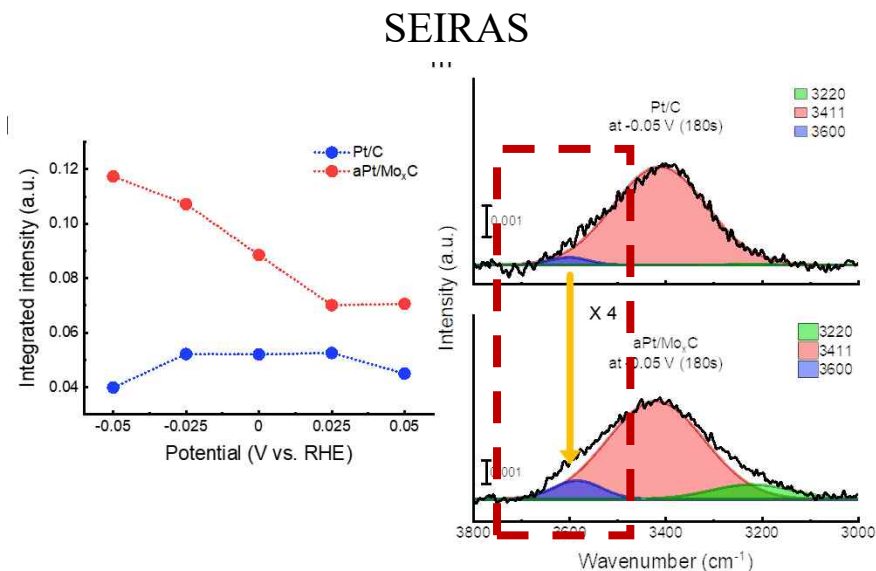
WT-EXAFS



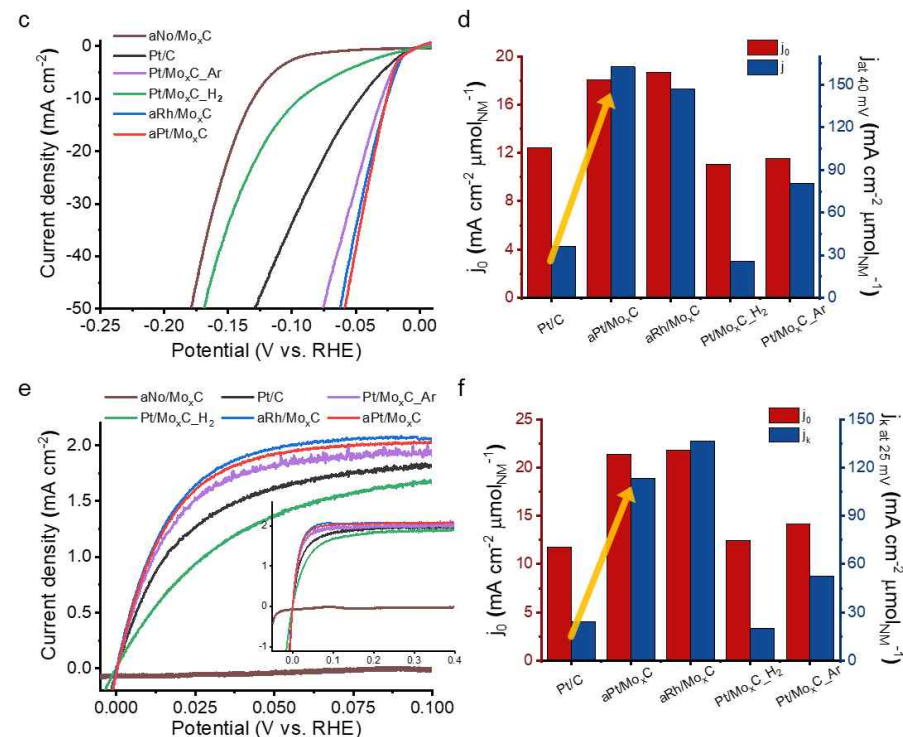
With strong MSI of NM and  $Mo_xC$   
 → Versatile dynamic placement  
 (Pt, Ir, Pd, Rh)

Pt-Pt coordination decrease from  $\sim 8$  to 0  
 after high-T dynamic placement  
 → High-T annealing embodies dynamic placement

# Interfacial water structure & Electrochemical performance (Alkaline hydrogen electrocatalysis)



## Alkaline HER & HOR



Mo<sub>x</sub>C supports increases the population of free water

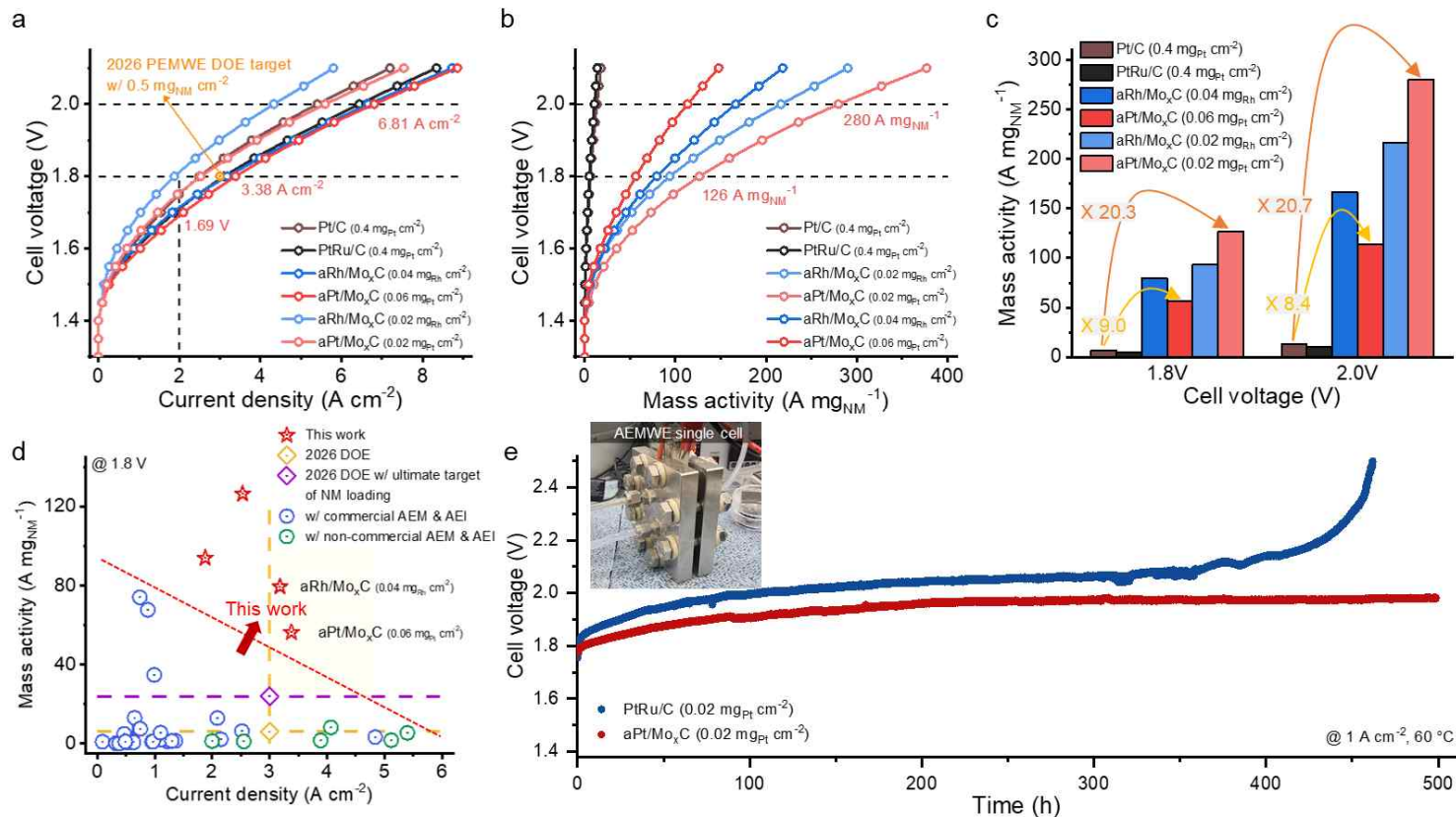
→ Mo<sub>x</sub>C supports decrease the water dissociation barrier

→ Selective loading of Pt ADCs on Mo<sub>x</sub>C supports effectively optimizes interfacial water structure for better electrokinetics for alkaline hydrogen electrocatalysis

aPt/Mo<sub>x</sub>C (red) exhibits ~5 times higher mass activity than Pt/C (black)

→ Increased electrokinetics of Pt by optimized interfacial water structure

# AEMWE performance



## PEMWE DOE target

- Performance (2026): 3.0  $A\ cm^{-2}$  at 1.8  $V_{cell}$
- NM loading (ultimate): 0.125  $mg_{NM}\ cm^{-2}$

**aPt/Mo<sub>x</sub>C: 3.38  $A\ cm^{-2}$  at 1.8  $V_{cell}$  with 0.060  $mg_{Pt}\ cm^{-2}$**

- ~9 times higher mass activity than commercial Pt/C & PtRu/C
- Only aPt/Mo<sub>x</sub>C fulfills DOE targets for PEMWE
- 500 h stability with 1  $A\ cm^{-2}$

# Thank you for your attention



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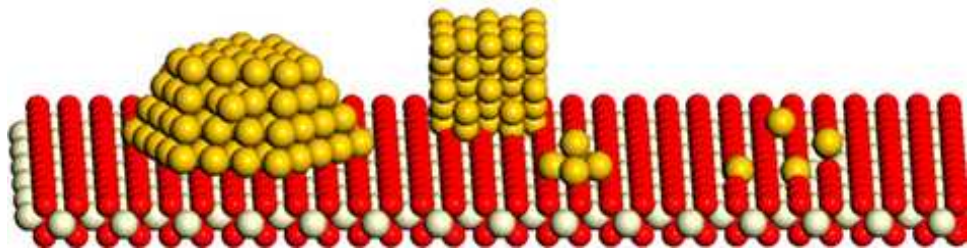
Dr. Sungjune Kim (KRICT)



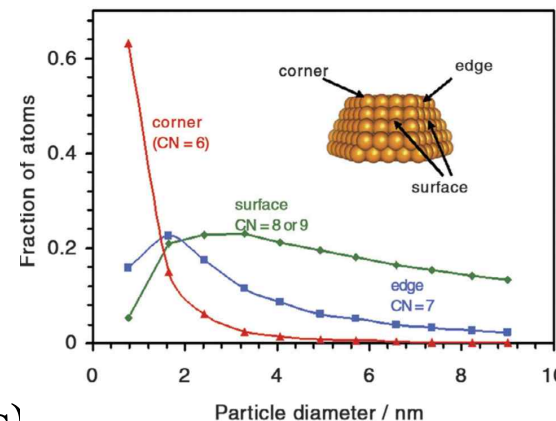
LG Energy Solution



# Requirements for low-NM AEMWE Catalysts



Chem. Rev., 2020, 120 (2) 623,

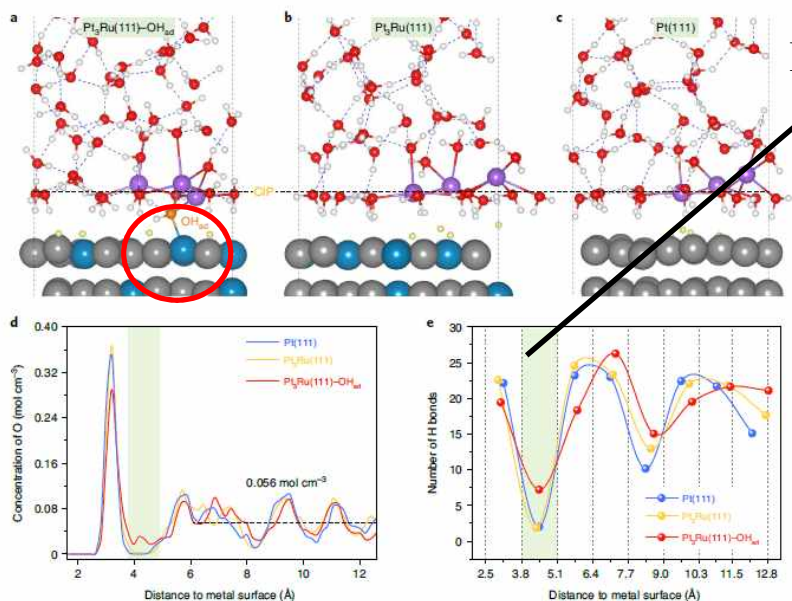


Chem. Rev., 2020, 120 (2) 623, Nanotoday, 2007, 2(4), 14

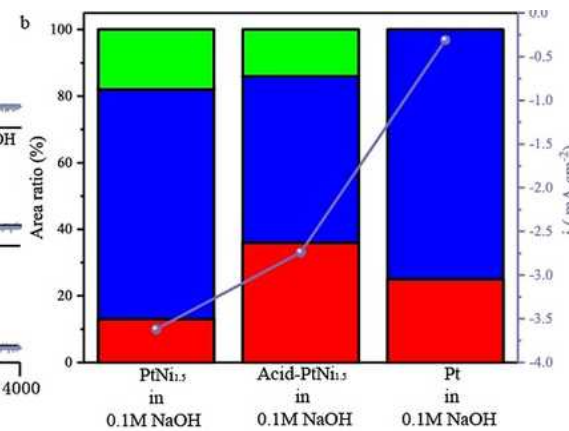
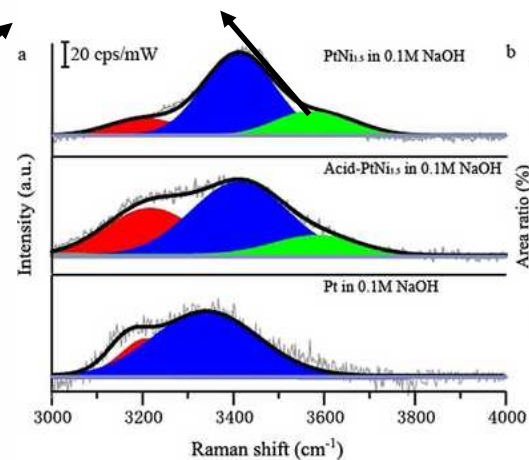
## Atomically-Dispersed Catalysts (ADCs)

- Maximized NM utilization & Interfacial Active Systems

➔ Ideal platform for low-NM AEMWE



Increase of free water



Nat. Catal., 2022, 5, 900

Angew. Chem. Int. Ed., 2020, 59, 22397/

## Functions of \*OH species near NM active sites

- Increase of free water species (weakly H-bonded,  $\sim 3,600 \text{ cm}^{-1}$ )

➔ Optimization of Interfacial water structure ➔ Increased water dissociation kinetics